

adbri MASONRY
working together



ARCHITECTURAL MASONRY
SA, TAS, VIC, NSW

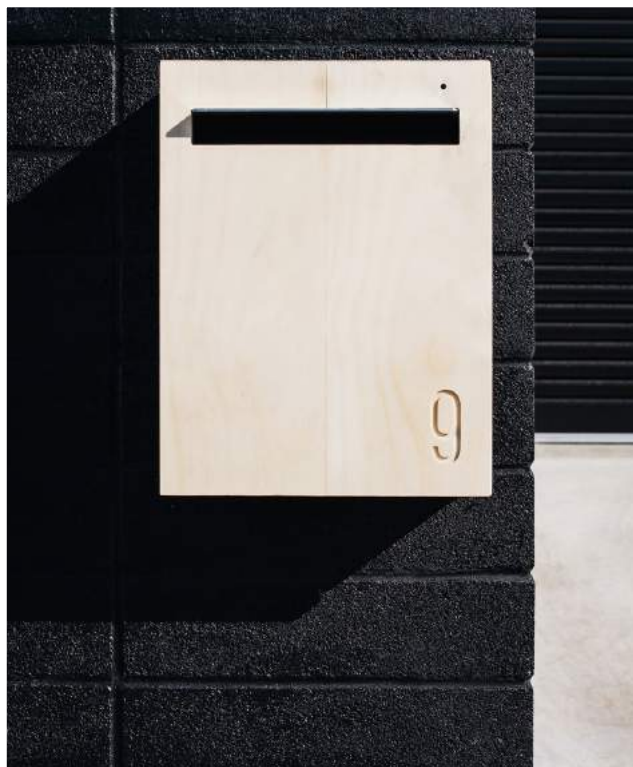
Adbri Masonry

Adbri Masonry is Australia's leading masonry manufacturer supplying quality concrete bricks, blocks, pavers, retaining walls, erosion control products, and architectural masonry solutions throughout Australia. Adbri Masonry is a wholly owned subsidiary of Adelaide Brighton Limited, a leading integrated construction materials and lime producing group of companies and a member of the S&P/ASX 200 Index.

Adbri Masonry first produced concrete Besser blocks in 1957 and since then has traded as many household brand names including Besser, Rocla Pavers and Masonry, Pioneer Building Products, Hanson Building Products Pty Ltd and C&M Brick before rebranding as Adbri Masonry in 2009.

In addition to supplying a full collection of quality concrete building and landscaping products, there is a range of valuable benefits to working with Adbri Masonry including:

- ✓ Access to our Contracting Services Team (in-house design, supply, installation and certification team for commercial projects).
- ✓ Confidence that all product lines are tested for quality in our N.A.T.A. accredited laboratory.
- ✓ Our commitment to environmental sustainability and environmental building products.
- ✓ Support from experienced in-house engineers who can provide technical advice and design solutions for civil, commercial and industrial projects.
- ✓ Service from dedicated architectural and engineering consultants.
- ✓ The benefit of dealing with knowledgeable local sales teams.
- ✓ The ability to create customised product and colour solutions specific to individual projects *(conditions apply)*.





Ebony 1/2 Height Smooth Stone

Architectural Masonry

Adbri Masonry's diverse range of architectural masonry products offer designers a variety of colour, style and texture providing an ideal and distinctive choice for both residential and commercial applications. These products are made to order thus minimum quantities and lead times apply.

Efflorescence Inhibitor

Adbri Masonry believes quality is paramount to achieving a successful product. Accordingly, all Adbri Masonry Architectural Masonry products are manufactured with efflorescence inhibitors and colour fastening agents. These additives ensure reduced water absorption, minimisation of efflorescence, reduced mould and water staining and continued colour vibrancy.





Architectural Brick
Smooth coloured bricks.



Smooth Stone
Coloured blocks in their natural moulded state.



Sandhurst Stone
Coloured blocks with a split texture.



Pitched Stone
Coloured blocks with a pitched texture.



Macquarie Stone
Large coloured blocks with a pitched or split texture.



Designer Masonry Honed
Coloured blocks with a honed finish.



