

	Description	Drawing / File name CD-ROM with DWG-, PDF-files	Color page	File page
<b>1</b>	<b>Basics</b>			
1.1	Structural survey of ADS applied onto vertical substructure; joint options	ANo.: ADS 100-01v		ADS 01
1.2	How to install ADS onto vertical substructure	ANo.: ADS 100-02v		ADS 02
1.3	Structural survey of ADS applied onto horizontal substructure; joint options	ANo.: ADS 100-01h		ADS 03
1.4	How to install ADS onto horizontal substructure	ANo.: ADS 100-02h		ADS 04
1.5	Recoveries and slides re. to vert. substructure	ANo.: ADS 100-04		ADS 05
1.6	Mounting pattern (vertical primary substructure)	ANo.: ADS 100-04/1		ADS 05-1
1.7	Mounting pattern (horizontal primary substructure)	ANo.: ADS 100-04/2		ADS 05-3
1.8	Replacement-division of joints- / carrier profiles	ANo.: ADS 100-05		ADS 06
1.9	Tile grid heights and replacement points	ANo.: ADS 100-06		ADS 07
1.10	Static reference notes	ANo.: ADS 100-26		ADS 08
1.12	Illustration of system depths and joint profiles	ANo.: ADS 100-07 + 08		ADS 10
1.13	Exemplary use of wind barriers / curved walls	ANo.: ADS 100-22 + 23		ADS 11
1.14	Details of soffit clamps	ANo.: ADS 100-27		ADS 12
1.15	Details of how to fix shortened tiles (fitting piece, clamp)	ANo.: ADS 100-28 + 29		ADS 13
<b>2</b>	<b>Typical details</b>			
2.1	No. 1 : Vertical section of fixed / floating point	ANo.: ADS 100-19		ADS 20
2.2	No. 1.1: ... onto vertical wooden substructure	ANo.: ADS 100-19.1		ADS 20.1
2.3	No. 1.2: ... onto horizontal wooden substructure	ANo.: ADS 100-19.2		ADS 20.2
2.4	No. 1.3: ... onto horizontal metal substructure	ANo.: ADS 100-31		ADS 21
2.5	No. 2+3: V-section of roof parapet / bottom end	ANo.: ADS 100-20 + 21		ADS 22
2.6	No. 4+5: H-section of ext. corner (vert. substructure)	ANo.: ADS 100-09 + 10		ADS 23
2.7	No. 6+7: H-section of ext. corner (hor. substructure)	ANo.: ADS 100-24 + 25		ADS 24
2.8	No. 8: H-section of internal corner / expansion joint	ANo.: ADS 100-11 + 32		ADS 25
2.9	- Survey of window details No. 9.1: H-section window on vert. substructure	ANo.: ADS 100-13 + ADS 100-14		ADS 26
2.10	No. 10.1+11.1: Vertical section through window	ANo.: ADS 100-15 + 16		ADS 27
2.11	No. 9.2 + 9.3: H-section with clay tile soffit	ANo.: ADS 100-14.1+14.2		ADS 28
2.12	No. 11.3 : V-section of lintel soffit with clay tile	ANo.: ADS 100-15.1+15.2		ADS 29
2.13	No. 10.2: Vertical section of windowsill by clay tile	ANo.: ADS 100-33.1 + 33.2		ADS 30
2.14	No. 9.4: H-section of window, horiz. substructure No. 11.2: V-section of win. with sun protection	ANo.: ADS 100-17 + 18		ADS 31
2.15	No. 9.5+12: Horizontal section: transition from clay tile with Neoprene joint profile to reveal + TICS	ANo.: ADS 100-14.3 + 30		ADS 32
<b>3</b>	<b>List of components</b>			
3.1	Tile grid height 150 mm	ANo.: ADS ET 01 - 05		
3.2	Tile grid height 175 mm	ANo.: ADS ET 06 - 10		
3.3	Tile grid height 200 mm	ANo.: ADS ET 11 - 15		
3.4	Tile grid height 225 mm	ANo.: ADS ET 16 - 20		
3.5	Tile grid height 250 mm	ANo.: ADS ET 21 - 25		
3.6	Tile grid height 300 mm	ANo.: ADS ET 26 - 30		
3.7	Tile grid height 400 mm	ANo.: ADS ET 31 - 35		
3.8	Tile grid height 500 mm	ANo.: ADS ET 36 - 40		
3.9	Tile grid height 600 mm	ANo.: ADS ET 41 - 45		
3.10	Components irrespective of grid heights	ANo.: ADS ET A 01 - 04		

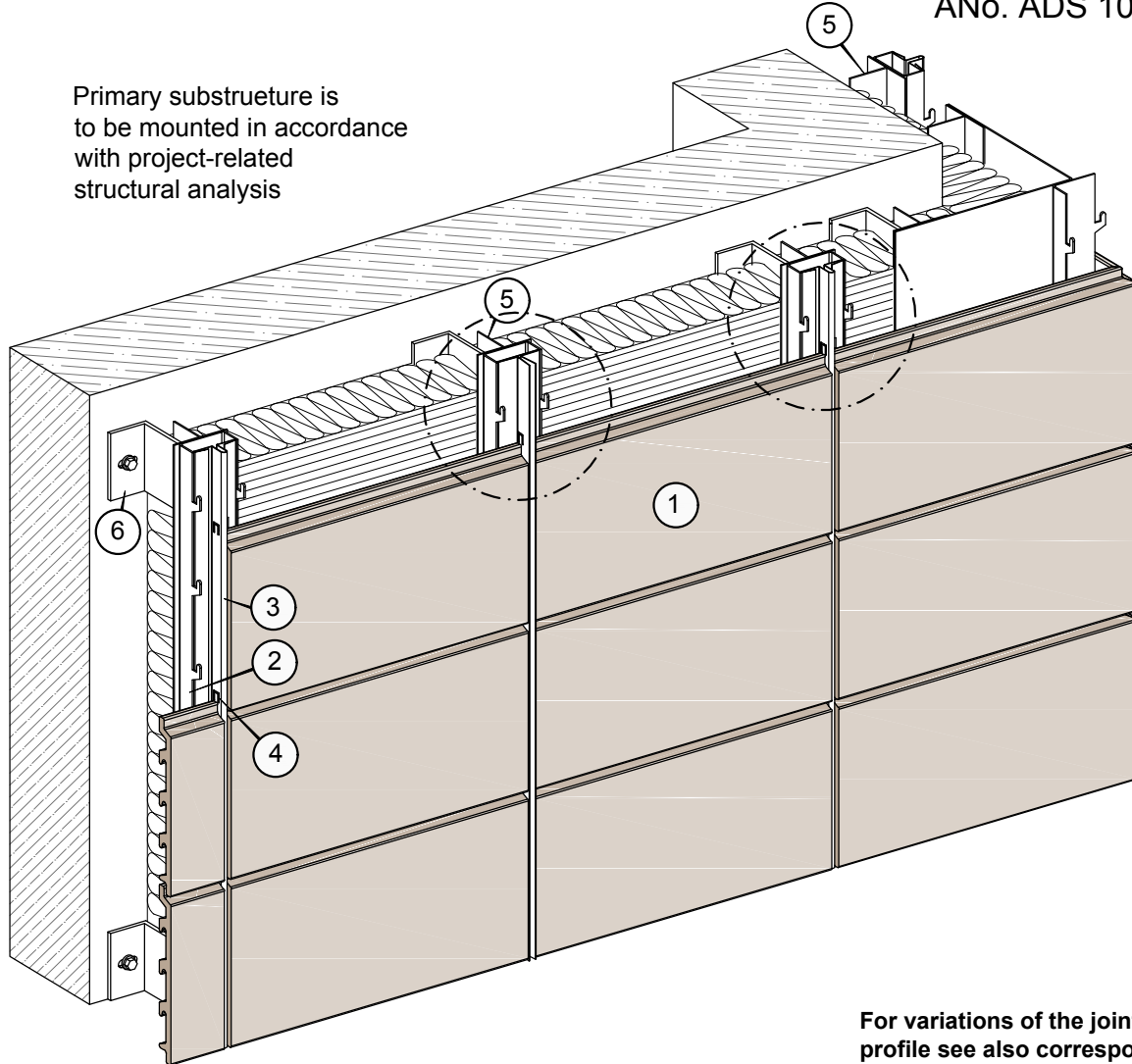
**"TONALITY®"-Clay tile facade system**

- ① "TONALITY®"-Clay tile
- ② "TONALITY®"-Adaptive vertical support profile (metallic)
- ③ "TONALITY®"-Adaptive joint profile (metallic)
- ④ "TONALITY®"-Protection against dismantling
- ⑤ Primary substructure: aluminium T-profiles (performer's services)
- ⑥ Primary substructure: metallic wall holders (performer's services)

"TONALITY®"-Clay tile facade  
**Adaptive system (ADS)**  
**applied onto vertical**  
**substructure**  
 Structural overview and  
 joint options

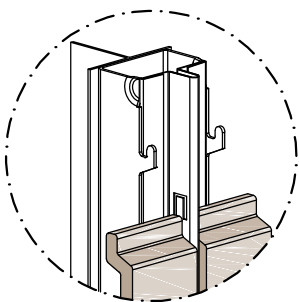
ANo. ADS 100-01v

Primary substructure is  
 to be mounted in accordance  
 with project-related  
 structural analysis

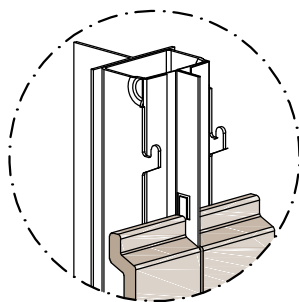


For variations of the joint  
 profile see also corresponding  
 list of components  
 ADS ET 02, -07, -12, -17, -22, -27, -32, -37, -42

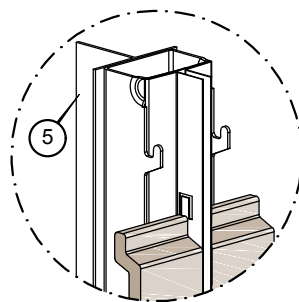
**joint profile, continuous**  
 joint 8 mm



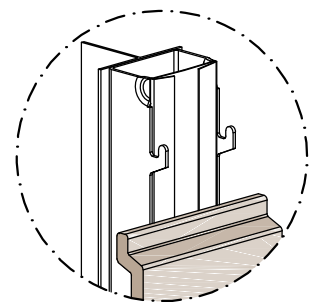
**precision joint**  
 joint 2 mm



**discontinuous**  
**joint profile**  
 joint 8 mm



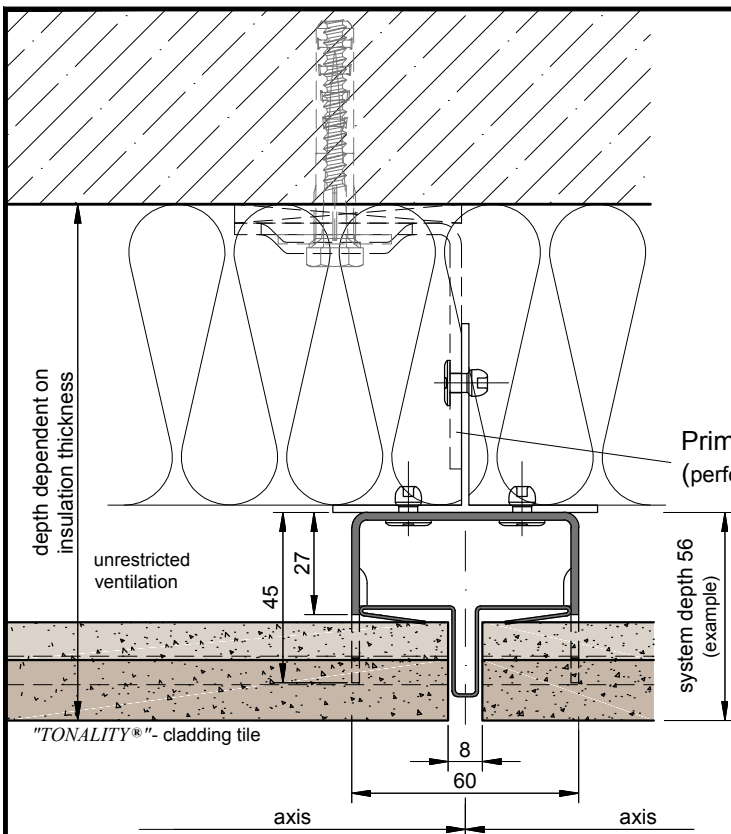
**terminal profile**  
**for closing-off**  
 No protection against dismantling



**The Adaptive System  
 and its vertical substructure**

"TONALITY®" Clay tile facade  
How to install the  
**Adaptive system (ADS)**  
onto vertical primary  
substructure

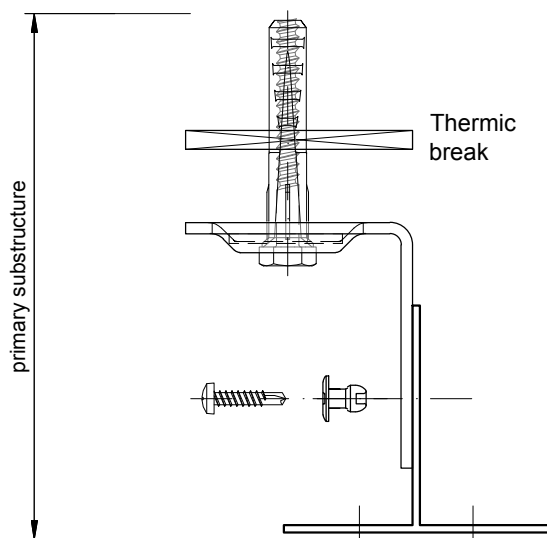
ANo. ADS 100-02v  
Scale: 1:1 with DIN A3



Tile length =  
Axis measurement - 2 x 3.0 - 2 x 1.0 = 8 mm

Example: Axis measurement = 450 mm  
Exact tile length = 450 - 8.0 = 442 mm

Note:  
These tiles have to be installed free from  
any constraint.



**Primary substructure:**

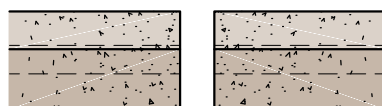
The determination of distances and the choice of bracket types, plugs, rivets and screws are subject to the project-related structural design according to which the performer has to proceed.

Wall holders, plugs and aluminium T-profiles are part of the performer's services.

*"TONALITY®"- Adaptive vertical profile*

So do rivets / drilling screws;  
and they depend on static figures.

