

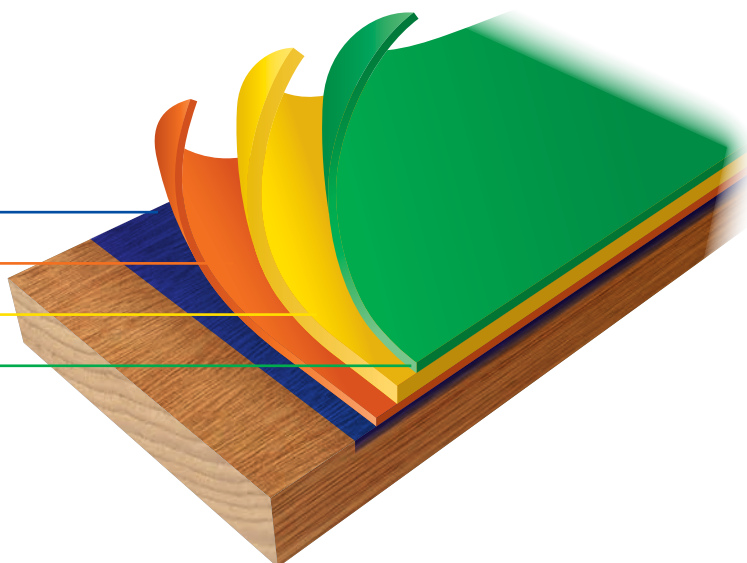
## Product Ready Reckoner

**Treatment** Penetrates surface

**Primer** Removes air from pores, first coat of colour

**Intermediate** Fills grain and sands to smooth surface

**Topcoat** Completes film build and colour



	Product Name	Duspec datasheet	Use for	Finish	Apply by	Tintable?	Touch dry	Recoat time	Wet film build* (um)	Coverage (m²/l)
<b>Treatment</b>	<b>AQUA PRIMER 2907-02</b>	DW01946	Combi-primer – translucent mould resistant primer that helps to protect against mould/fungus/blue stain, for non-resistant (Class 3/4) timbers and Accoya.	Translucent	Dip, Flowcoat	Y	1-2hrs	2-3hrs	Minimal	-
	<b>ANTISTAIN AQUA 2901-52</b>	DW01956	Antibled opaque primer for resistant timbers (Class 1/2) – prevents tannin staining.	Opaque	Dip, Flowcoat	N	1-2hrs	2-3hrs	150	8
	<b>ANTISTAIN AQUA 2901-00</b>	DD01957			Spray		2-3hrs	3-4hrs	100-125	8-10
<b>Primer</b>	<b>AQUA PRIMER 2900 Base T</b>	DW01959	Tintable translucent primer for adding first layer of colour, for resistant timbers (Class 1/2).	Translucent	Dip, Flowcoat	Y	1-2hrs	2-3hrs	100	25
	<b>TEKNOS GORI 642</b>	DW01965	Antibled translucent primer for resistant (Class 1/2) timbers - prevents tannin staining.	Translucent	Dip, Flowcoat	N	1-2hrs	2-3hrs	125-175	6-8
	<b>TEKNOS GORI 643</b>	DW01964			Spray		2-3hrs	3-4hrs	100-125	8-10
	<b>TEKNOSEAL 4002</b>	DW01961	Translucent primer for MDF/HDF – exterior grade primer to prevent water ingress/swelling.	Translucent	Brush profile then spray entire surface	N	1-2hrs	2-3hrs	125-150	6-8
	<b>TEKNOSEAL 4000</b>	DW01962	End grain sealer for use under translucent topcoats.	Translucent	Brush	N	1/2-1hrs	1-2hrs	-	-
<b>Intermediate</b>	<b>AQUAFILLER 6500</b>	DD01947	High build translucent intermediate coat to fill timber grain in coarse grained timbers, eg. Meranti/Vic Ash.	Translucent	Dip, Flowcoat	N	1-2hrs	2-3hrs	100	10
	<b>AQUA PRIMER 3130 Base T</b>	DW01958			Spray		2-3hrs	3-4hrs	125-200	5-8
<b>Topcoat</b>	<b>AQUATOP 2600</b>	DW01991	Topcoats	Opaque & translucent	Spray, brush	Y	2-3hrs	3-4hrs	150-300	3-6









\* Note: Film build & coverage are dependant on the quality and porosity of the timber.

## Durability for Australian conditions

With many locations around the world, Teknos products are suitable for all environmental conditions including Australia.



## System Guide

	Western Red Cedar **		Spotted Gum		Accoya		Vic Ash/Tasmanian Oak		Meranti	
										
	Merbau/Kwila**		Ironbark				Radiata Pine			
										
	Resistant timbers - Class 1 or 2					Resistant timber – Class 1		Non-resistant timber - Class 3 or 4		
Naturally durable, will not rot but needs protection against discolouration, warping, etc					Highly durable but needs protection against bluestain		Not naturally durable, needs added protection to increase durability and prevent rotting.			
Properties	Tannin bleed Fine grain		No tannin bleed Coarse grain		Moderate tannin bleed Fine grain		No tannin bleed Coarse grain		No tannin bleed Coarse grain	
Finish	Opaque	Translucent	Opaque	Translucent	Opaque	Translucent	Opaque	Translucent	Opaque	Translucent
Treatment - Dip/ Flow coat					AQUA PRIMER 2907-02 colourless	AQUA PRIMER 2907-02 tinted	AQUA PRIMER 2907-02 colourless	AQUA PRIMER 2907-02 tinted	AQUA PRIMER 2907-02 colourless	AQUA PRIMER 2907-02 tinted
Primer - Dip/ Flow coat	ANTISTAIN AQUA 2901-52	AQUAPRIMER 2900-02 Base T	ANTISTAIN AQUA 2901-52	AQUAPRIMER 2900-02 Base T	ANTISTAIN AQUA 2901-52		ANTISTAIN AQUA 2901-52		ANTISTAIN AQUA 2901-52	
Intermediate - Dip/Flow coat or Spray	ANTISTAIN AQUA 2901-52 or ANTISTAIN AQUA 2901-00	GORI 642 or GORI 643 colourless	ANTISTAIN AQUA 2901-52 or ANTISTAIN AQUA 2901-00	AQUAPRIMER 3130 or AQUAFILLER 6500		AQUAPRIMER 3130 or AQUAFILLER 6500	ANTISTAIN AQUA 2901-52 or ANTISTAIN AQUA 2901-00	AQUAPRIMER 3130 or AQUAFILLER 6500	ANTISTAIN AQUA 2901-52 or ANTISTAIN AQUA 2901-00	AQUAPRIMER 3130 or AQUAFILLER 6500
Topcoat - Spray	AQUATOP 2600	AQUATOP 2600 Base T	AQUATOP 2600	AQUATOP 2600 Base T	AQUATOP 2600	AQUATOP 2600 Base T	AQUATOP 2600	AQUATOP 2600 Base T	AQUATOP 2600	AQUATOP 2600 Base T

\*\* For best results, clean with Intergrain Reviva to remove surface tannin before coating.



**A Teknos factory applied coating system can be customised to meet your needs. To find out more, call 1800 630 285 or visit [www.teknos.com.au](http://www.teknos.com.au)**

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