Designer Masonry Shotblast
Coloured blocks with a shotblast finish



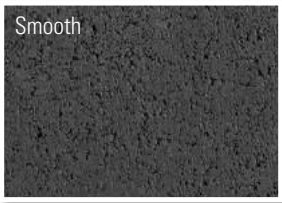
Architectural Brick



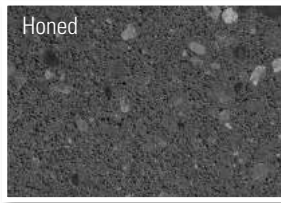


Honed Ebony, Steel, Ivory and Fossil River Gravel | Architectural Brick

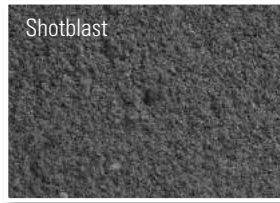
Available Textures



Smooth



Honed



Shotblast



Architectural Brick



Ivory



Oatmeal



Sunstone



Fossil



Steel



Ebony

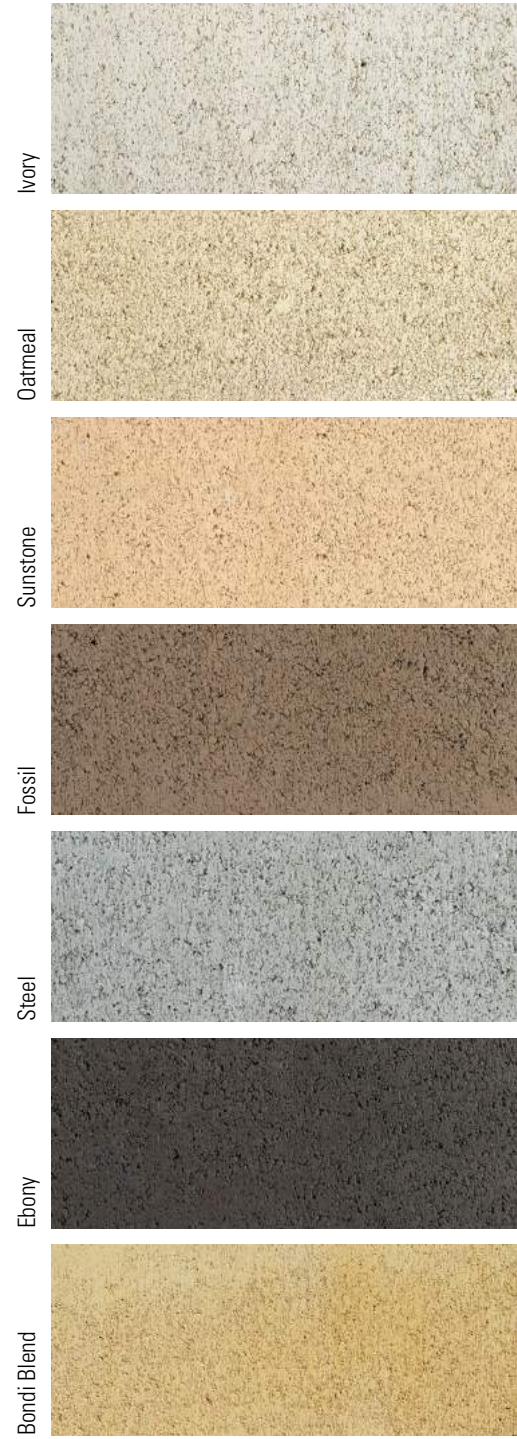
Create distinctive designs with a superior series of brick face textures

Enhance residential houses, multi-residential buildings and commercial developments with Adbri Masonry's range of Architectural Bricks. Available in a variety of colours and textural options **including the ability to 'treat' one or more sides of the brick**, these concrete bricks are an excellent alternative to traditional and other walling materials.

Architectural Brick is manufactured in VIC, TAS & SA.