*"TONALITY®"- Adaptive joint profile*



*"TONALITY®"*  
cladding tile

**"TONALITY®"**  
and its vertical substructure

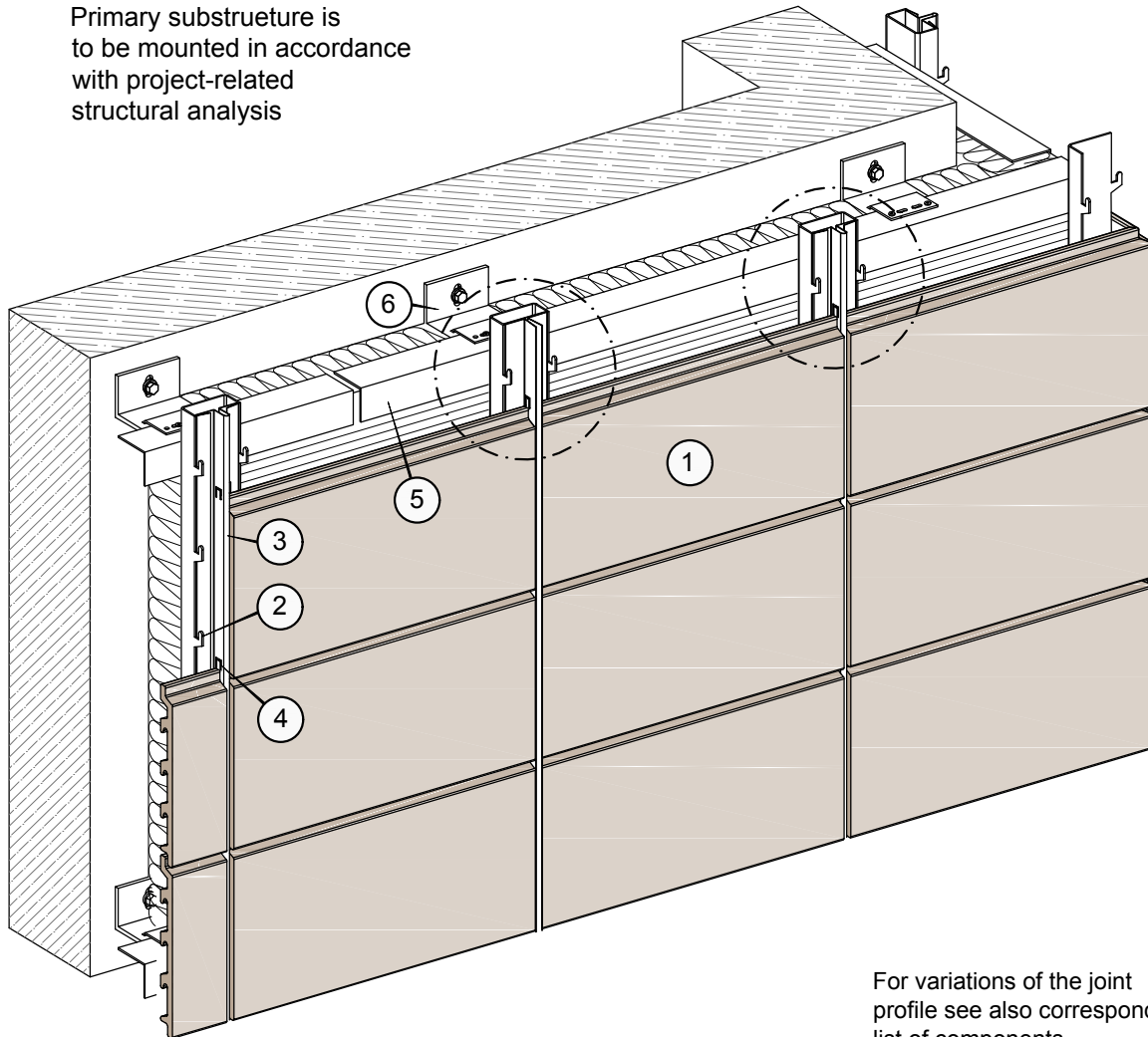
**"TONALITY®"-Clay tile facade system**

- ① "TONALITY®"-Clay tile
- ② "TONALITY®"-Adaptive vertical support profile (metallic)
- ③ "TONALITY®"-Adaptive joint profile (metallic)
- ④ "TONALITY®"-Protection against dismantling
- ⑤ Primary substructure: aluminium L-profiles (performer's services)
- ⑥ Primary substructure: metallic wall holders (performer's services)

"TONALITY®"-Clay tile facade  
**Adaptive system (ADS)**  
**applied onto horizontal**  
**substructure**  
 Structural overview and  
 joint options

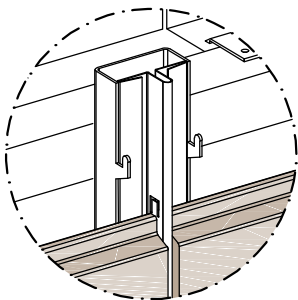
ANo. ADS 100-01h

Primary substructure is  
 to be mounted in accordance  
 with project-related  
 structural analysis

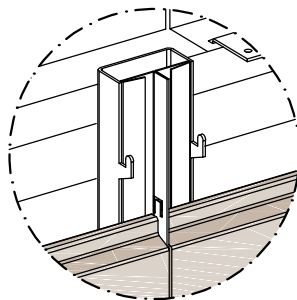


For variations of the joint  
 profile see also corresponding  
 list of components  
 ADS ET 02, -07, -12, -17, -22, -27, -32, -37, -42

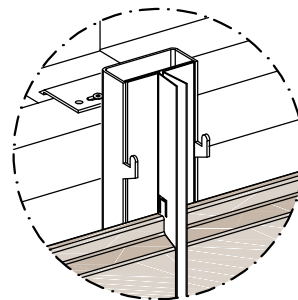
**joint profile, continuous**  
 joint 8 mm



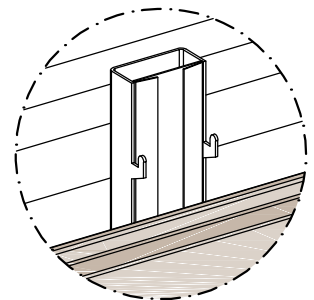
**precision joint**  
 joint 2 mm



**discontinuous  
 joint profile**  
 joint 8 mm



**terminal profile  
 for closing-off**  
 No protection against dismantling

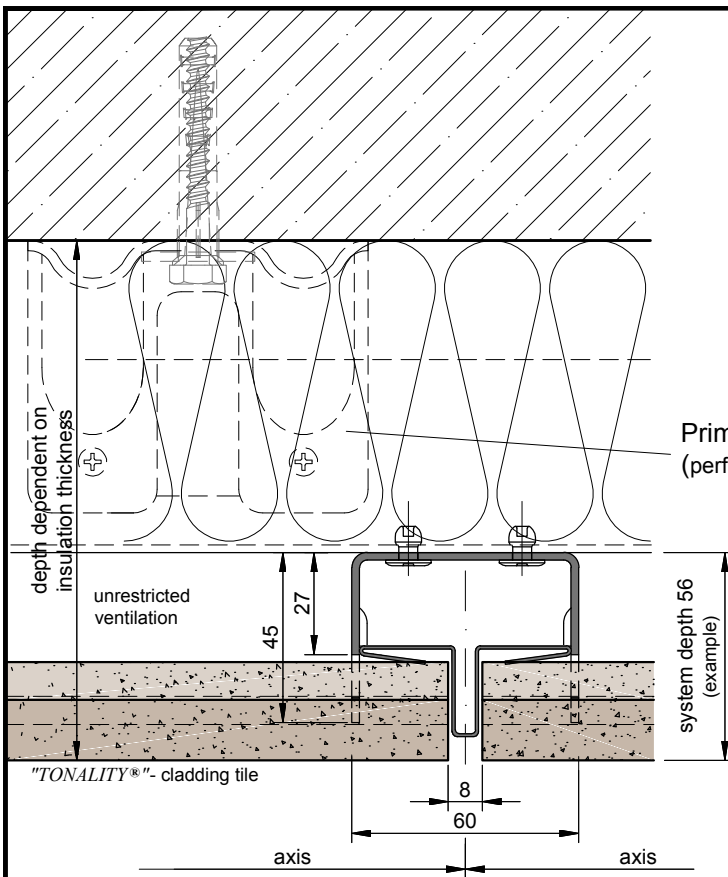


**Structural overview of the Adaptive System  
 mounted onto horizontal substructure**

"TONALITY®" Clay tile facade  
How to install the  
**Adaptive system (ADS)**  
onto horizontal primary  
substructure

ANo. ADS 100-02h

Scale: 1:1 with DIN A3

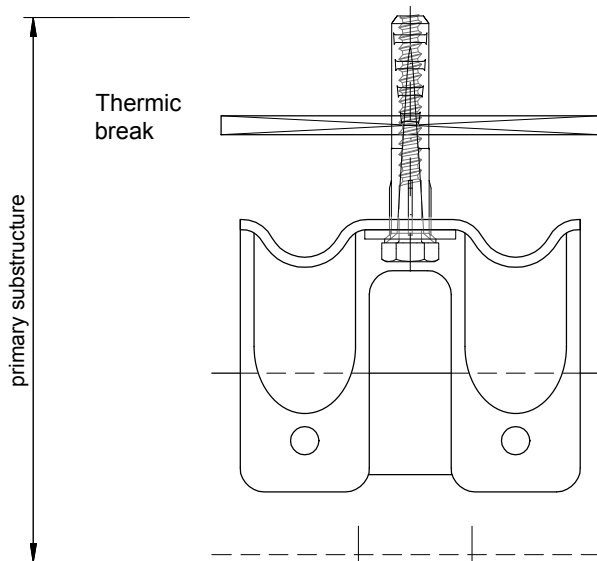


Primary substructure  
(performer's services)

Tile length =  
Axis measurement - 2 x 3.0 - 2 x 1.0 = 8 mm

Example: Axis measurement = 450 mm  
Exact tile length = 450 - 8 = 442 mm

Note:  
These tiles have to be installed free from  
any constraint.



**Primary substructure:**

The determination of distances and the choice of bracket types, plugs, rivets and screws are subject to the project-related structural design according to which the performer has to proceed.

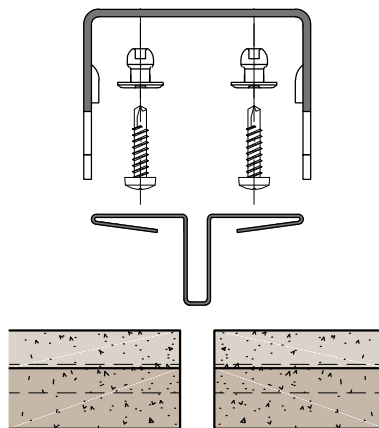
Wall holders, plugs and aluminium L-profiles are part of the performer's services.

"TONALITY®" Adaptive vertical profile

So do rivets / drilling screws;  
and they depend on static figures.

"TONALITY®"- Adaptive joint profile

"TONALITY®"  
cladding tile

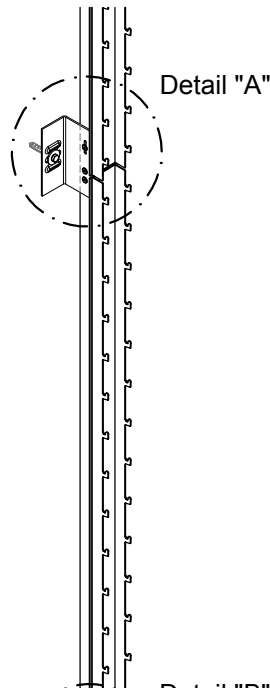
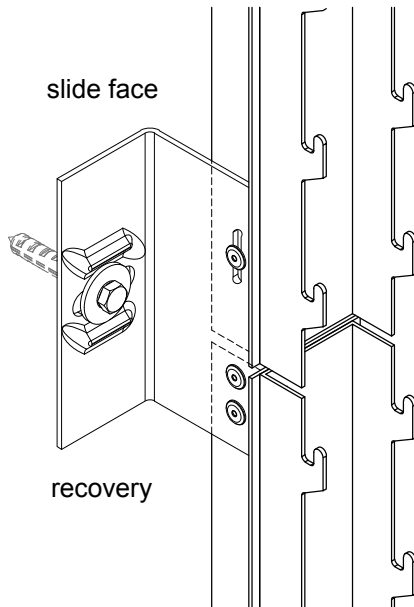


**"TONALITY®"**  
and its vertical substructure

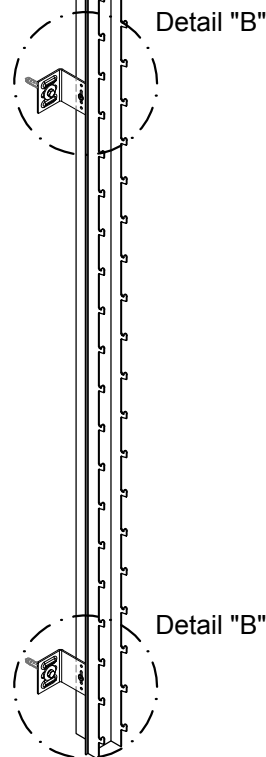
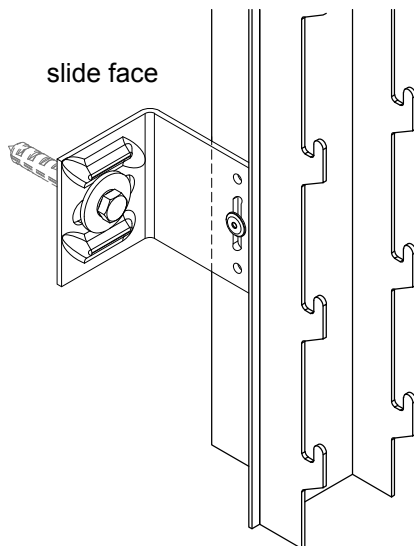
"TONALITY®"-Clay tile facade  
**Adaptive system (ADS)**  
Illustration of recoveries and slides relating to vertical primary substructure

ANo. ADS 100-04

## Detail "A"



## Detail "B"



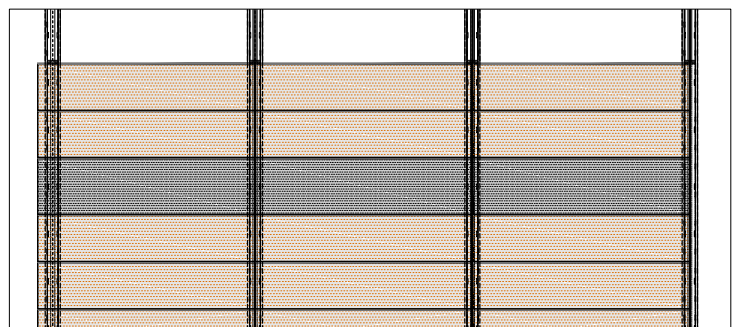
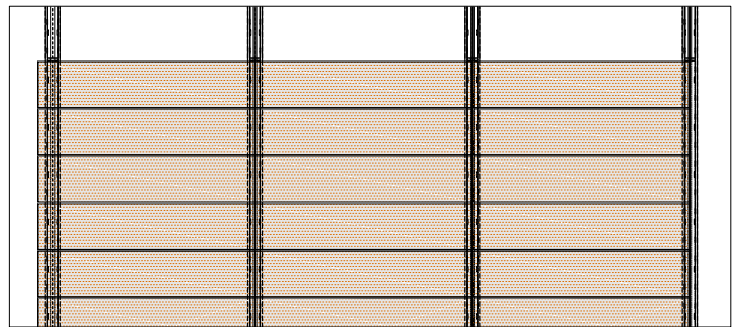
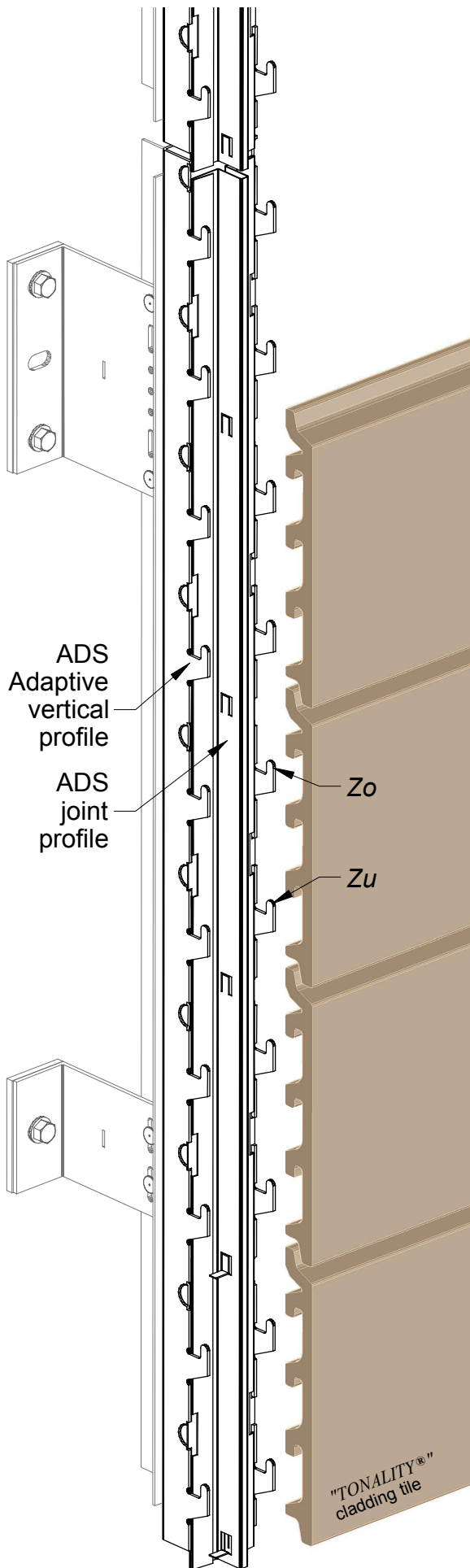
**The number of wall holders is defined by structural design.**

With several carrier rails on top of each other, their total length and the distance between the recoveries of two adjacent rails must not exceed 2.80 m.

