



ARDEX WR 100

General Purpose Acrylic Render

Easy to use with superior non-slump and creamy consistency

Suitable for internal and external applications

Produces a build-up from 2-10mm with a fine finish, with no sagging or cracking

Suitable for a variety of substrates including masonry, AAC blocks, EPS foam panels and concrete

No maturing time required - can be applied immediately after mixing

ARDEX Australia Pty Ltd

20 Powers Road
Seven Hills NSW 2147
Phone: 1300 788 780
Fax: 1300 780 102
Email: technicalservices@ardexaustralia.com
Internet: www.ardexaustralia.com

ARDEX New Zealand Ltd

32 Lane Street
Woolston, Christchurch 8231
Phone: 0800 227 339
Fax: (03) 3849779
Email: info@ardexnz.com
Internet: www.ardex.co.nz

ARDEX WR 100

General Purpose Acrylic Render

DESCRIPTION

ARDEX WR 100 is a fine-grade acrylic render suitable for rendering walls, both internally and externally, at an application thickness from 2-10 mm. It can be applied over the following surfaces:

- Masonry (Brickwork & Blockwork)
- Concrete Walls
- AAC - Autoclaved Aerated Concrete Blocks and Panels
- EPS Foam Panels

SUBSTRATE PREPARATION

The surface being adhered to must be clean, firm and free of dust, dirt, oil, grease, curing compounds, release agents and other barrier materials. Green concrete should be allowed to cure for 28 days prior to rendering. If dry and porous, dampen the surface to be rendered by brushing or sponging the surface or applying a light mist spray of water to prevent rapid drying of the render. Dense concrete will require priming with ARDEX WR PRIME and allowed to dry for 30 minutes prior to the application of the render. Use of a primer will extend the working time of the render.

MIXING

1. Add approximately 3.0 to 3.5L of clean water to a bucket.
2. Gradually add 20kg of ARDEX WR 100 to the water whilst mixing with an electric mixer to disperse the powder into a creamy, lump free consistency.

APPLICATION

1. Apply the render with a steel trowel, evenly spreading the mix over the surface.
2. A straight edge can be used to check for level or flatness of the render.
3. After 10-30 minutes, depending on ambient and surface conditions, work can begin on the surface finish. The surface finish can be dense and smooth by using a wooden or plastic float or coarse and sandy by using a sponge to give the required effect.
4. The mixed material is useable for up to 30-40 minutes @ 23°C and 50% relative humidity.

RECOMMENDED METHODS OF PREPARATION AND APPLICATION

Masonry (Brickwork & Blockwork)

Ensure that masonry and mortar is applied according to Australian Standard AS 3700 and is fully cured with joints applied. Clean off dust, oil, grease and all loose contaminating materials or coatings. If dry and porous, dampen the surface to be rendered by brushing or sponging the surface or applying a light mist spray of water to prevent rapid drying of ARDEX WR 100.

A subsequent coat of ARDEX WR 100 may be applied after 4-8 hours depending on ambient conditions and application thickness. Before application of a decorative finish (i.e. paint or façade membranes such as ARDEX WPM 310 and WPM 330) allow the render to cure for a minimum of 1 day for each 2mm thickness of the render.

Concrete Walls

Clean off dust, oil, grease and all loose contaminating materials or coatings. If dry and porous, dampen the surface to be rendered by brushing or sponging the surface or applying a light mist spray of water to prevent rapid drying of ARDEX WR 100. If dense and non-porous, use ARDEX WR 100 with ARDEX WR Prime at a dilution rate of 1:5 (ARDEX WR Prime/ water) for first coat. Concrete over 35MPa may require for the pores to be opened by mechanical means.

A subsequent coat of ARDEX WR 100 may be applied after 4-8 hours depending on ambient conditions and application thickness. Before application of a decorative finish (i.e. paint or façade membranes such as ARDEX WPM 310 and WPM 330) allow the render to cure for a minimum of 1 day for each 2mm thickness of the render.

AAC – Autoclaved Aerated Concrete Blocks and Panels

Clean off dust, oil, grease and all loose contaminating materials or coatings using a stiff brush. Prepare AAC blocks according to manufacturer's instructions. Apply 1-2 coats of ARDEX WR Prime; then use ARDEX WR 100 for first render coat. For AAC Panels, cover joints with alkali-resistant mesh tape using ARDEX WR 31 to embed tape to minimise cracking.

A subsequent coat of ARDEX WR 100 may be applied after 4-8 hours depending on ambient conditions and application thickness. Before application of a decorative finish (i.e. paint or façade membranes such as ARDEX WPM 310 and WPM 330) allow the render to cure for a minimum of 1 day for each 2mm thickness of the render.