Smooth Stone





Bondi Blend Not Available in Tasmania



Smooth Stone

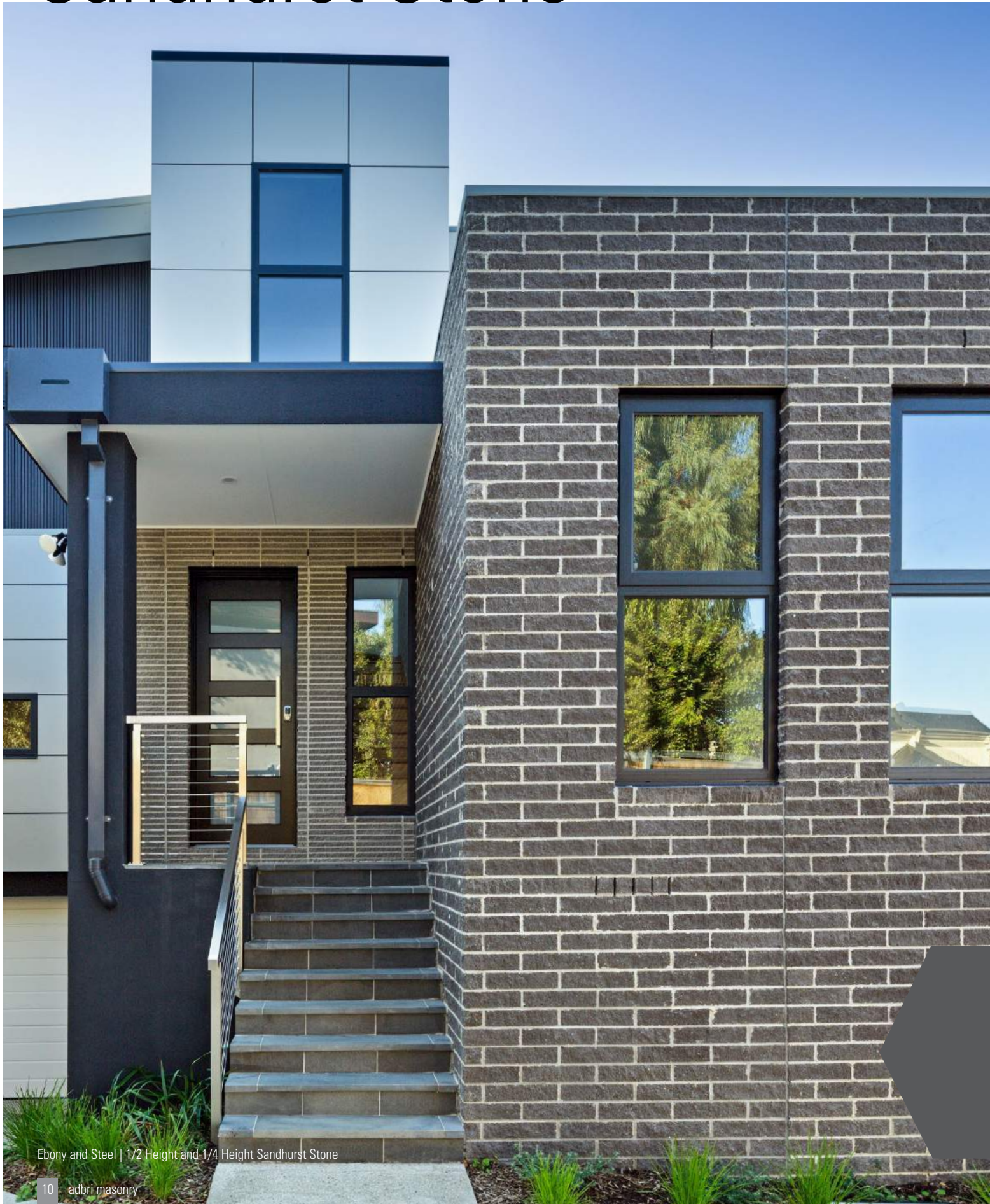
**Please refer to page 22-23 for all sizes.*

Smooth Stone offers a modern and creative alternative to standard grey masonry

These coloured concrete building blocks are offered in a range of different sizes. The smooth flat surface can be used to stunning effect either on their own or combined with other textured blocks or contrasting mortar.

Smooth Stone is manufactured in NSW, VIC, TAS & SA.

Sandhurst Stone



Ebony and Steel | 1/2 Height and 1/4 Height Sandhurst Stone



Ivory | 1/4 Height Sandhurst Stone

Ivory



Oatmeal



Sunstone



Fossil



Steel



Ebony



Bondi Blend



Sandhurst Stone

**Please refer to page 22-23 for all sizes.*

Sandhurst Stone is a versatile masonry product adding a character to both contemporary and traditional designs

Featuring a natural raw face, these traditional split face coloured concrete building blocks are ideal for residential and commercial walling projects. Available in a variety of block sizes including the 1/4 height blocks, Sandhurst Stone is a versatile solution in the creation of distinctive internal or external pillars, fences and walls.