**Recoveries and slides relating in vertical primary substructure**

"TONALITY®"-Clay tile facade  
**Adaptive system (ADS)**  
 Mounting pattern  
 (vertical primary substructure)

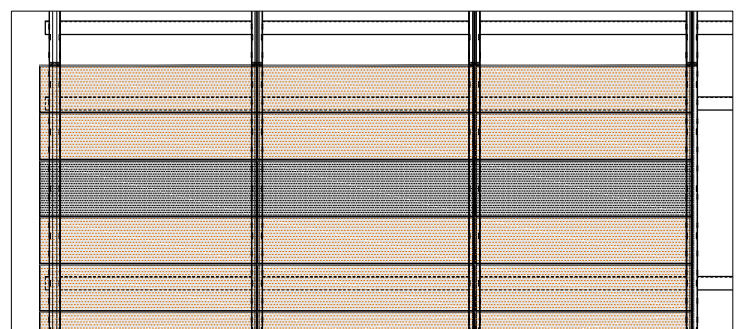
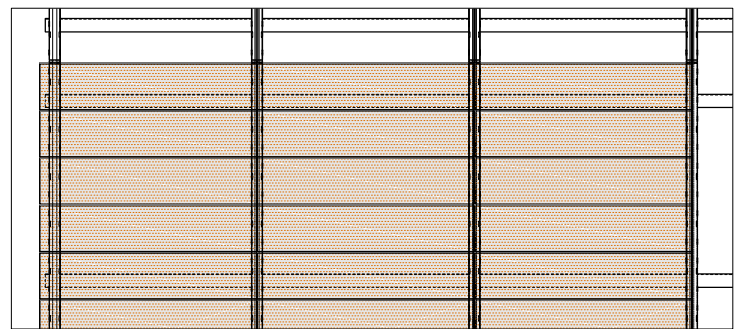
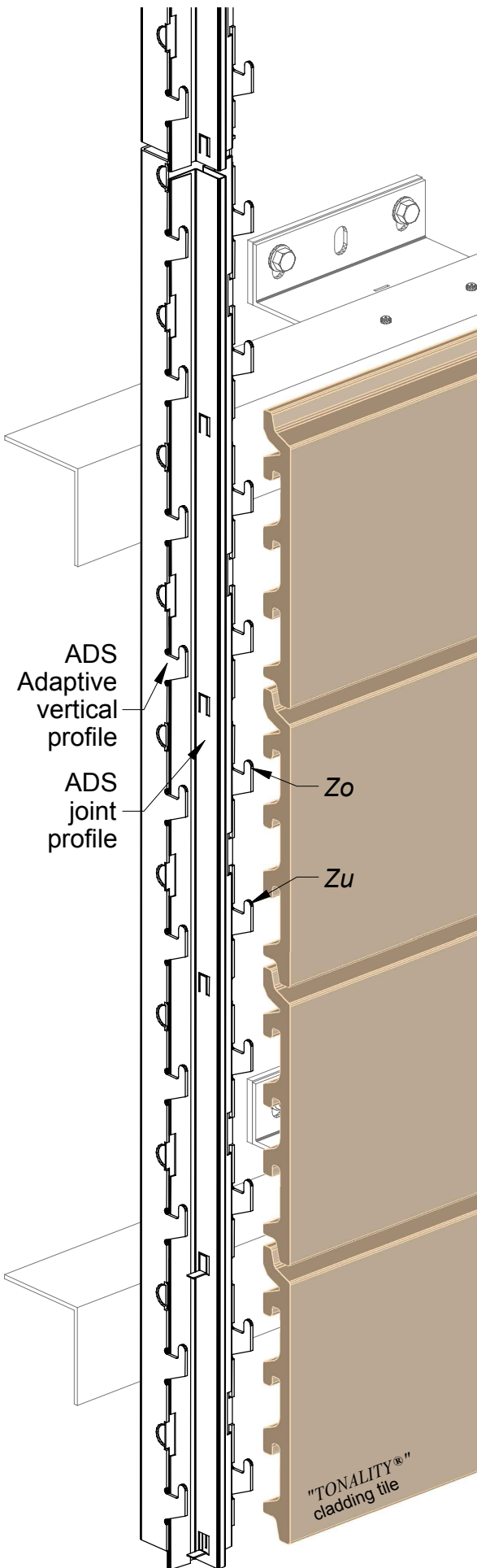
ANo. ADS 100-04/1



Mounting Pattern

"TONALITY®"-Clay tile facade  
**Adaptive system (ADS)**  
 Mounting pattern  
 (horiz. primary substructure)

ANo. ADS 100-04/2

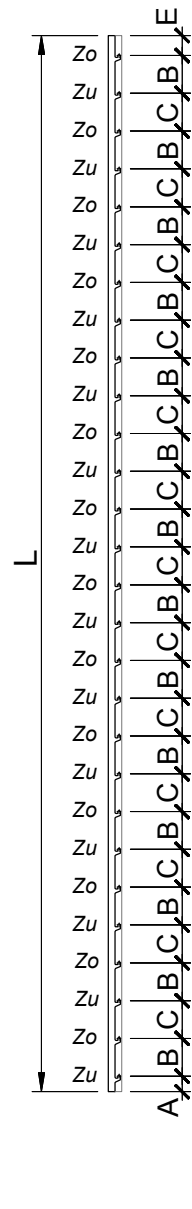
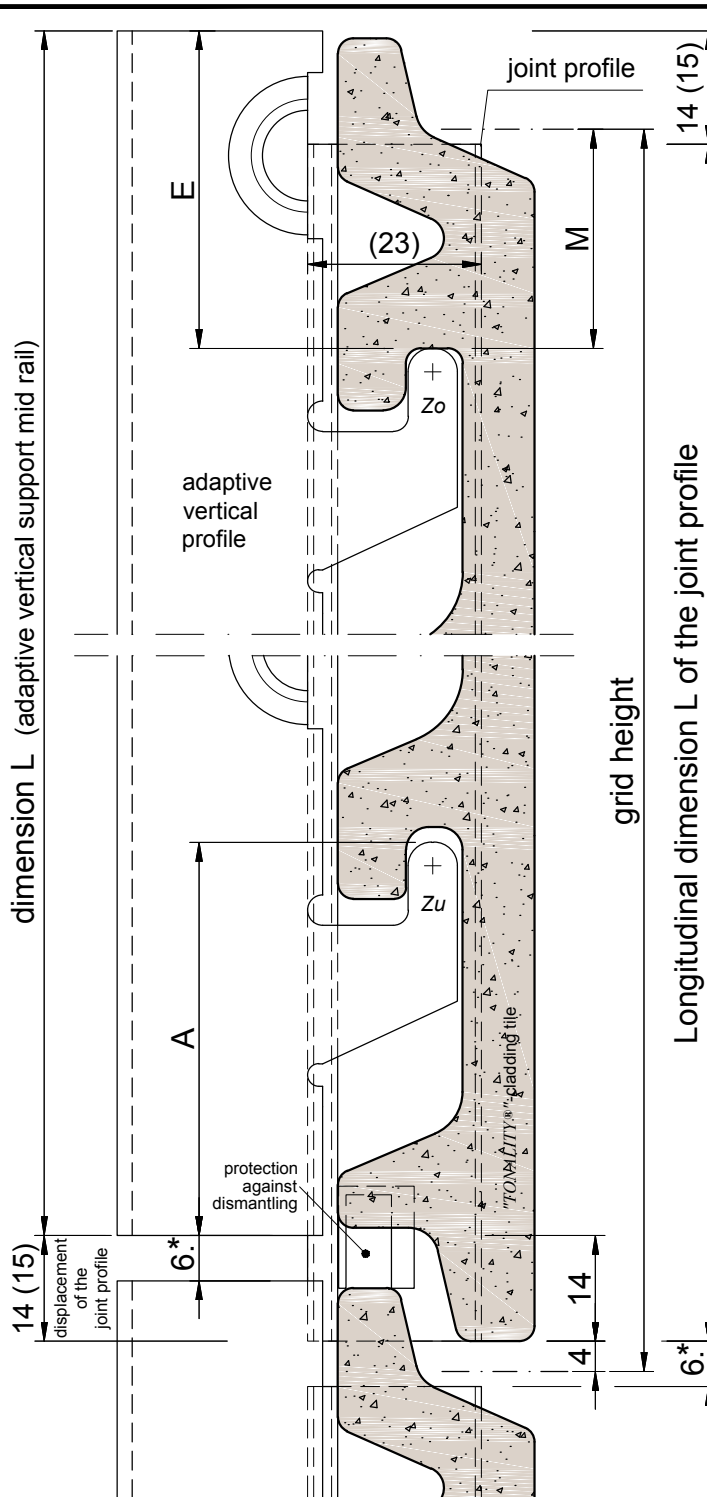


Mounting Pattern



"TONALITY®"-Clay tile facade  
**Adaptive System (ADS)**  
 Division of replacements  
 Displacement of joint profiles  
 carrier profiles

ANo. ADS 100-05



Profile length = Number of grids minus 6 mm

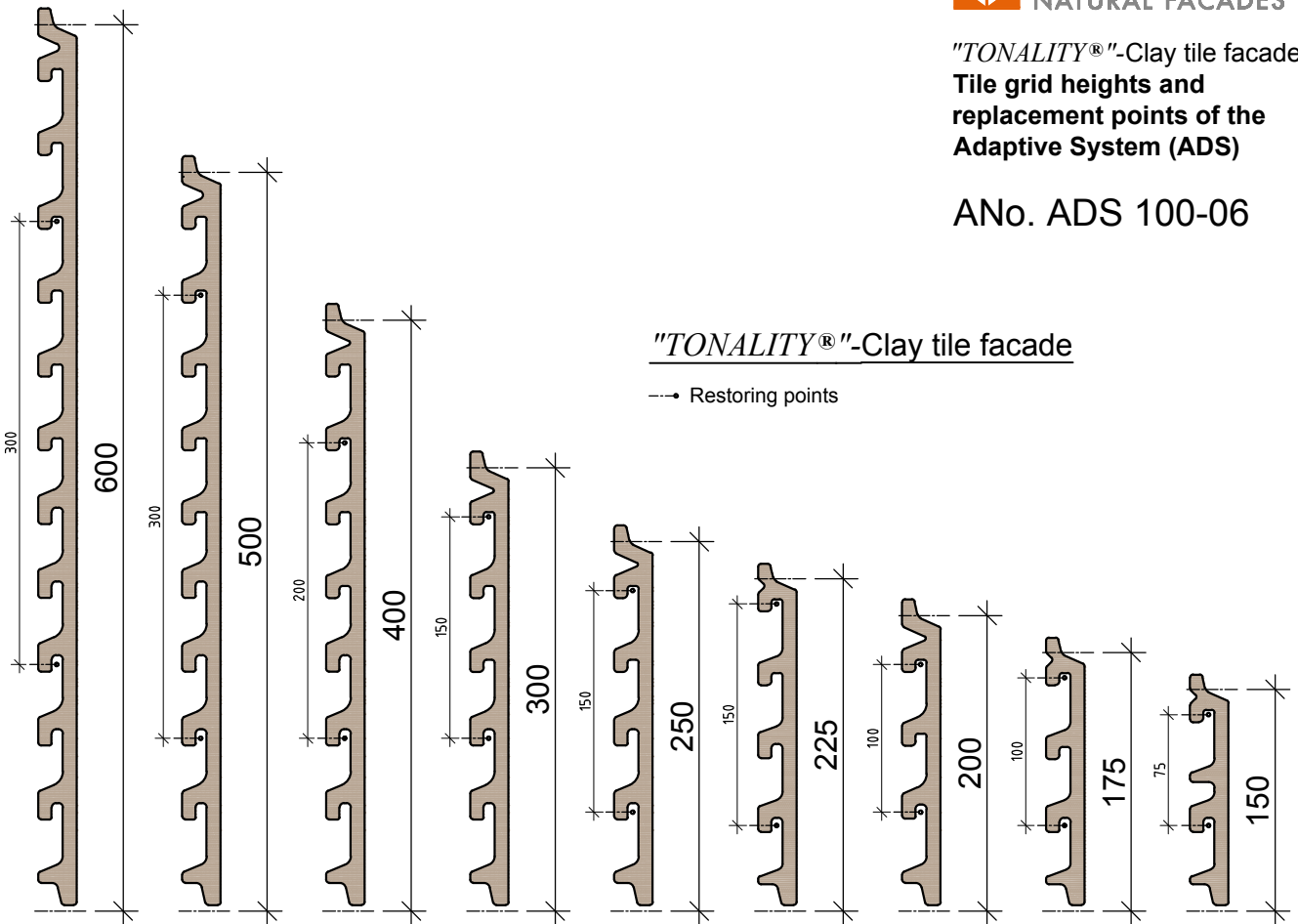
\* Thermal linear expansion requires a gap of at least 6 mm between both 2 adjacent tiles and rails (see NTA National Technical Approval).

Grid height	No. of Grids / Rail	Dim. L	Dim. A	Dim. B	Dim. C	Dim. E	Dim. M
150	18	2694	43	75	75	26	14
175	16	2794	43	100	75	26	14
200	14	2794	52	100	100	42	30
225	12	2694	43	150	75	26	14
250	11	2744	52	150	100	42	30
300	9	2694	102	150	150	42	30
400	7	2794	102	200	200	92	80
500	5	2494	102	300	200	92	80
600	4	2394	152	300	300	142	130

## Division of Replacements

"TONALITY®"-Clay tile facade  
Tile grid heights and  
replacement points of the  
Adaptive System (ADS)

ANo. ADS 100-06



Intermediate sizes and bigger  
dimensions on request, if  
technically feasible.

