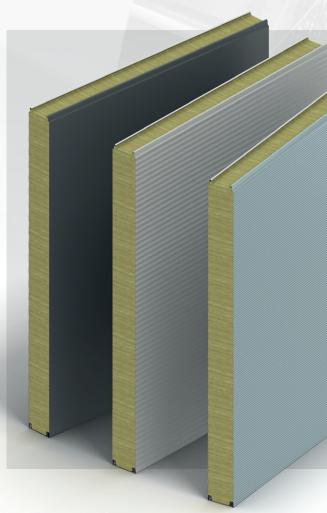
# K-Roc<sup>™</sup> Rockspan Wall Panel Product Data Sheet

Building smarter with K-Roc™













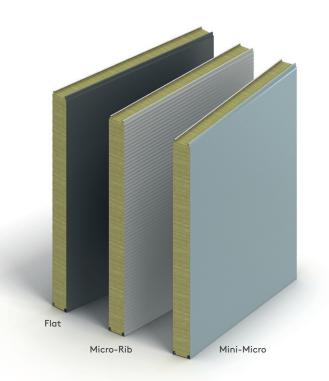
#### **Product Overview**

K-Roc<sup>™</sup> Rockspan Wall Panels provide cost-effective external wall solutions. The through-fixed joint detail enables simple and fast construction, eliminating wet trades as a single component, through-wall construction.

K-Roc<sup>™</sup> Rockspan Wall Panel is a bonded laminated material. It achieves the necessary fire test results, as required by clause C2D10 (6)(g) of the National Construction Code (NCC). Therefore, it can be used wherever a non-combustible material is required by the NCC.

# **Application**

 ${\rm K\text{-}Roc}^{\scriptscriptstyle{\mathsf{M}}}$  Rockspan Wall Panels are through-fixed and can be installed both vertically and horizontally.



# Dimensions, Thermal Performance & Weight

D 181 : 1	D 1 . D / 1	Product U-Value (W/m²K) at 23°C	Total R-Value (m²K/W)		
Panel Nominal Thickness (mm)	Product R-Value (m²K/W) at 23°C		Heat Flow Out (Winter)	Heat Flow In (Summer)	Weight* (kg/m²)
75	1.54	0.65	1.78	1.63	17.25
100	2.05	0.48	2.31	2.12	20.25
120	2.46	0.40	2.75	2.52	22.50
150	3.08	0.32	3.39	3.10	25.75
175	3.59	0.27	3.93	3.60	28.75
200	4.10	0.24	4.47	4.09	31.50

The R-Values shown are Total R-Values for the building element as required by the Energy Provisions of the National Construction Code, calculated in accordance with AS/NZS 4859.2: 2018.

K-Roc™ Rockspan Wall Panels are manufactured, tested and packaged in conformance with AS/NZS 4859.1: 2018.

Declared Product R-Value is calculated in accordance with AS/NZS 4859.1: 2018 as required for compliance to the National Construction Code.

### Available Lengths

Standard lengths: 2.0 m - 12.0 m.

Export of Australia / sea freight to WA: 11.8 m.

Core thickness (mm)	Minimum length (m)	Maximum length (m)
75	2.0	8.5
100	2.0	10.0
120		
150	2.0	12.0
175	2.0 12.0	
200		

**Note:** Additional costs and transport restrictions may apply for non-standard lengths.

#### Cover Widths

# Fixing Method

Through-fix.

<sup>\*</sup> Actual weight subject to vary ± 10% due to manufacturing and raw material tolerances.

### **Profiles**

External Profiles: Flat, Mini-Micro or Micro-Rib.

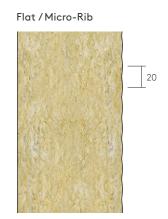
Internal Profiles: Rib25 or Flat.

#### Flat / Rib25

1100 mm Cover Width

Core
Thickness





# **Product Tolerances**

Product tolerances in accordance with EN 14509: 2013.

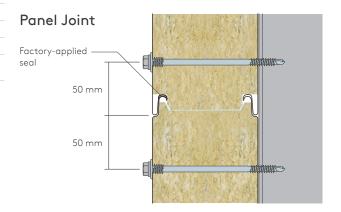
Length (≤ 3 m)	± 5 mm
Length (> 3 m)	± 10 mm
Width	± 2 mm
Thickness (≤ 100 mm)	± 2 mm
Thickness (> 100 mm)	± 2 %
Squareness	≤ 0.6% of width
Flatness* (L = 200 mm)	0.6 mm
Flatness* (L = 400 mm)	1.0 mm
Flatness* (L = 700 mm)	1.5 mm
Bowing	2 mm per metre length up to max. 20 mm

 $<sup>\</sup>star$  Flatness shall be measured at least 100 mm from the edge of panel and 200 mm from the end of panel.