Sandhurst Stone is manufactured in VIC, TAS & SA.

Pitched Stone





Sunstone | Pitched Stone



Ivory

Oatmeal

Sunstone

Fossil

Steel

Ebony

Bondi Blend



Pitched Stone

**Please refer to page 22-23 for all sizes.*

Each Pitched Stone block contains a unique finish allowing for the creation of natural aesthetics in innovative project designs

Pitched stone blocks feature a process that crafts a highly detailed, roughly textured block face to create an authentic characteristic to houses, walls and concrete block fences. Used in both contemporary and traditional projects with stunning effect, Pitched Stone can be used on its own or combined with Adbri Masonry's Smooth Stone for a truly distinctive finish.

Pitched Stone is manufactured in VIC.

Macquarie Stone





Macquarie Stone

**Please refer to page 22-23 for all sizes.*

Think big with Macquarie Stone, our largest architectural coloured block.
 Equivalent to two standard bricks in length and three standard bricks in height, make a statement with our largest coloured concrete masonry block. Available in smooth bevelled, pitched or split face, Macquarie Stone will demand attention and add dimension and character to country style residential homes, multi-residential buildings and commercial developments.
 Macquarie Stone is manufactured in VIC & SA.

Designer Masonry Honed





Golden Glaze

River Gravel

Ivory



Ivory



Oatmeal



Oatmeal



Sunstone



Sunstone



Designer Masonry Honed

Fossil



Fossil



Steel



Steel



Ebony



Ebony



**Please refer to page 22-23 for all sizes.*

Designer Masonry Honed

The honing process cuts the surface layer of the block to reveal the natural stone and aggregate within each block. The end result is a near polished, smooth surface texture which when used individually or combined with other surface textures or mortar colours, will assist in the visual appeal of contemporary designs.

Designer Masonry Honed is manufactured in VIC.

Designer Masonry Shotblast





Designer Masonry Shotblast

**Please refer to page 22-23 for all sizes.*

Golden Glaze

Ivory



Oatmeal



Sunstone



River Gravel

Ivory



Oatmeal



Sunstone



Fossil



Steel



Ebony



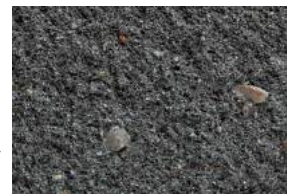
Fossil



Steel



Ebony



Designer Masonry Shotblast

The light shot blast process removes the smooth face of the block and exposes the natural stones and aggregates within each unit. This process applies a mildly abrasive texture to the face of the block which provides a natural aesthetic to internal or external walls.

Designer Masonry Shotblast is manufactured in NSW, VIC & SA.

Colour Range

Architectural Brick

Sandhurst, Pitched or Macquarie Stone

Smooth Stone

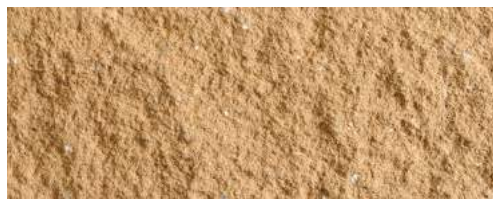
Ivory



Oatmeal



Sunstone



Fossil



Steel



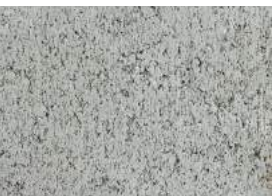
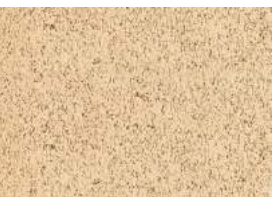
Ebony



Bondi Blend



*Designer Masonry Honed / Shotblast
with Golden Glaze Aggregate*



*Designer Masonry Honed / Shotblast
with River Gravel Aggregate*



*Please call 1300 365 565 or contact your
local Adbri Masonry sales representative
for more information on colour.*