Grid height / length ratio (maximum)

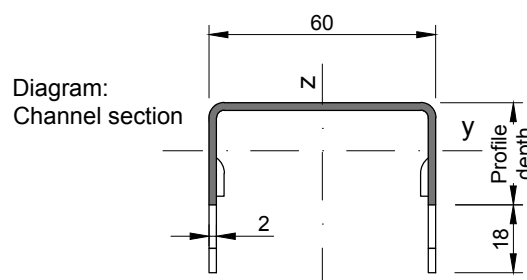
150 x 900	400 x 1.600
175 x 900	500 x 1.600
200 x 1.600	600 x 1.600
225 x 1.600	
250 x 1.600	
300 x 1.600	

**Tile grid heights**

## Static reference notes:

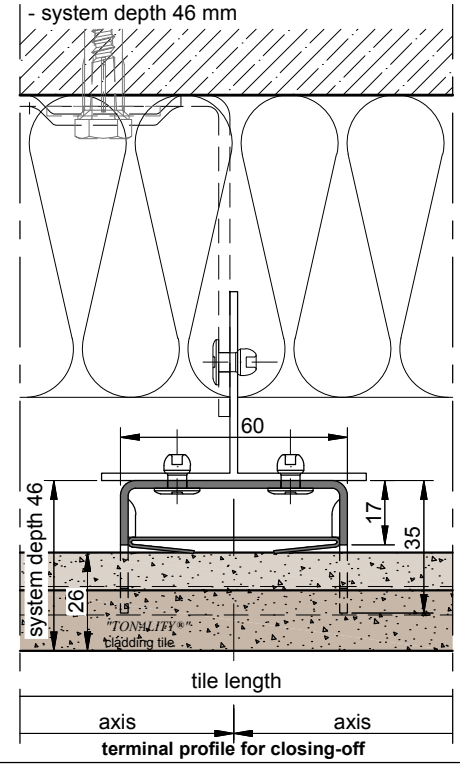
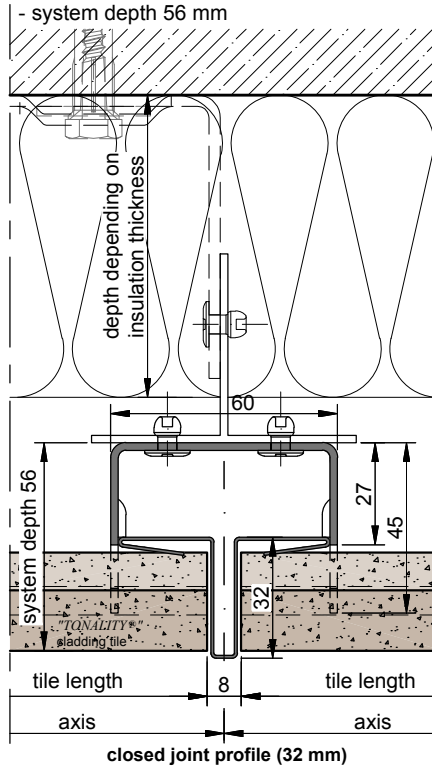
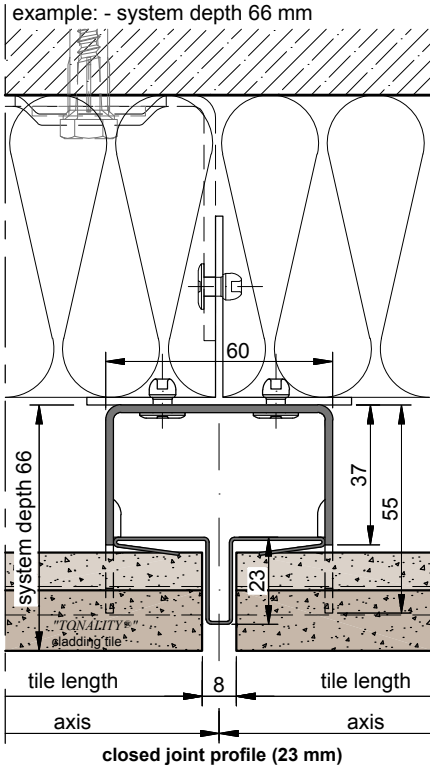
- 1) The client has sole responsibility for the standard safety reference note *adaptive* rails in relation to the project.
- 2) Elasticity index EN AW-5083 H24:  $E = 70.000 \text{ N/mm}^2$  (compare with DIN EN 1999-1-1)
- 3) Cross-sectional values of the *adaptive* vertical profiles:

Profile depth	17 mm	27 mm	37 mm
Cross-sectional area	1,72 cm <sup>2</sup>	2,12 cm <sup>2</sup>	2,52 cm <sup>2</sup>
Moment of inertia	$I_y = 0,28 \text{ cm}^4$ $I_z = 7,97 \text{ cm}^4$	$I_y = 1,22 \text{ cm}^4$ $I_z = 11,34 \text{ cm}^4$	$I_y = 3,13 \text{ cm}^4$ $I_z = 14,71 \text{ cm}^4$
Section modulus	$W_{y_0} = 0,24 \text{ cm}^3$ $W_{y_u} = 0,86 \text{ cm}^3$ $W_{y_z} = 2,66 \text{ cm}^3$	$W_{y_0} = 0,66 \text{ cm}^3$ $W_{y_u} = 1,90 \text{ cm}^3$ $W_{y_z} = 3,78 \text{ cm}^3$	$W_{y_0} = 1,26 \text{ cm}^3$ $W_{y_u} = 3,08 \text{ cm}^3$ $W_{y_z} = 4,90 \text{ cm}^3$

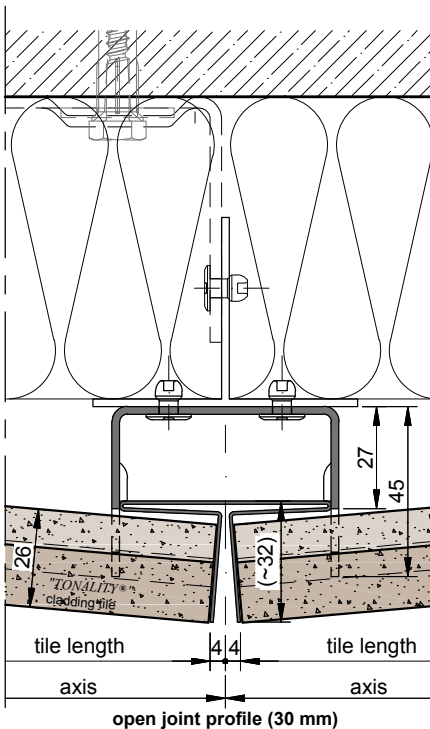


For vertical section  
see detail ADS 06

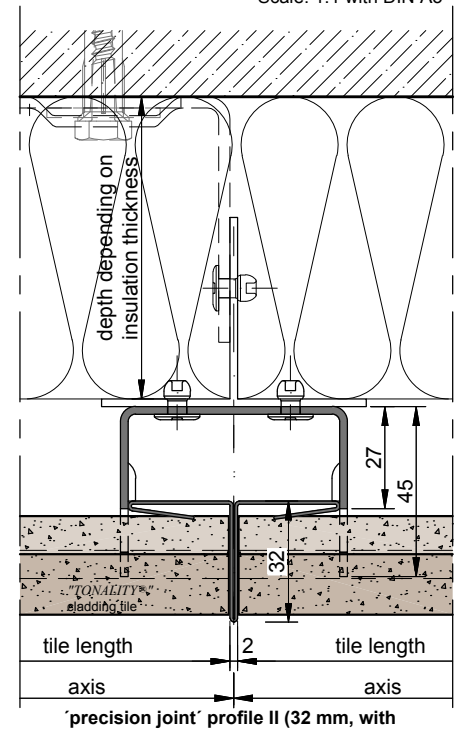
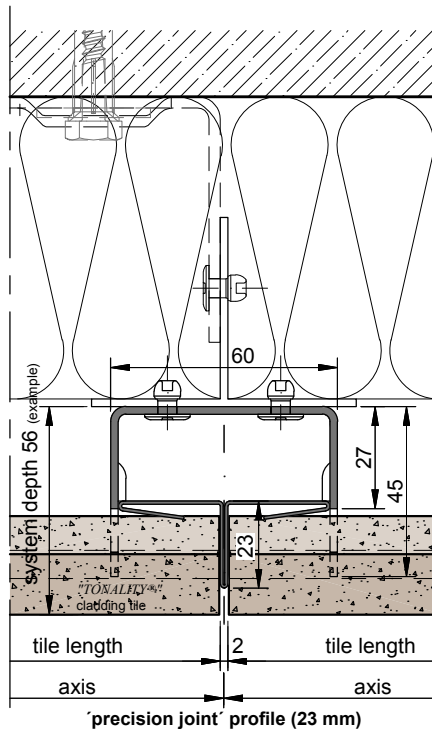
This depth equals that of  
CLS profiles; suitable for  
CLS standard profiles such  
as corner and end profiles.



**ILLUSTRATION OF SYSTEM DEPTHS**



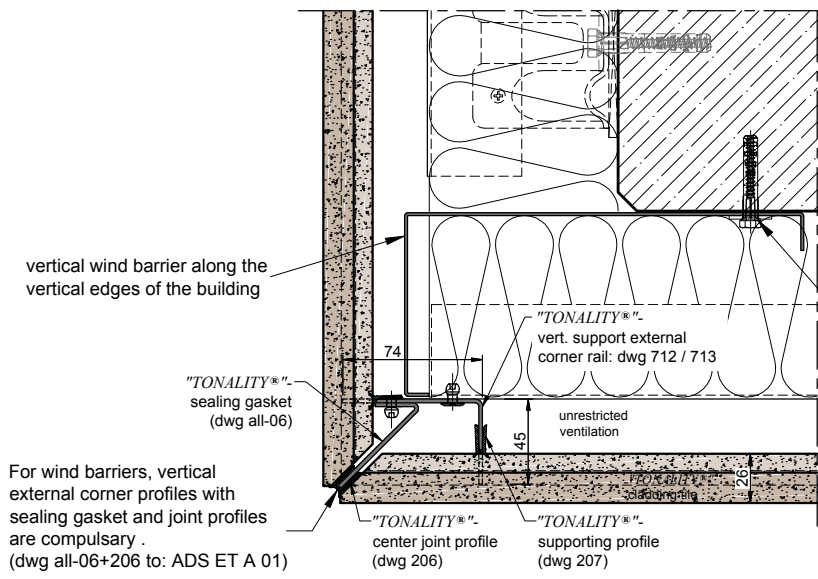
Due to manufacturing tolerances, the open  
profiles may not be flush with the tile surface.



**ILLUSTRATION OF JOINT PROFILES**

"TONALITY®"-Clay tile facade  
**Adaptive system (ADS)**  
Exemplary application of the  
wind barrier

A No. ADS 100-22  
Scale: 1:2 with DIN A3



Wind barrier  
as per DIN 1055  
for wind loads,  
part 4

Plug fastened, depends on  
what type of plug is  
approved of. According to  
static requirements.

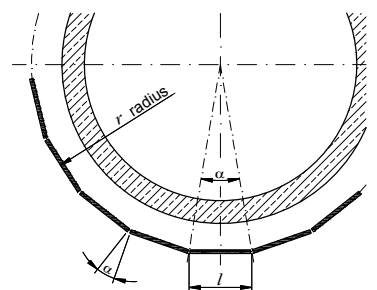
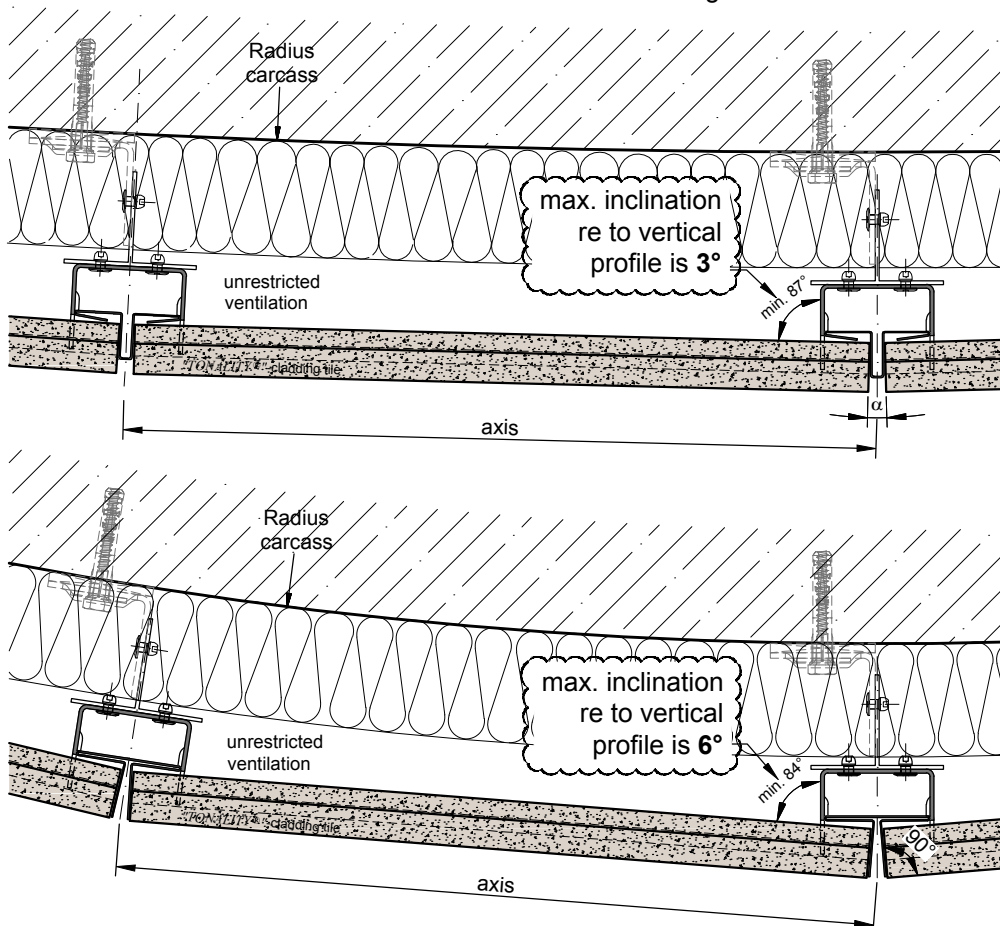
For wind barriers, vertical  
external corner profiles with  
sealing gasket and joint profiles  
are compulsory.  
(dwg all-06+206 to: ADS ET A 01)

**WIND BARRIER**

TONALITY's recommendation  
for the cladding of curved walls:

"TONALITY®"-Clay tile facade  
**Adaptive system (ADS)**  
Design for curved walls

A No. ADS 100-23  
Scale: 1:2 with DIN A3



Calculation formula:

$$\sin \frac{l}{r} = \alpha$$

- $l$  = length / axis
- $r$  = outside radius of cladding
- $\alpha$  = interfacial angle

Example:

- $l$  = axis 450mm
- $r$  = 5.150 mm

$$\sin \frac{450}{5150} = 5,01^\circ$$

- $\alpha = 5,01^\circ$
- up to  $6^\circ$  = closed joint profile can be used
- $6^\circ - 12^\circ$  = choose open joint profile