# Insulation Core

K-Roc<sup>™</sup> Rockspan Wall Panels are manufactured with a 115 kg/m³ density mineral wool insulation core with a tolerance of  $\pm$  10%.





### Certification and Testing

#### Combustibility

K-Roc<sup>™</sup> Rockspan Wall Panel is a bonded laminated material. It achieves the following fire test results, as required by clause C2D10 (6)(g) of the National Construction Code (NCC). Therefore, it can be used wherever a non-combustible material is required by the NCC.

Product	Test Method	Result
Mineral wool core	AS 1530.1 1994 (R2016)	Not deemed combustible
Panel steel skin (uncoated)	Combustibility test for materials	Not deemed combustible

Test	Test Method	Result
Ignitability		Ignitability Index: 0
Flame Spread	AS/NZS: 1530.3: 1999	Spread of Flame Index: 0
Heat Release		Heat Evolved Index: 0
Smoke Release		Smoke Developed Index: 1

There are two factory-applied adhesive layers applied during the manufacture of the product. Each adhesive layer does not exceed 1 mm in thickness and the total thickness of the adhesive layers does not exceed 2 mm in thickness. K-Roc™ Rockspan Wall Panel meets the requirements of C2D15 'Fixing of Bonded Laminated Materials' when located externally.

Test	Test Method	Result
NCC Group Number in accordance with AS 5637.1: 2015	AS 5637.1: 2015 / ISO	Group 1
Smoke Growth Rate Index (SMOGRA <sub>RC</sub> ) (m²/S² x 1000)	9705 2003 (R2016)	< 100

#### **Materials**

#### External Weather Sheet

- Substrate to be G300S AM100 or AM150 in accordance with AS 1397: 2021.
- Paint coating in accordance with AS / NZS 2728: 2013.

#### Internal Liner

- Substrate to be G300S steel with Z275 metallic coating in accordance with AS 1397: 2021.
- Paint coating in accordance with AS / NZS 2728: 2013.

# Coatings

#### External Weather Sheet

 Colours as per the Kingspan Australia colour range, please contact your local area sales manager for further information.

#### Internal Liner

 Standard: Coolroom White. Other colours are available on request. Please contact your local area sales manager for further information.

#### Other Internal Coating Options\*

- Kingspan AQUAsafe 25 and Kingspan AQUAsafe 55: The coating has been developed for use as the internal lining of insulated panels to suit high humidity internal environments.
- \* Please contact Technical Services for further information regarding substrates and coatings. Internal coatings subject to availability and panel cover width.

#### Load / Span

Specific span performance information can be provided by Kingspan Technical Services on a project-by-project basis.

#### Seals

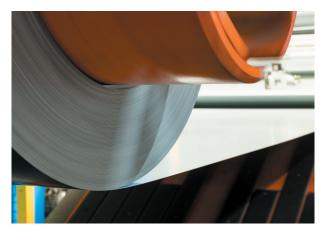
Factory applied side joint seals. All side joints have a factory applied seal fitted into the groove to automatically seal the joint between panels.

#### Quality and Durability

K-Roc<sup>™</sup> Rockspan Wall Panels are manufactured from the highest quality materials using state-of-the-art production equipment to rigorous quality control standards, complying with ISO 9001 standard, ensuring long-term reliability and service life. The panels are also being manufactured under Environmental Management System Certification ISO 14001 and Occupational Health and Safety Certification ISO 45001.

# Packaging

K-Roc<sup>™</sup> Rockspan Wall Panels are stacked horizontally. The entire length of the pack of panels is shrink wrapped. The number of panels in each pack depends on panel length, weight, and thickness. Typical pack height is 1200 mm. Additional corner and edge protection for container transport is offered upon request.











**Locally made for maximum efficiency.** St Mary's, Sydney.

# Delivery

All deliveries (unless indicated otherwise) are by flatbed road transport to project site. Off loading is the responsibility of the client. Export orders are transported in shipping containers. WA orders are transported in shipping containers, unless road freight is opted for.

# Site Installation Procedure

Site assembly instructions are available from Technical Services. Kingspan recommend that the appointed contractor attend the product installation training course prior to installation, which is provided by Kingspan Field Services.

# Accreditations







# Contact Details

# Australia

Kingspan Insulated Panels Pty Ltd 38-52 Dunheved Circuit | St Marys NSW 2760 Australia

T: +61 (02) 8889 3000 F: +61 (02) 8889 3099 E: info@kingspanpanels.com.au

kingspanpanels.com.au



Please scan for the most up to date version of this Product Data Sheet.

For the product offering in other markets please contact your local sales representative or visit www.kingspanpanels.com

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