The Range

PRODUCT	Type	Description	Dimensions (mm) L x H x W	No per m ²	State			
					TAS	NSW	VIC	SA
Architectural Brick	120.715	Smooth Coloured Brick	230 x 110 x 76	52	•	•	•	
Smooth Stone	10.01	Full Length Hollow	390 x 190 x 90	12.5	•	•	•	•
	10.02	3/4 Length Hollow	290 x 190 x 90		•		•	
	10.03	1/2 Length Hollow	190 x 190 x 90		•		•	
	10.04	1/4 Length Hollow	90 x 190 x 90				•	
	10.31	Full Length Solid*	390 x 190 x 90	12.5	•	•	•	•
	10.33	1/2 Length Solid	190 x 190 x 90				•	
	10.83	Full Length Solid 1/2 Height	390 x 90 x 90	25			•	
	15.01	Full Length Hollow	390 x 190 x 140	12.5	•			•
	15.42 [^]	Full Length Hollow	390 x 190 x 140	12.5	•	•	•	
	15.22	Corner Hollow	340 x 190 x 140		•		•	
	15.03	1/2 Length Hollow	190 x 190 x 140		•		•	
	20.01	Full Length Hollow	390 x 190 x 190	12.5	•			•
	Sandhurst Stone	20.42 [^]	Full Length Hollow	390 x 190 x 190	12.5	•	•	•
20.03		1/2 Length Hollow	190 x 190 x 190		•		•	
10.101		Full Length*	390 x 190 x 90	12.5		•	•	•
10.103		1/2 Length	190 x 190 x 90		•		•	
Pitched Stone	10.105	3/4 Split R/F End	290 x 190 x 90		•		•	
	10.109	1/2 Height	390 x 90 x 90	25	•	•	•	•
	10.117	1/4 Height	390 x 40 x 90	50	•	•	•	•
	15.101	Full Length	390 x 190 x 140	12.5	•	•	•	
	15.103							
	20.121	Full Length	390 x 190 x 190	12.5	•	•	•	•
	10.249	¾ Split Rock Face End Cornerstone	335 x 248 x 105		•		•	•
	20.103	1/2 Length	190 x 190 x 190		•		•	
	10.111	Full Length*	390 x 190 x 90	12.5		•	•	
	10.113	1/2 Length	190 x 190 x 90		•		•	
Pitched Stone	10.115	3/4 Split R/F End	290 x 190 x 90		•		•	
	20.111	Full Length	390 x 190 x 190	12.5	•	•	•	
	20.113	1/2 Length	190 x 190 x 190		•		•	

PRODUCT	Type	Description	Dimensions (mm) L x H x W	No per m ²	State			
					TAS	NSW	VIC	SA
Designer Masonry Honed / Shotblast	10.01	Full Length Hollow	390 x 190 x 90	12.5	•	•	•	•
	10.31	Full Length Solid*	390 x 190 x 90	12.5	•	•	•	•
	10.83	Full Length Solid 1/2 Height	390 x 90 x 90	25	•	•	•	•
	15.01	Full Length Hollow	390 x 190 x 140			•		
	^15.42	Full Length Hollow	390 x 190 x 140	12.5	•	•	•	•
	15.22	Corner Hollow	340 x 190 x 140		•		•	•
	20.01	Full Length Hollow	390 x 190 x 190	12.5		•		
	^20.42	Full Length Hollow	390 x 190 x 190	12.5	•	•	•	•

PRODUCT	Type	Description	Dimensions (mm) L x H x W	No per m ²	Smooth	Sandhurst	Pitched	Honed/ Shotblast	Available In
Macquarie Stone	10.248	Full Length	470 x 248 x 105	8		•	•		NSW, VIC, SA, TAS
	10.249	¾ Split Rock Face End Cornerstone	335 x 248 x 105			•	•		NSW, VIC, SA, TAS
	10.250	1/2 Length	230 x 248 x 105			•	•		NSW, VIC, SA, TAS
	10.252	Full Length Bevelled	470 x 248 x 105	8	•			•**	NSW, VIC, SA, TAS
	10.253	1/2 Length Bevelled	230 x 248 x 105		•			•**	NSW, VIC, SA, TAS
Cornerstones	10.LQ	Smooth Cornerstone	390 x 190 x 190 x 90		•			•	NSW, VIC, SA, TAS
	10.LQS	Split Cornerstone	390 x 190 x 190 x 90			•			NSW, VIC, SA, TAS
	10.LQP	Pitched Cornerstone	390 x 190 x 190 x 90				•		NSW, VIC, SA, TAS
	10.620	Bevelled Cornerstone	470 x 248 x 235 x 105		•				NSW, VIC, SA, TAS
Sill Blocks	10.39	Sill Block	190 x 190 x 90		•				NSW, VIC, SA, TAS
	20.39	Sill Block	190 x 190 x 190		•				TAS
Capping Tile	50.31	Capping Tile	390 x 190 x 40		•				NSW, VIC, SA, TAS
	15.71C	Capping Tile	390 x 140 x 40		•				NSW, SA, TAS