**CURVED WALLS**

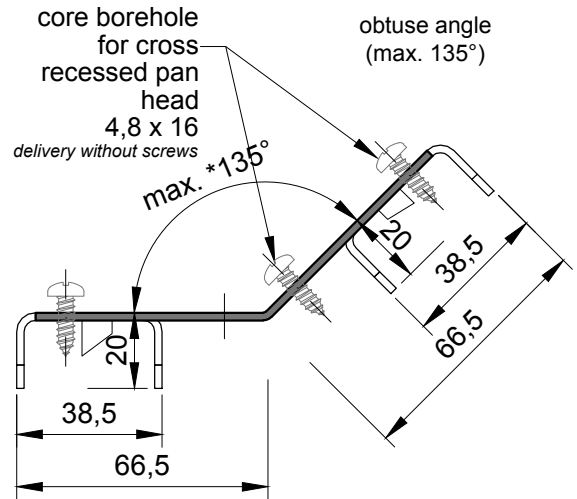
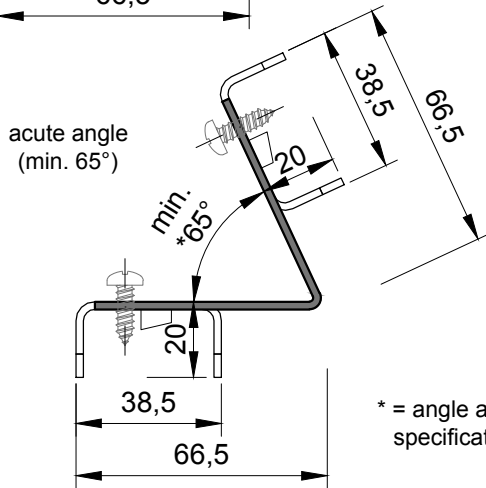
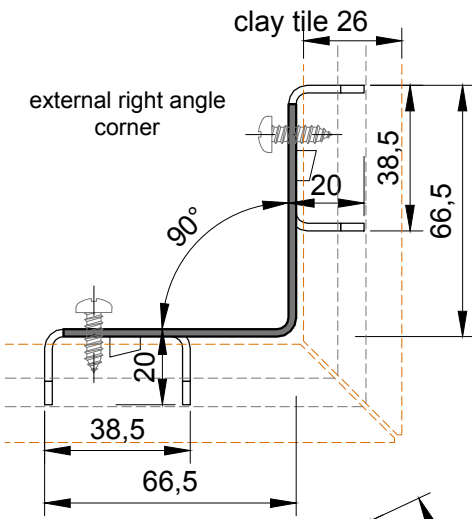
**Details of soffit clamp**

ANo. ADS 100-27

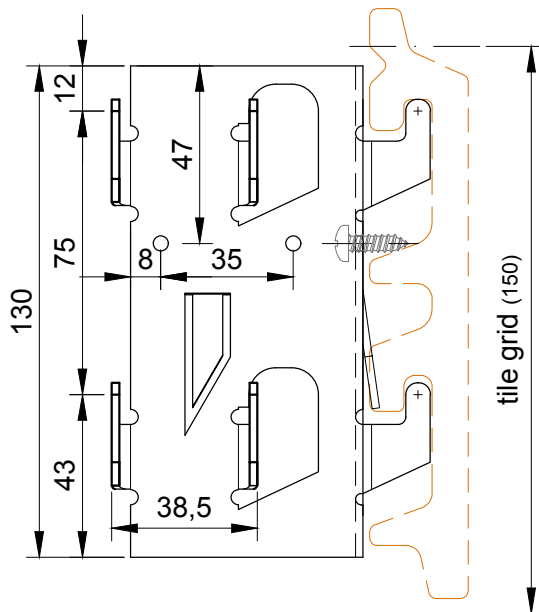
scale 1:2 with DIN-A4

"TONALITY®"  
soffit clamp for  
external corners  
20 x 66 x 66 x 20 mm

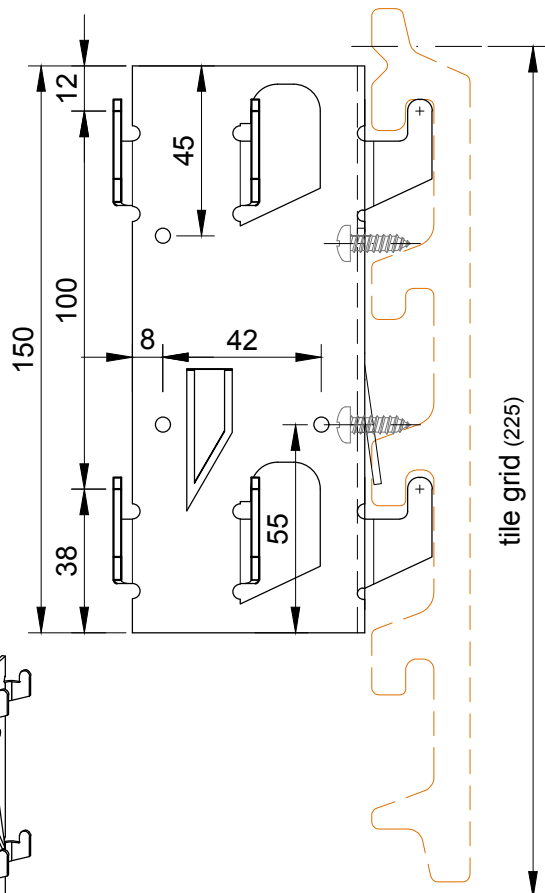
Mat.: AlMg3 H22  
mill finish



For "TONALITY®" clay tile heights:  
150

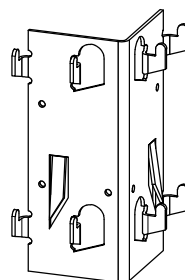


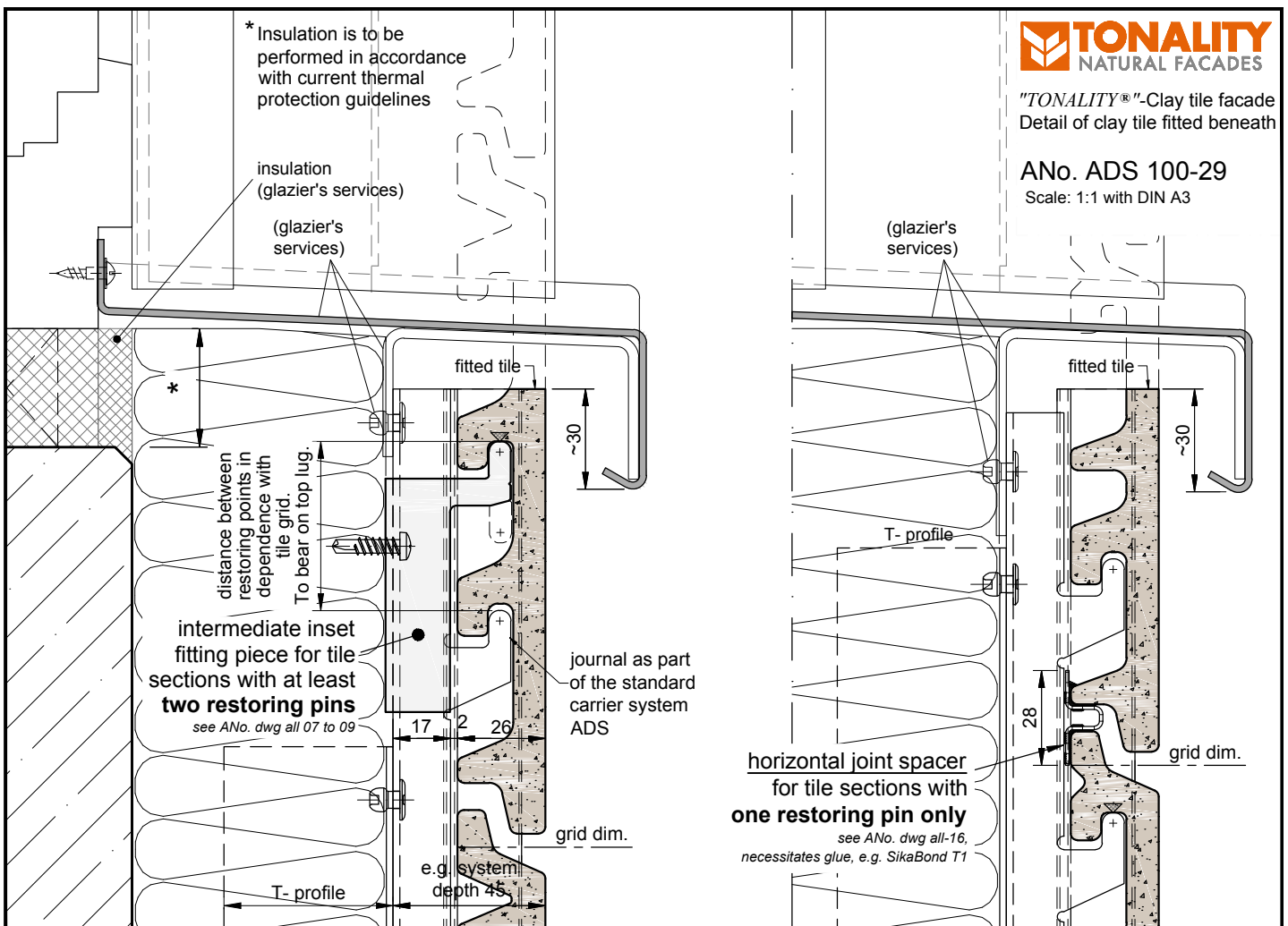
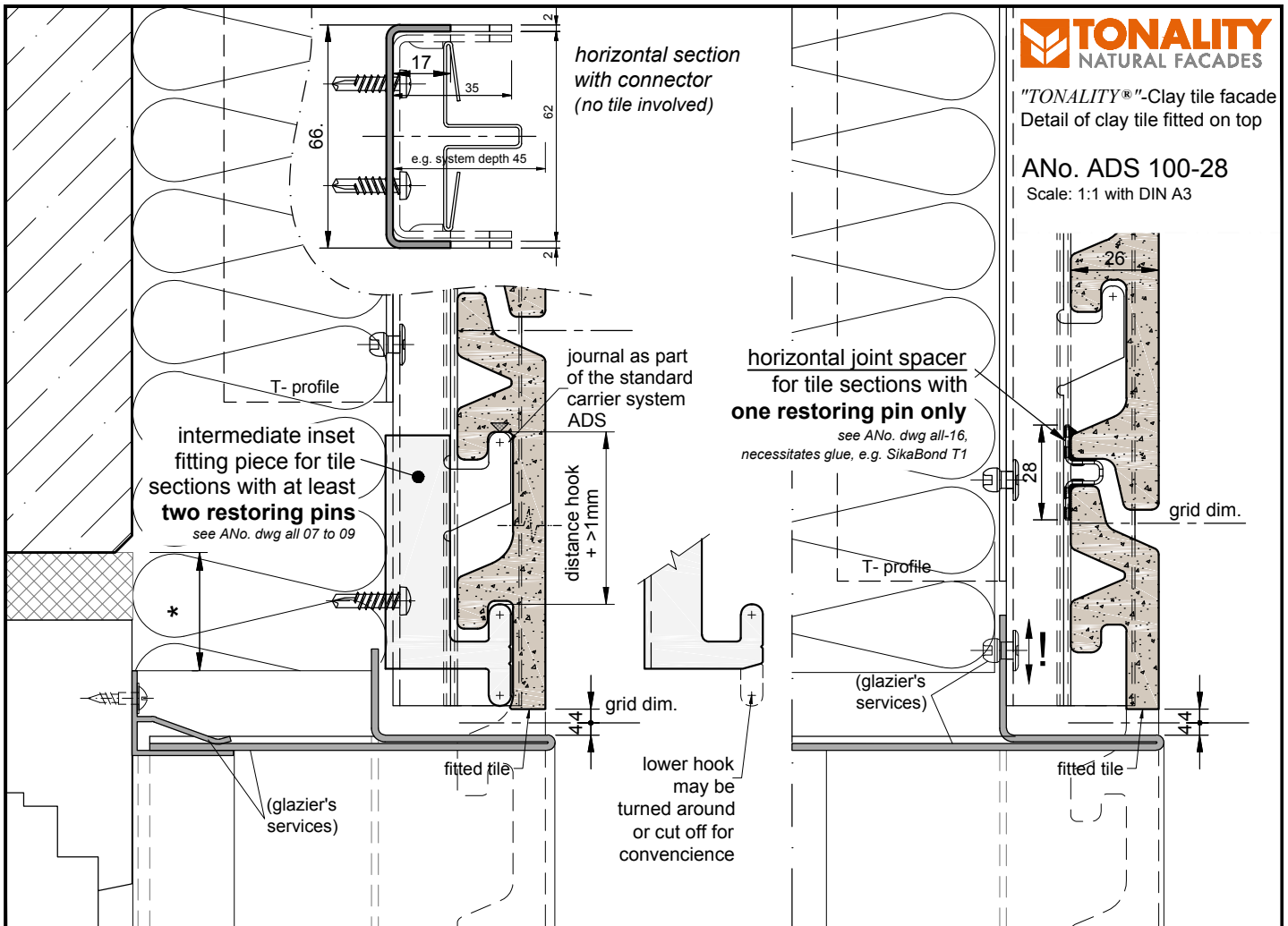
For "TONALITY®" clay tile heights:  
175 + 200 + 225 + 250 + 300 - 600



For placing purchase orders we recommend our 'Order forms'

Delivery without screws.  
Manual assembly required.





