Insulated Panels

K-Roc[™] Firemaster Wall Panel Product Data Sheet

Building smarter with K-Roc™











Product Data

Product Overview

K-Roc[™] Firemaster Wall Panels are ideally suited for the construction of non-load bearing internal partition walls with fire resistance performance requirements.

K-Roc[™] Firemaster Wall Panel is a bonded laminated material. It achieves the necessary fire test results, as required by clause C2D10 (6)(g) of the National Construction Code (NCC). Therefore, it can be used wherever a non-combustible material is required by the NCC.



The ideal insulated panel to use in food processing and storage applications, along with data centres, microelectronics and pharmaceutical facilities, where protected zones or clean rooms are often required.



Dimensions, Thermal Performance & Weight

| D 1 . D V 1 | | B 1 | Total R-Value (m²K/W) | | Weight* (kg/m²) | |
|---------------------------------|---------------------------------------|---------------------------------------|---------------------------|--------------------------|-----------------------------------|-----------------------------------|
| Panel Nominal Thickness (mm) | Product R-Value (m²K/W) at 23°C | Product U-Value (W/m²K) at 23°C | Heat Flow Out (Winter) | Heat Flow In (Summer) | K-Roc™ Firemaster (1100 mm) | K-Roc™ Firemaster (1200 mm) |
| 75 | 2.10 | 0.47 | 2.35 | 2.20 | 16.50 | 17.50 |
| 100 | 2.80 | 0.35 | 3.10 | 2.90 | 19.25 | 20.00 |
| 120 | 3.40 | 0.29 | 3.65 | 3.45 | 21.50 | 22.50 |
| 150 | 4.25 | 0.24 | 4.55 | 4.25 | 25.00 | 26.00 |
| 175 | 4.95 | 0.20 | 5.30 | 4.95 | 28.00 | 29.00 |
| 200 | 5.65 | 0.18 | 6.00 | 5.65 | 30.75 | 31.50 |

The R-Values shown are Total R-Values for the building element as required by the Energy Provisions of the National Construction Code, calculated in accordance with AS/NZS 4859.2: 2018.

K-Roc[™] Firemaster Wall Panels are manufactured, tested and packaged in conformance with AS/NZS 4859.1: 2018.

 $Declared\ Product\ R-Value\ is\ calculated\ in\ accordance\ with\ AS/NZS\ 4859.1:\ 2018\ as\ required\ for\ compliance\ to\ the\ National\ Construction\ Code.$

Available Lengths

Standard lengths: 2.0 m - 12.0 m. Export of Australia / sea freight to WA: 11.8 m.

| Core thickness (mm) | Minimum length (m) | Maximum length (m) | |
|---------------------|-----------------------|-----------------------|--|
| 75 | 2.0 | 8.5 | |
| 100 | 2.0 | 10.0 | |
| 120 | | | |
| 150 | 2.0 | 10.0 | |
| 175 | 2.0 | 12.0 | |
| 200 | | | |

 $\ensuremath{\text{\textbf{Note:}}}$ Additional costs and transport restrictions may apply for non-standard lengths.

Cover Widths

| Standard cover widths | 1100 mm and 1200 mm |
|-----------------------|---------------------|
| | |

Fixing Method

Through-fix.

 $^{^{\}star}$ Actual weight subject to vary $\pm\,10\%$ due to manufacturing and raw material tolerances.

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Profiles

External Profile: Flat.
Internal Profile: Flat.

Flat / Flat

1100 mm and 1200 mm Cover Width



Core Thickness

Product Tolerances

Product tolerances in accordance with EN 14509: 2013.

| Length (≤ 3 m) | ± 5 mm | |
|------------------------|--|--|
| Length (> 3 m) | ± 10 mm | |
| Width | ± 2 mm | |
| Thickness (≤ 100 mm) | ± 2 mm | |
| Thickness (> 100 mm) | ± 2 % | |
| Squareness | ≤ 0.6% of width | |
| Flatness* (L = 200 mm) | 0.6 mm | |
| Flatness* (L = 400 mm) | 1.0 mm | |
| Flatness* (L = 700 mm) | 1.5 mm | |
| Bowing | 2 mm per metre length up to max. 20 mm | |

 $[\]star$ Flatness shall be measured at least 100 mm from the edge of panel and 200 mm from the end of panel.