Notes

- > Adbri Masonry Architectural Masonry is made to order, please remember to check lead times when placing your order.
- > Adbri Masonry Designer Masonry requires a secondary manufacturing process that requires additional lead time to Adbri Masonry's other Architectural Masonry products.
- > Quantities per pallet may vary from state to state, please refer to your Adbri Masonry representative for further details.
- > Additional fractions can be made by cutting, splitting or bolsting blocks on site, which minimises batch variation.
- > Custom colours and/or aggregates may be available on request. Please consult your Adbri Masonry representative. (Conditions apply)

*1 in 8 is a universal block for fractions

^8 blocks in every pallet comes with a closed end.

**Secondary process is applied to the reverse side of these blocks

Technical Information

Standards

All Adbri Masonry Architectural Masonry products are manufactured to Australian Standards AS 4455 Masonry Units and Segmental Pavers and tested for compliance with AS 4456 Masonry Units and Segmental Pavers - Methods of Test. Mortar should be accurately batched and conform to AS3700.

Control Joints

Should extend for the full height of the wall and be spaced at a maximum distance of 6 metres apart where walls are not interrupted by full height doorways or window openings (refer Australian Standards).

Joint Reinforcement

Masonry mesh is recommended at height intervals of 600mm, and in the two courses above and below all openings. Lap mesh at least 150mm at all joints and intersections, except at control joints where a slip joint must be provided. For 90mm walling use 50mm reinforcement mesh and for 190mm walling use 150mm reinforcement mesh.

General Guidelines

All Adbri Masonry Architectural Masonry products should be laid dry, so covering on site is recommended. Whenever work is stopped, the tops of walls should be covered to protect from moisture during construction. All mortar joints should be allowed to set to 'thumb print' hardness before tooling. Brush away excess mortar with a semi-stiff brush at the end of each day's work.

Cleaning

Care should be taken to keep stone as clean as possible during laying. Adbri Masonry recommend the guidelines within CMAA document MA41 Cleaning and Maintenance of Concrete Masonry Structures.

Fire Resistance

Australian Standard AS 3700 Masonry Structure sets out the method for determining fire resistance to walls. The Building Code of Australia requires walls to be designed for insulation, integrity and structural adequacy. Adbri Masonry have had extensive CSIRO testing for FRL and subsequently have a large range of masonry products meeting the requirements of the building code. Refer to the Adbri Masonry Fire and Sound brochure.