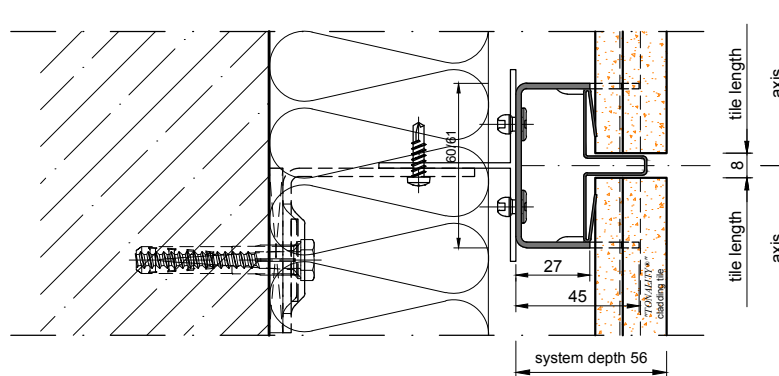
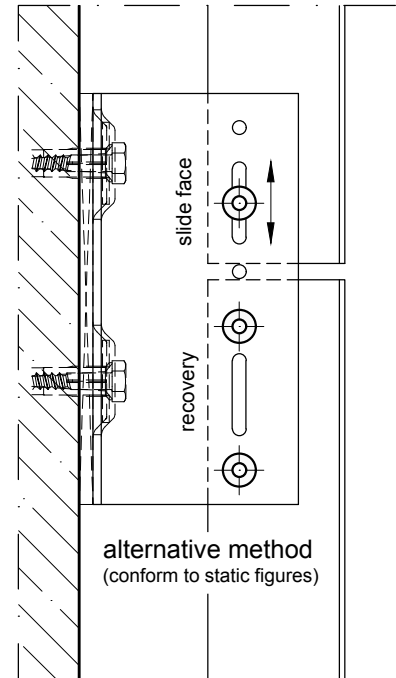
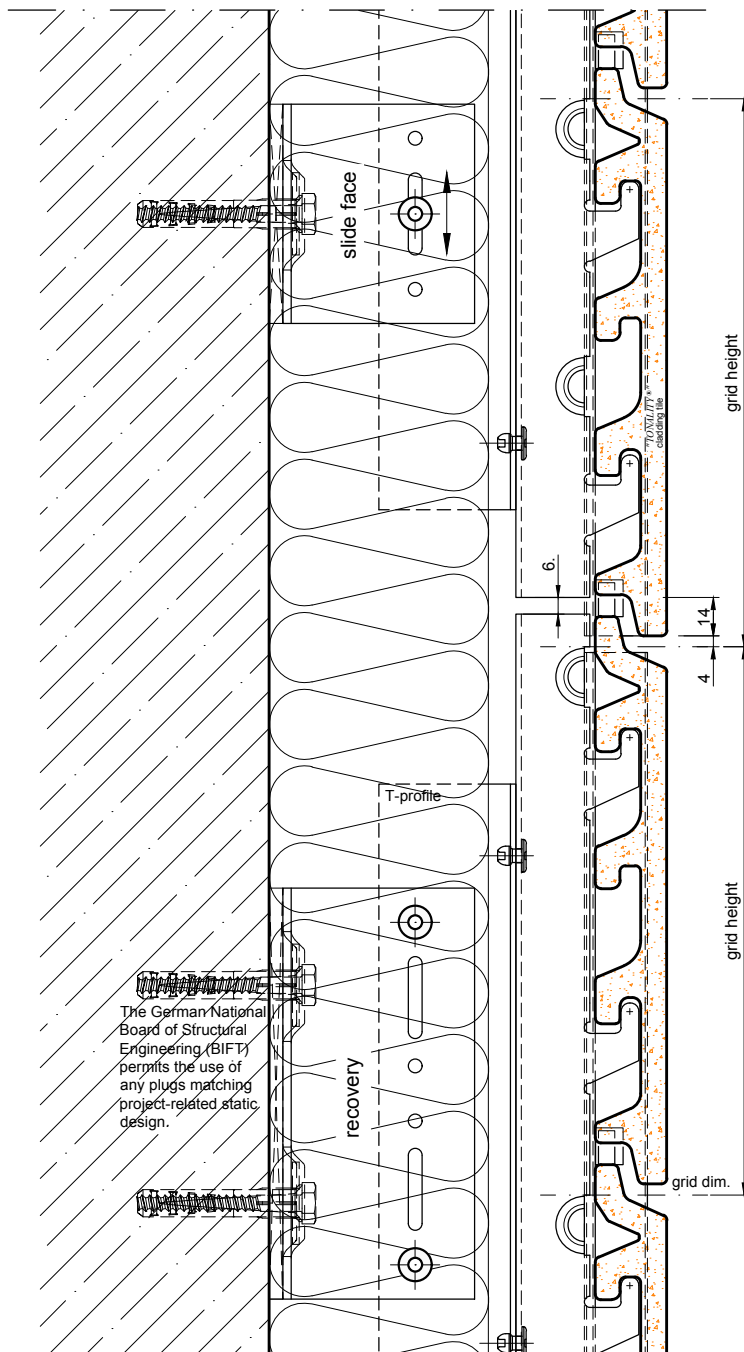
"TONALITY®"-Clay tile facade

**Adaptive system (ADS)**

vertical section of fixed /  
floating point onto  
vertical substructure

**ANo. ADS 100-19**

Scale: 1:2 with DIN A3



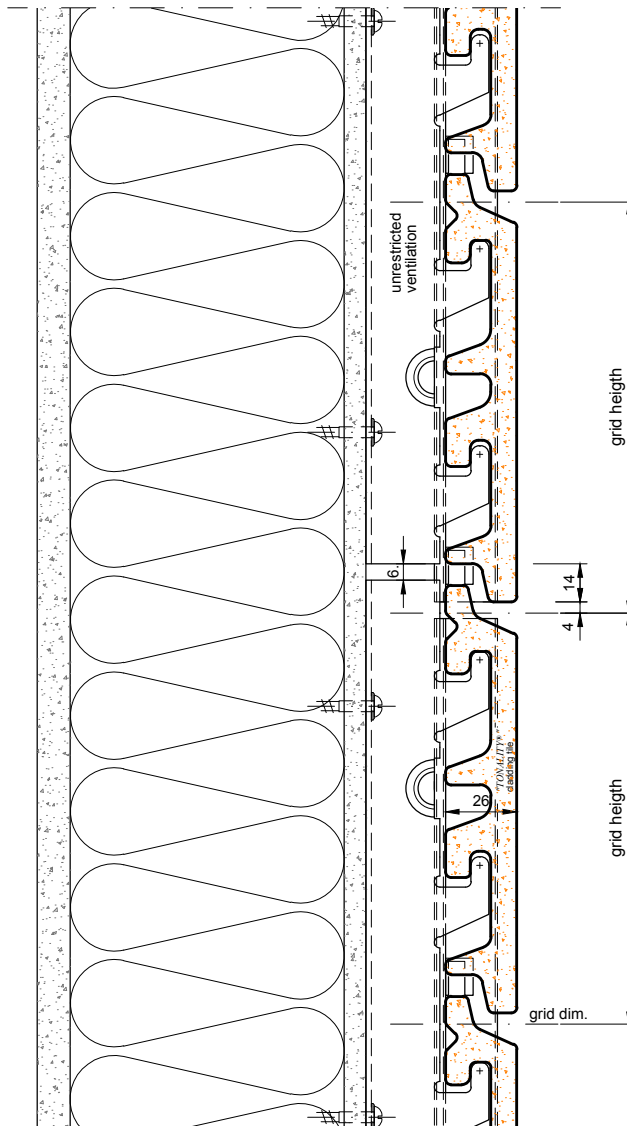
**TYPICAL DETAIL 1**



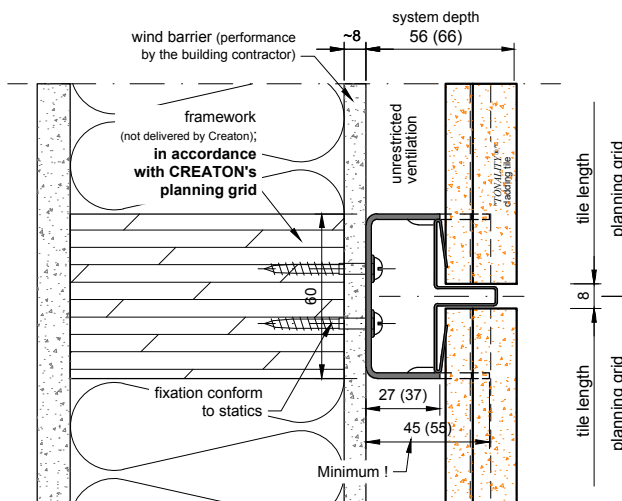
**Adaptive system (ADS)**  
Vertical section of fixed / floating point onto vertical **wooden primary substructure**

**ANo. ADS 100-19.1**  
scale 1:2 with DIN-A3

vertical section



horizontal section

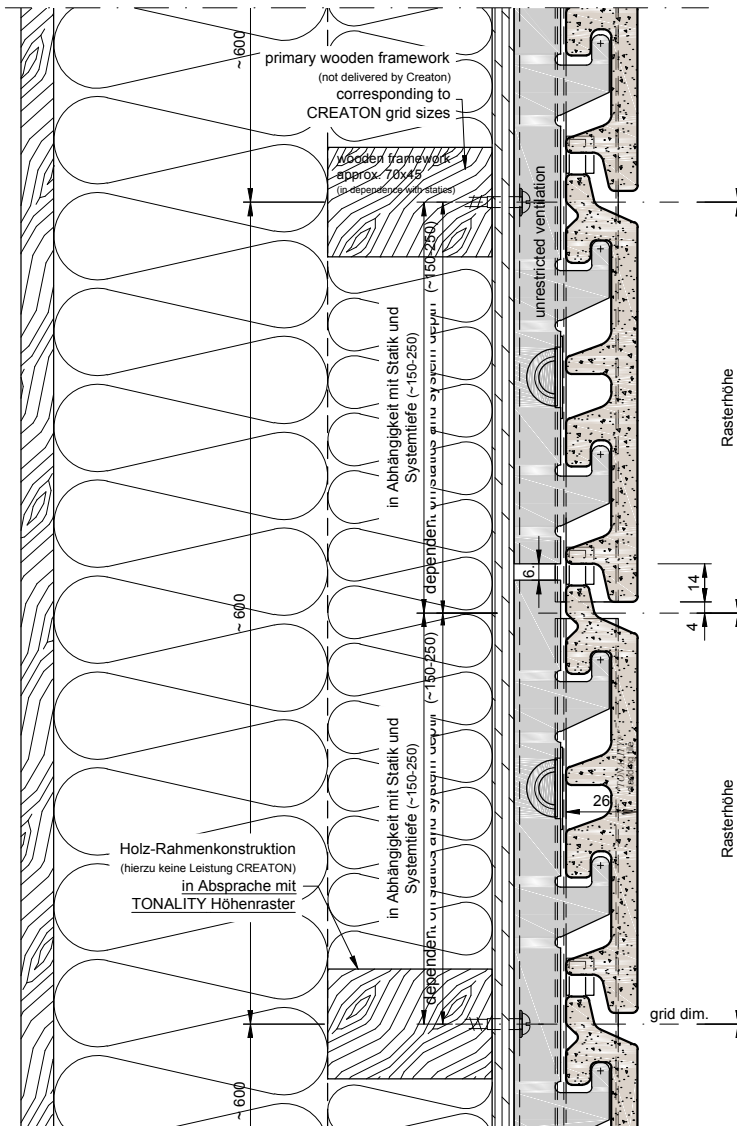


**TYPICAL DETAIL 1.1**

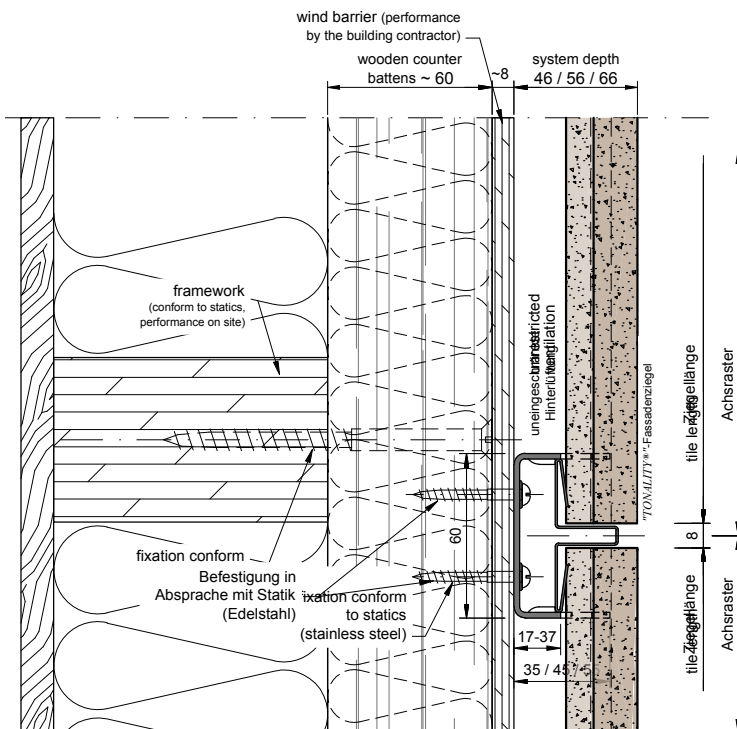
**Adaptive system (ADS)**  
Vertical section of fixed / floating point onto horizontal **wooden primary substructure**

**ANo. ADS 100-19.2**  
scale 1:2 with DIN-A3

vertical section



horizontal section

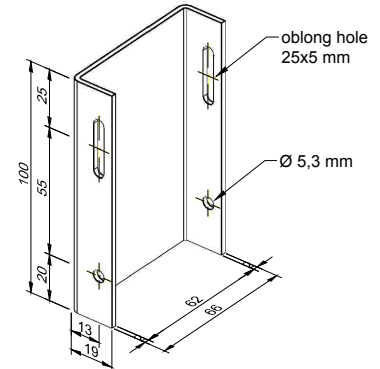
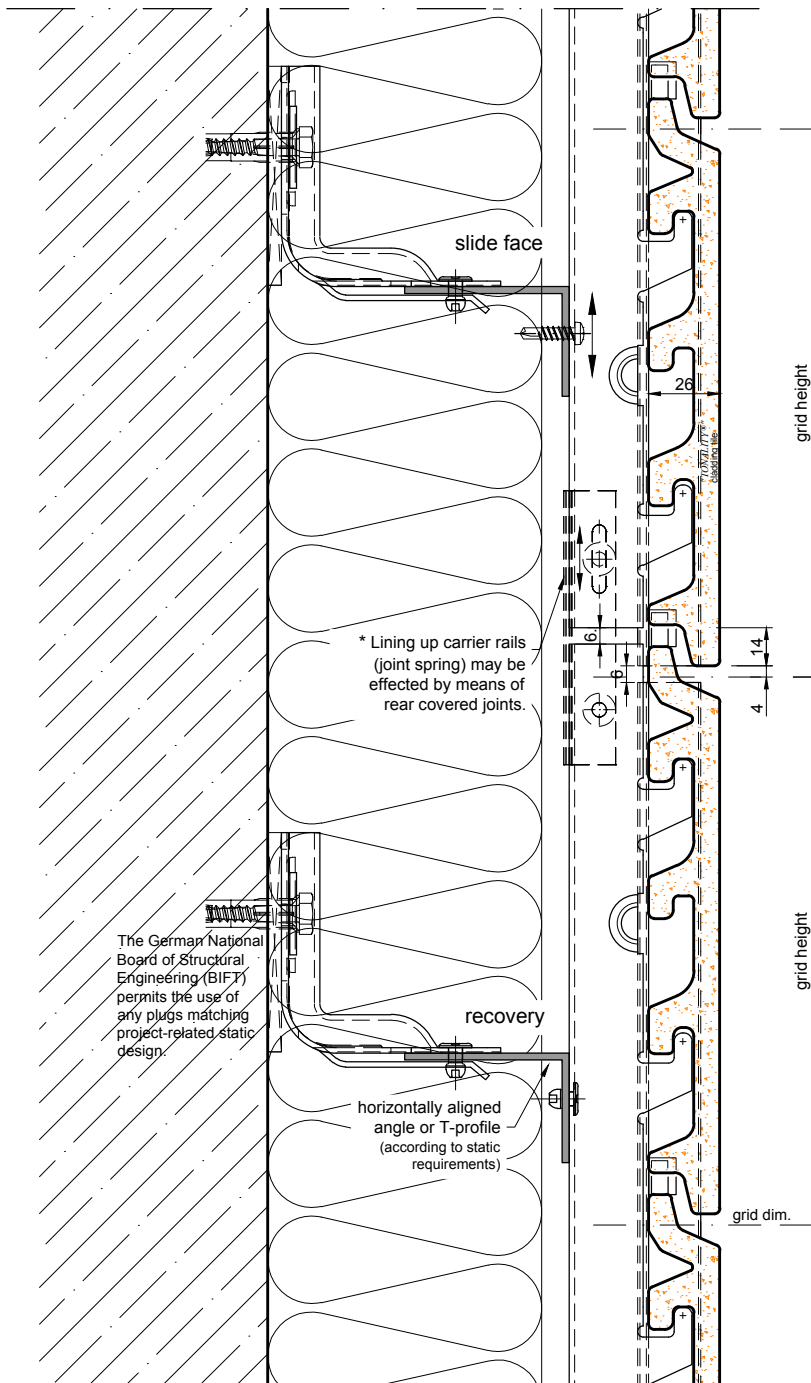


**TYPICAL DETAIL 1.2**

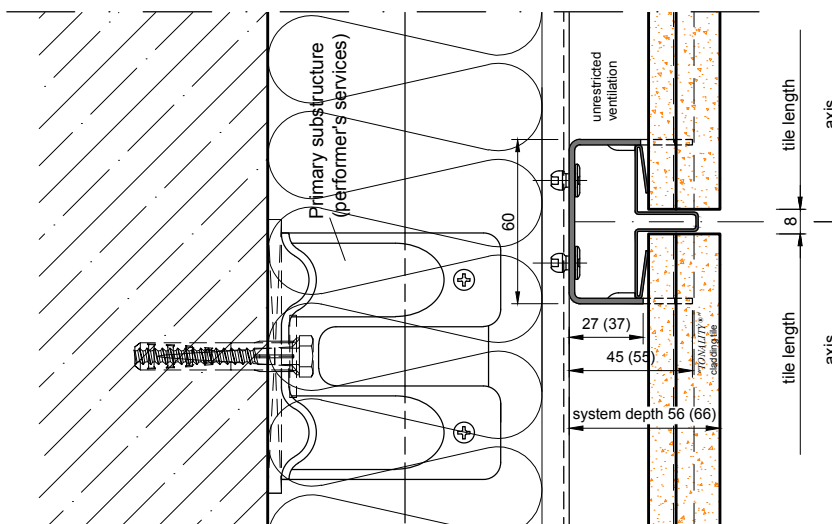
"TONALITY®"-Clay tile facade  
**Adaptive system (ADS)**  
vertical section of fixed /  
floating point onto  
horizontal substructure

**ANo. ADS 100-31**

Scale: 1:2 with DIN A3



"TONALITY®"-joint rear cover  
19x66x19x2 mm for all system depths  
see ANo.: dwg all-10 (at ADS ET A 03)



**TYPICAL DETAIL 1.3**

**Design in accordance with the regulations for pitched roofs:**

External vertical lateral rails serving as cover or closing-off should overlap the top edge of either plaster or cladding tiles.