EPS Foam Panels

Clean off dust, oil, grease and all loose contaminating materials or coatings. Please note, polystyrene panels are UV sensitive, do not leave exposed to direct sunlight for an extended period of time before render is applied. For flexible substrates, use ARDEX WR 100 with ARDEX WR Prime at a dilution rate of 1:5 (ARDEX WR Prime/ water) for first coat. Alkali-resistant mesh shall be applied between first and subsequent coat for added stability and to minimise cracking.

A subsequent coat of ARDEX WR 100 may be applied after 4-8 hours depending on ambient conditions and application thickness. Before application of a decorative finish (i.e. paint or façade membranes such as ARDEX WPM 310 and WPM 330) allow the render to cure for a minimum of 1 day for each 2mm thickness of the render.

FINISHING

After 10- 30 minutes, depending on ambient and surface conditions, work can begin on the surface finish. The surface finish can be dense and smooth by using a wooden or plastic float or coarse and sandy by using a sponge to give the required effect.

TILING OVER RENDER

The render must be applied at a minimum thickness of 2mm and have a sandy finish before tiling. Prime with ARDEX Multiprime and apply tiles with the recommended ARDEX adhesive for that type of tile. Please note, that weight loading limits apply for rendered surfaces; tiling must be performed in accordance with the current version of AS3958. ARDEX WR 100 is only suitable to be tiled over if used over concrete, concrete blockwork, brickwork and AAC Concrete Blocks and Panels. ARDEX WR 100 is not suitable to be tiled over when applied over EPS panels.

DRYING TIME

The render surface is touch dry in 1-2 hours @ 23°C. A subsequent coat may be applied after 4-8 hours depending on ambient conditions and application thickness and the surface will reach full cure after 7 days. Before application of a decorative finish (i.e. paint or façade membranes such as ARDEX WPM 310 and WPM 330) allow the render to cure for a minimum of 1 day for each 2mm thickness of the render. Cold, damp or humid conditions may lengthen the drying time.

COVERAGE

Coverage will vary depending on the condition of the surface and site conditions. As a guide, 20kg of ARDEX WR 100 mixes to 13 litres of mortar. As a guide, 20kg will cover:

- 6.5m² at 2mm thickness
- 2.6m² at 5mm thickness
- 1.3m² at 10mm thickness

PACKAGING

ARDEX WR 60 is packed in polylined paper sacks – net weight 20kg.

CLEAN UP

Clean all tools in water immediately after use.

SHELF LIFE

12 months when stored in a dry place, in original unopened packaging.

Pay Attention to the following:

ARDEX WR 100 is not suitable for use over floors and is not suitable for application over painted surfaces, blueboard or existing renders. Adequate movement joints are required to minimise cracking on the surface of the render. To avoid damage and for ease of cleaning all windows and doors should be masked and covered. Do not apply in temperatures below 5°C or above 35°C or application in extreme conditions such as high wind or direct sunlight and shelter from rain and moisture for 24 hours after completion. Do not apply in swimming pools.

SAFETY PRECAUTIONS

This product is considered non-hazardous in normal usage. The presence of cement in the product gives an alkaline mortar which may cause some irritation if prolonged contact with skin takes place.

Avoid contact with skin and eyes; in case of contact with the eyes, rinse immediately with plenty of water and seek medical advice; wear suitable gloves and eye protection and keep the product out of the reach of children. Avoid the generation of airborne dust during mixing. If swallowed do not induce vomiting, give a glass of water and contact a doctor. For further material safety data, consult the latest Material Safety Data Sheet.

TECHNICAL DATA

Product Characteristics

Colour Light Grey Powder

Characteristics of Mix

Mixing Ratio 3-3.5L/20kg Powder

Application Properties

Pot Life 30-40 minutes

Touch Dry 1-2 hours

Recoat Time 4-8 hours

Full Cure 7 days

DISCLAIMER

The technical details, recommendations and other information contained in this data sheet are given in good faith and represent best of our knowledge and experience at the time of printing. It is your responsibility to ensure that our products are used and handled correctly and in accordance with any applicable Australian Standard, our instructions and recommendations are only for the uses they are intended. We also reserve the right to update information without prior notice to you to reflect our ongoing research and development program. Country specific recommendations, depending on local standards, codes of practice building regulations or industry guidelines may affect specific installation recommendations. The supply of our products and services is also subject to certain terms, warranties and exclusions, which may have already been disclosed to you in prior dealings or are otherwise available to you on request. You should make yourself familiar with them.

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ARDEX Australia Pty Ltd

Phone: 1300 788 780

Fax: 1300 780 102

Toll Free Technical Services:

1800 224 070 (Australia)

ARDEX New Zealand Ltd

Phone: 0800 227 339

Fax: (03) 3849779

January 2016