Sound Transmission

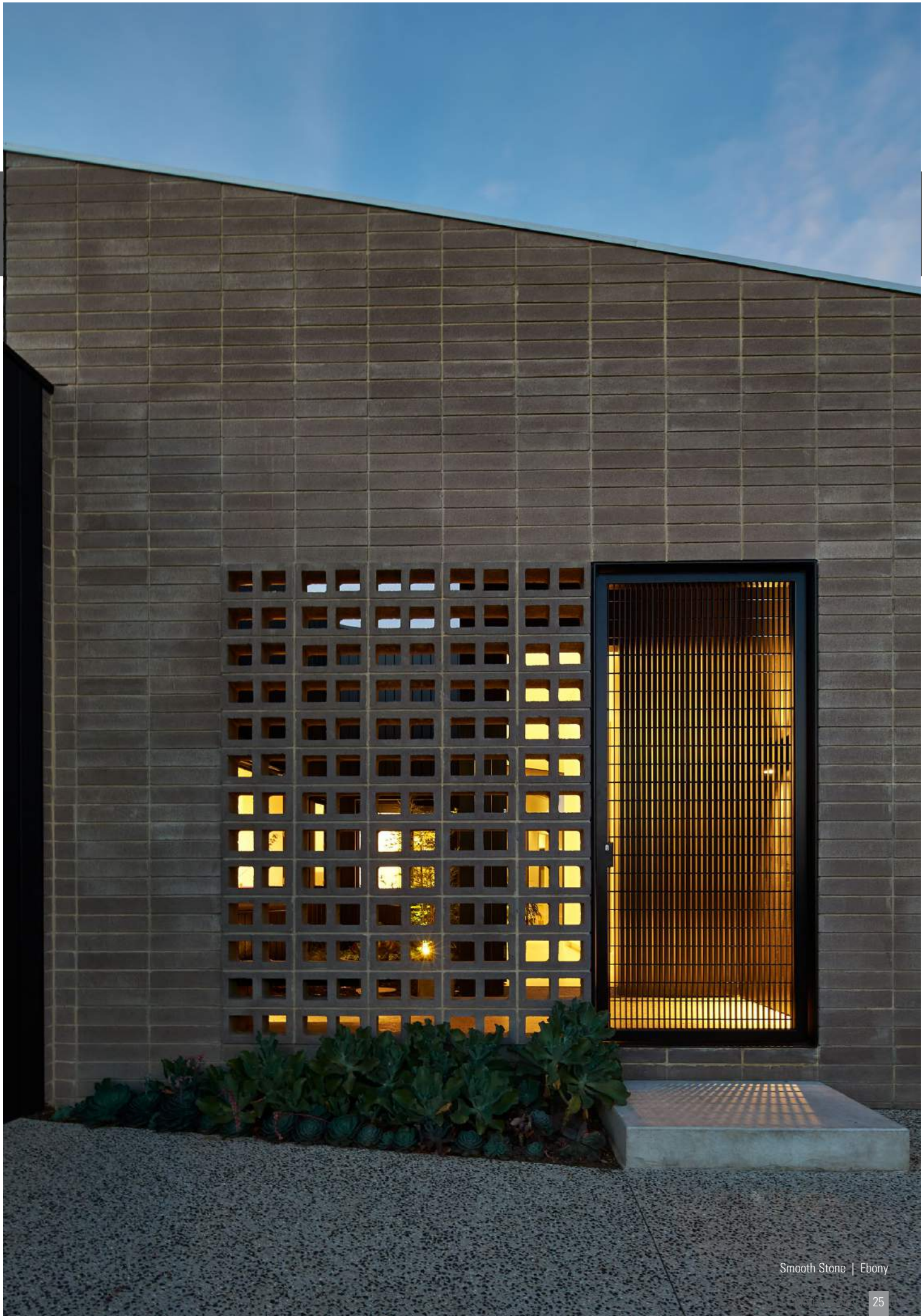
The statutory requirements for sound attenuation are contained in the Building Code of Australia (BCA) which requires that some walls of some buildings be capable of preventing a large proportion of incident sound from passing from one wall side to the other. These requirements are set out in Section F5 of the BCA. Refer to Adbri Masonry Fire and Sound brochure for more information.

Ordering

Adbri Masonry Architectural Masonry products are manufactured from natural materials and will vary in colour and texture from batch to batch. All products must be ordered at the one time to ensure that they are supplied from the same batch. Product should be blended from different pallets to ensure an even mix of colour throughout any given wall.

Claims

All product must be inspected prior to installation to ensure satisfaction of colour and texture. No claims will be accepted once product has been installed.









BRICKS

| BESSER® BLOCKS

| PAVERS

| RETAINING WALLS

Free pallet collection service freecall 1800 674 961 or drop pallets back to place of purchase or lodge your pallet pick up online at adbri.com.au

Pallets remain Adbri Masonry property. Please telephone us for collection of pallets and keep pallets empty and stacked in a safe and accessible area for collection.


We will not accept any returns or claims more than 7 days after delivery or after products have been installed. We will not accept returns unless transport arrangements have been agreed and the products are in 'as received' condition and accessible for collection. We will only accept returns as follows:

- Paving and Retaining Walls - returns accepted only in full pallets stacked in original configuration.
- No returns accepted for any made to order product.

The information in this brochure is to be used only with the specific Adbri Masonry products shown. All images, designs, drawings and other depictions of the installation and/or use of products in this document are examples only, and should not be relied on. To the maximum extent permitted by law, in no circumstances will Adbri Masonry be liable to any party for any direct, indirect, consequential, incidental, special or economic loss, damage or injury (which may include loss of profits, loss or damage to goodwill, direct or indirect loss or damage to equipment or property, loss or damage arising from accident, loss of profits or other commercial losses) suffered or incurred by that party.

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Contact Us

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Architectural Masonry Brochure - SA, TAS, VIC, NSW

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Adbri Masonry Pty Ltd

ABN: 31 009 687 521

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