**Building height:**

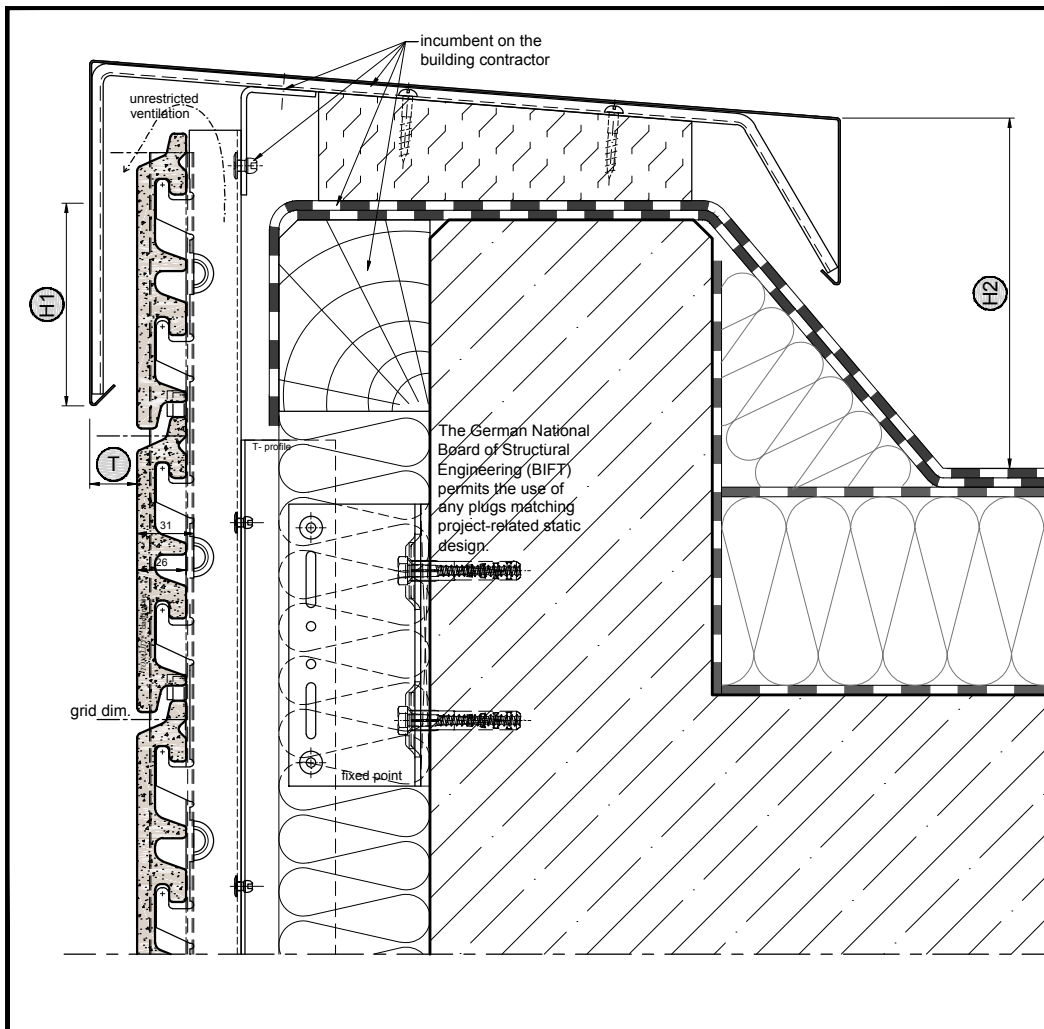
up to 8 m: min. 50 mm  
over 8 up to 20 m: min. 80 mm  
over 20 m: min. 100 mm

**Recommended closing-off height for roofs above ground:**

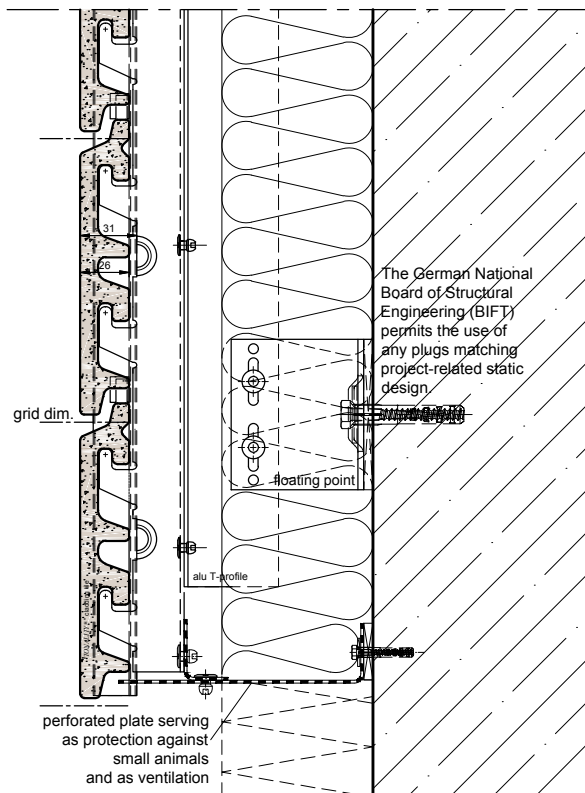
for pitched roof areas  $\leq 5^\circ$  = ~ 100 mm  
for pitched roof areas  $> 5^\circ$  = ~ 50 mm  
above any covering or fill-up grit.

Min. drainage area of projecting covers or closing-off rails is 20 mm.

**TYPICAL DETAIL 3**



The German National Board of Structural Engineering (BIFT) permits the use of any plugs matching project-related static design.



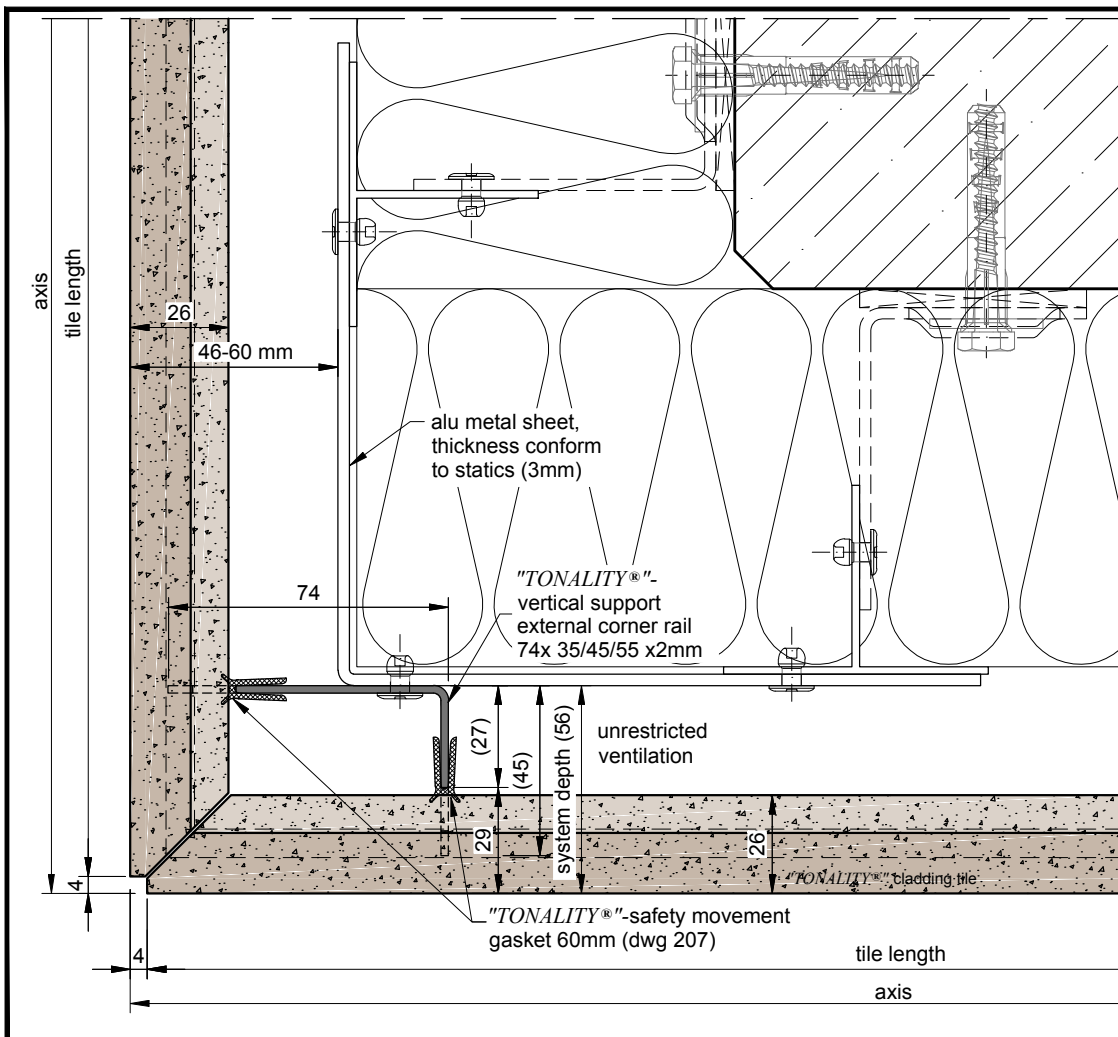
Bottom wall sealing and wall insulation are not illustrated. They belong to the planner's field of responsibility.

**TYPICAL DETAIL 2**

"TONALITY®"-Clay tile facade  
**Adaptive system (ADS)**  
Horizontal section of external corner

Ano. ADS 100-09  
Scale: 1:1 with DIN A3

**External corner, 90° angle with mitre cut and vertical primary substructure**

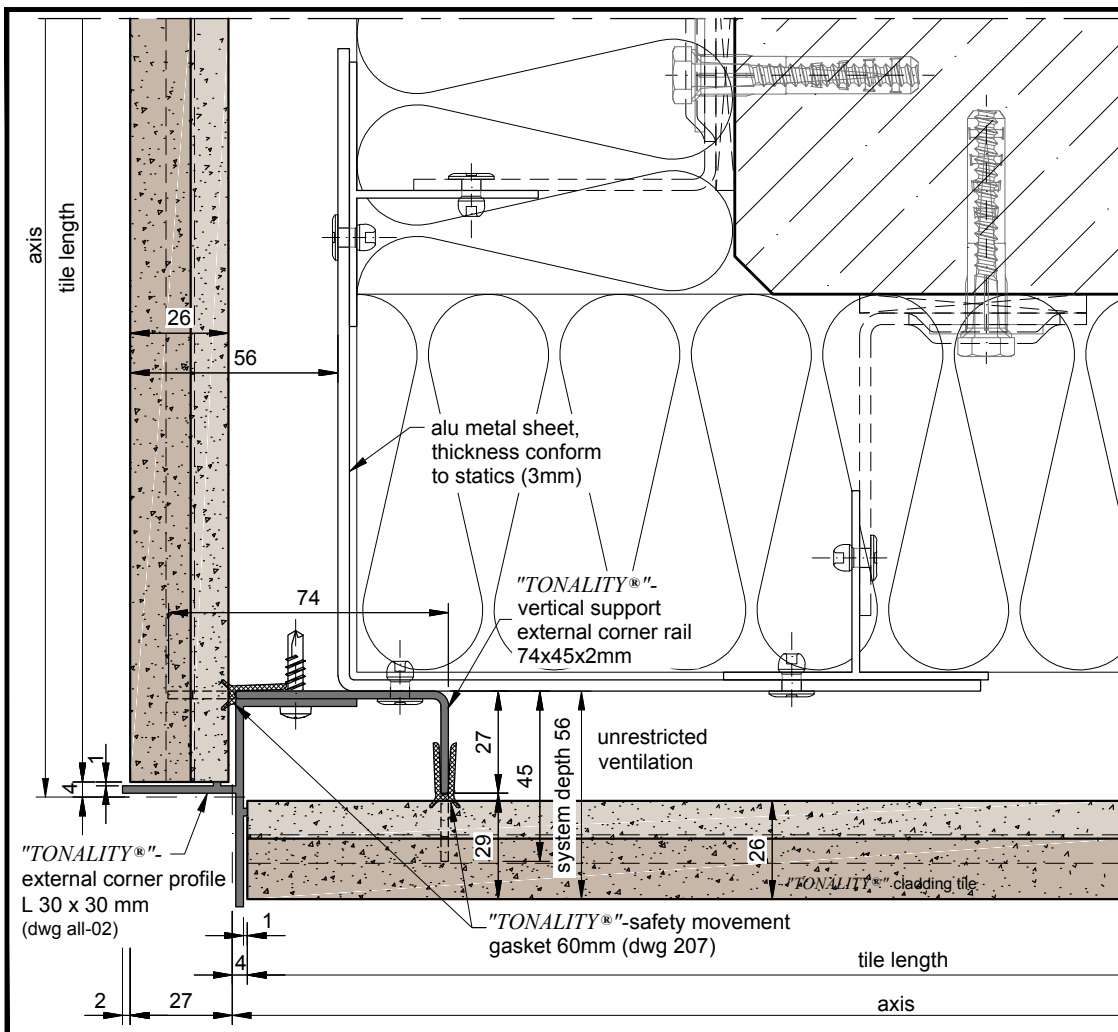


**TYPICAL DETAIL 4**

"TONALITY®"-Clay tile facade  
**Adaptive system (ADS)**  
Horizontal section of external corner