Insulation Core

K-Roc[™] Firemaster Wall Panels are manufactured with a 115 kg/m³ density mineral wool insulation core with a tolerance of ± 10%.



Certification and Testing

Combustibility

K-Roc[™] Firemaster Wall Panel is a bonded laminated material. It achieves the following fire test results, as required by clause C2D10 (6)(g) of the National Construction Code (NCC). Therefore, it can be used wherever a non-combustible material is required by the NCC.

| Product | Test Method | Result |
|--------------------------------|-----------------------------------|------------------------|
| Mineral wool core | AS 1530.1 1994 (R2016) | Not deemed combustible |
| Panel steel skin (uncoated) | Combustibility test for materials | Not deemed combustible |

| Test | Test Method | Result | |
|---------------|----------------------|-----------------------------|--|
| Ignitability | | lgnitability Index: 0 | |
| Flame Spread | AS/NZS: 1530.3: 1999 | Spread of Flame Index: 0 | |
| Heat Release | | Heat Evolved Index: 0 | |
| Smoke Release | | Smoke Developed Index: 1 | |

There are two factory-applied adhesive layers applied during the manufacture of the product. Each adhesive layer does not exceed 1 mm in thickness and the total thickness of the adhesive layers does not exceed 2 mm in thickness.

| Test | Test Method | Result |
|---|-----------------------|---------|
| NCC Group Number in accordance with AS 5637.1: 2015 | AS 5637.1: 2015 / ISO | Group 1 |
| Smoke Growth Rate Index (SMOGRA _{RC}) (m ² /S ² x 1000) | 9705 2003 (R2016) | < 100 |

Product Data

Materials

External Sheet

- Substrate to be G300S steel with Z275 metallic coating in accordance with AS 1397: 2021.
- Paint coating in accordance with AS / NZS 2728: 2013.

Internal Liner

- Substrate to be G300S steel with Z275 metallic coating in accordance with AS 1397: 2021.
- Paint coating in accordance with AS / NZS 2728: 2013.

Coatings

External Sheet and Internal Liner

 Standard: Coolroom White. Other colours are available on request. Please contact your local area sales manager for further information.

Other Internal Coating Options*

- Kingspan AQUAsafe 25 and Kingspan AQUAsafe 55: The coating has been developed for use as the internal lining of insulated panels to suit high humidity internal environments.
- * Please contact Technical Services for further information regarding substrates and coatings. Internal coatings subject to availability and panel cover width.

Load / Span

Specific span performance information can be provided by Kingspan Technical Services on a project-by-project basis.

Quality and Durability

K-Roc[™] Firemaster Wall Panels are manufactured from the highest quality materials using state-of-the-art production equipment to rigorous quality control standards, complying with ISO 9001 standard, ensuring long-term reliability and service life. The panels are also being manufactured under Environmental Management System Certification ISO 14001 and Occupational Health and Safety Certification ISO 45001.

Packaging

K-Roc[™] Firemaster Wall Panels are stacked horizontally. The entire length of the pack of panels is shrink wrapped. The number of panels in each pack depends on panel length, weight, and thickness. Typical pack height is 1200 mm. Additional corner and edge protection for container transport is offered upon request.

Delivery

All deliveries (unless indicated otherwise) are by flatbed road transport to project site. Off loading is the responsibility of the client. Export orders are transported in shipping containers. WA orders are transported in shipping containers, unless road freight is opted for.

Site Installation Procedure

Site assembly instructions are available from Technical Services. Kingspan recommend that the appointed contractor attend the product installation training course prior to installation, which is provided by Kingspan Field Services.

Accreditations

















Locally made for maximum efficiency. St Mary's, Sydney.

Contact Details

Australia

Kingspan Insulated Panels Pty Ltd 38-52 Dunheved Circuit | St Marys NSW 2760 Australia

T: +61 (02) 8889 3000 F: +61 (02) 8889 3099 E: info@kingspanpanels.com.au

kingspanpanels.com.au



Please scan for the most up to date version of this Product Data Sheet.

For the product offering in other markets please contact your local sales representative or visit www.kingspanpanels.com

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