Ano. ADS 100-10  
Scale: 1:1 with DIN A3

**External corner, 90° angle with visible corner profile on vertical primary substructure**

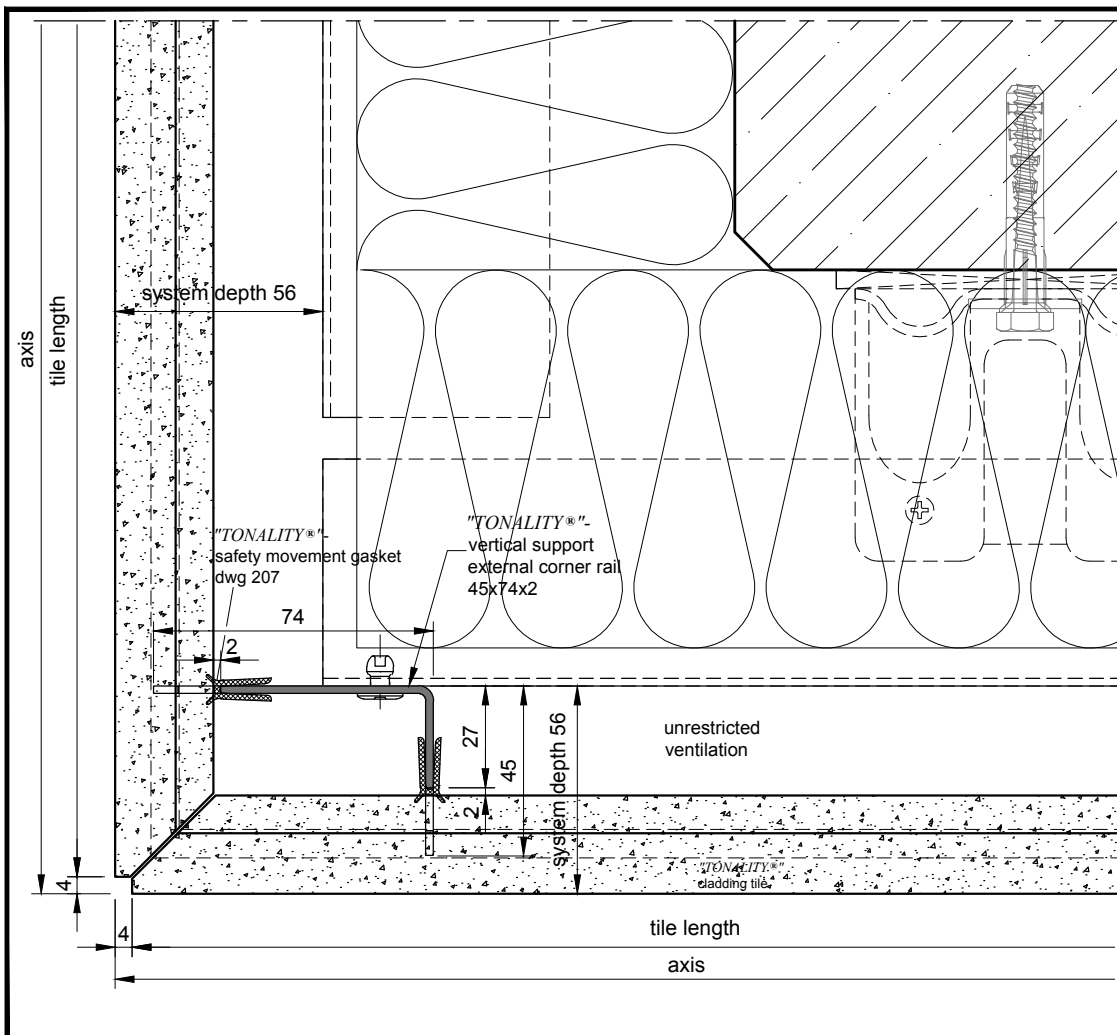


**TYPICAL DETAIL 5**

"TONALITY®"-Clay tile facade  
Adaptive system (ADS)  
Horizontal section of external corner

A No. ADS 100-24  
Scale: 1:1 with DIN A3

**External corner, 90° angle with mitre cut and horizontal primary substructure**

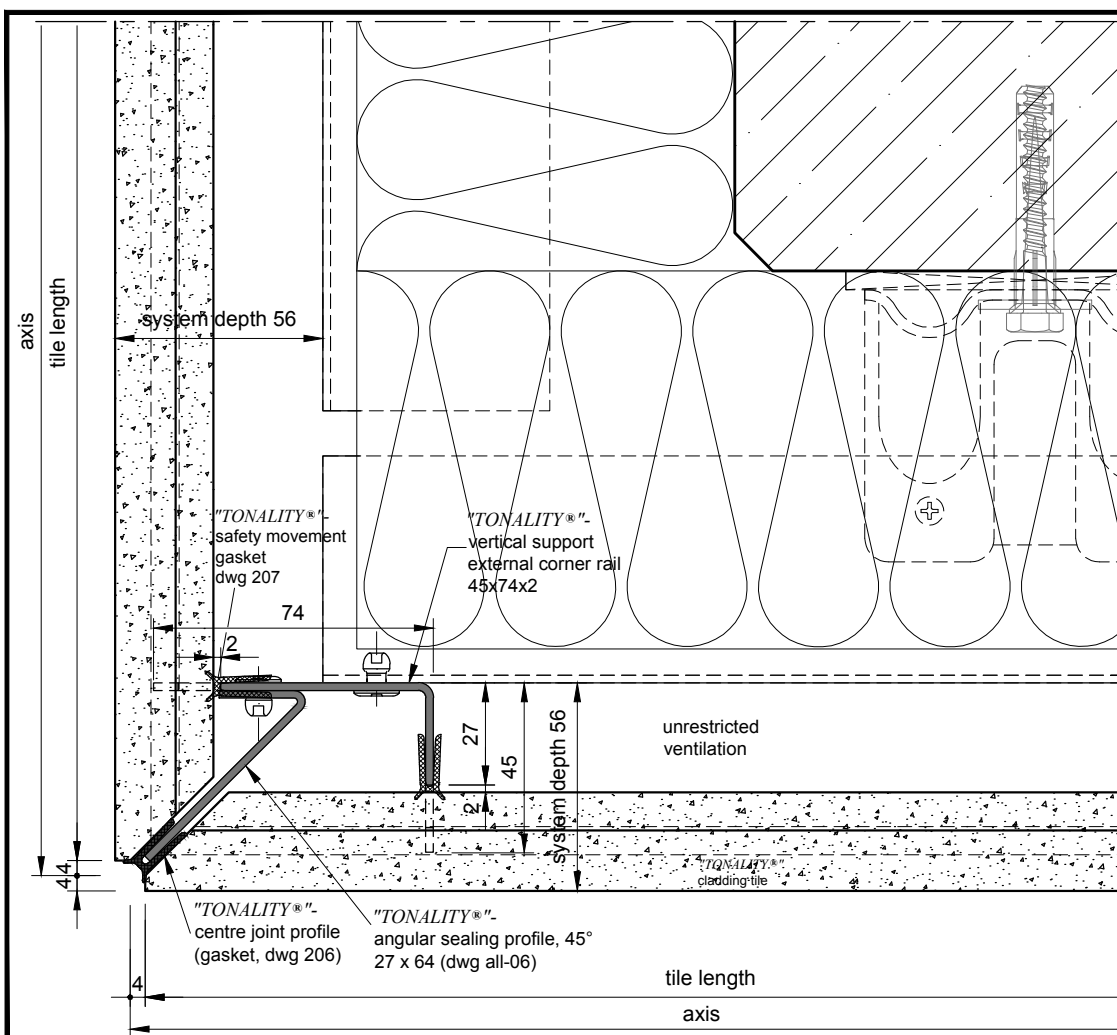


**TYPICAL DETAIL 6**

"TONALITY®"-Clay tile facade  
Adaptive system (ADS)  
Horizontal section of external corner

A No. ADS 100-25  
Scale: 1:1 with DIN A3

**External corner, 90° angle with angular sealing profile, 45° angle, on horizontal primary substructure**

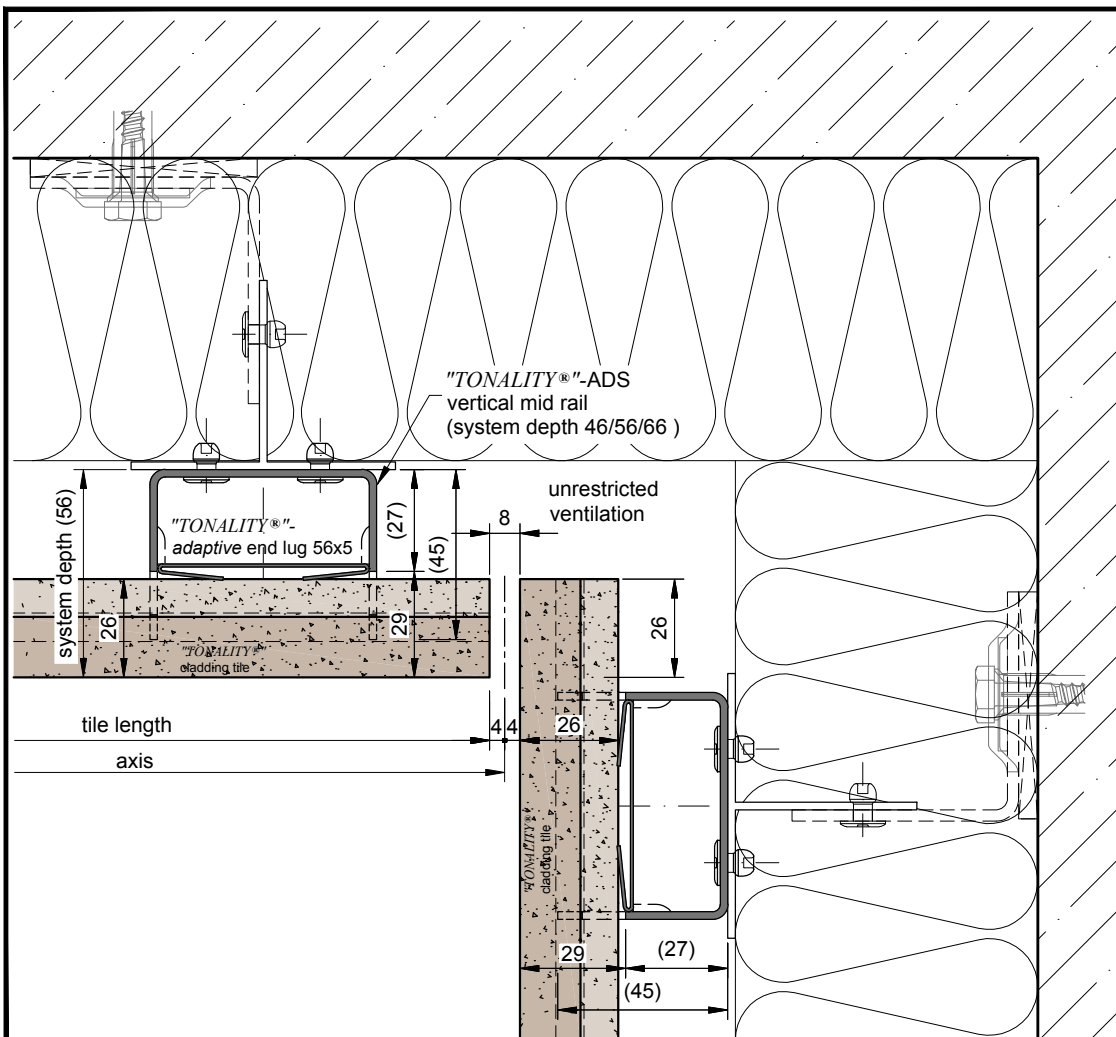


**TYPICAL DETAIL 7**

"TONALITY®"-Clay tile facade  
**Adaptive system (ADS)**  
Horizontal section of internal corner

ANo. ADS 100-11  
Scale: 1:1 with DIN A3

**Internal corner 90°**

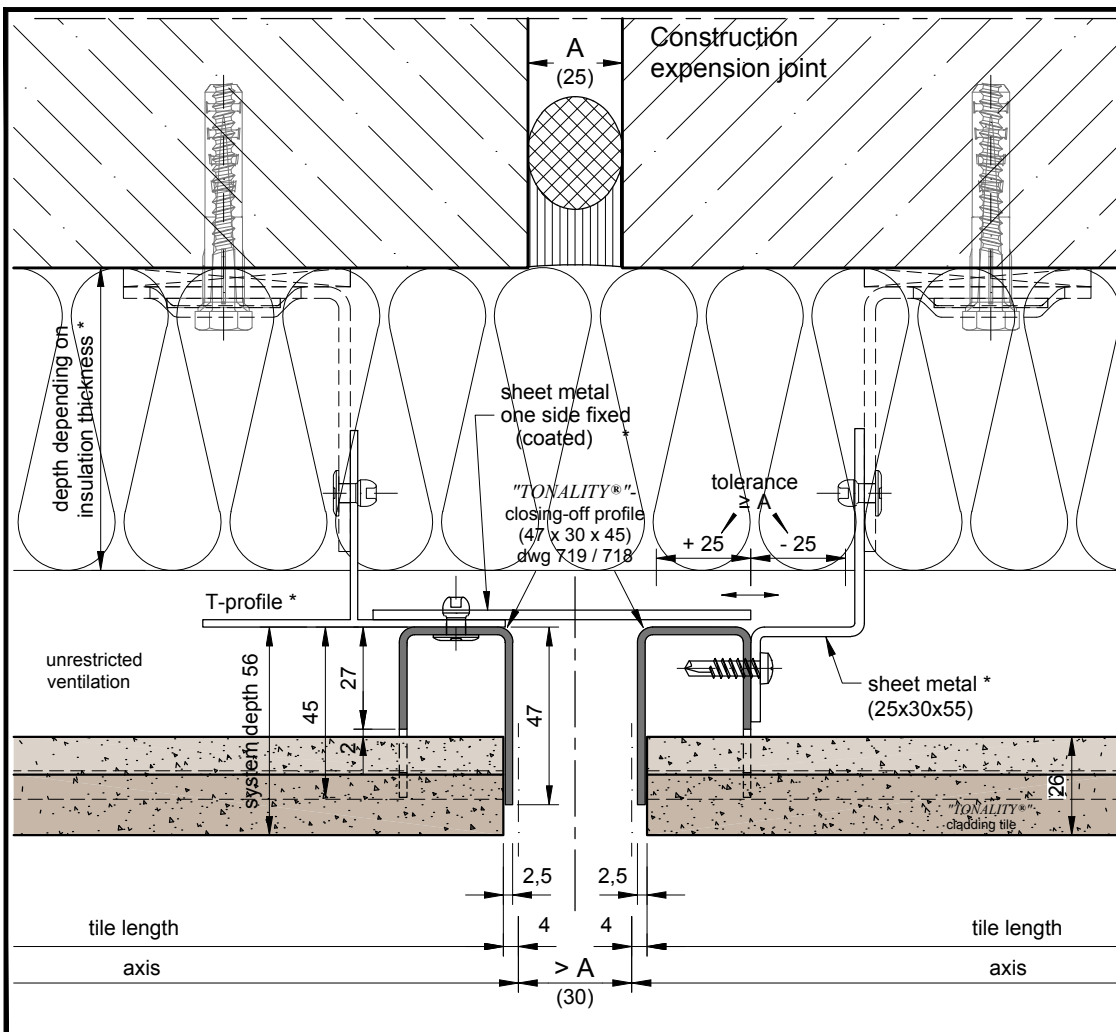


**TYPICAL DETAIL 8**

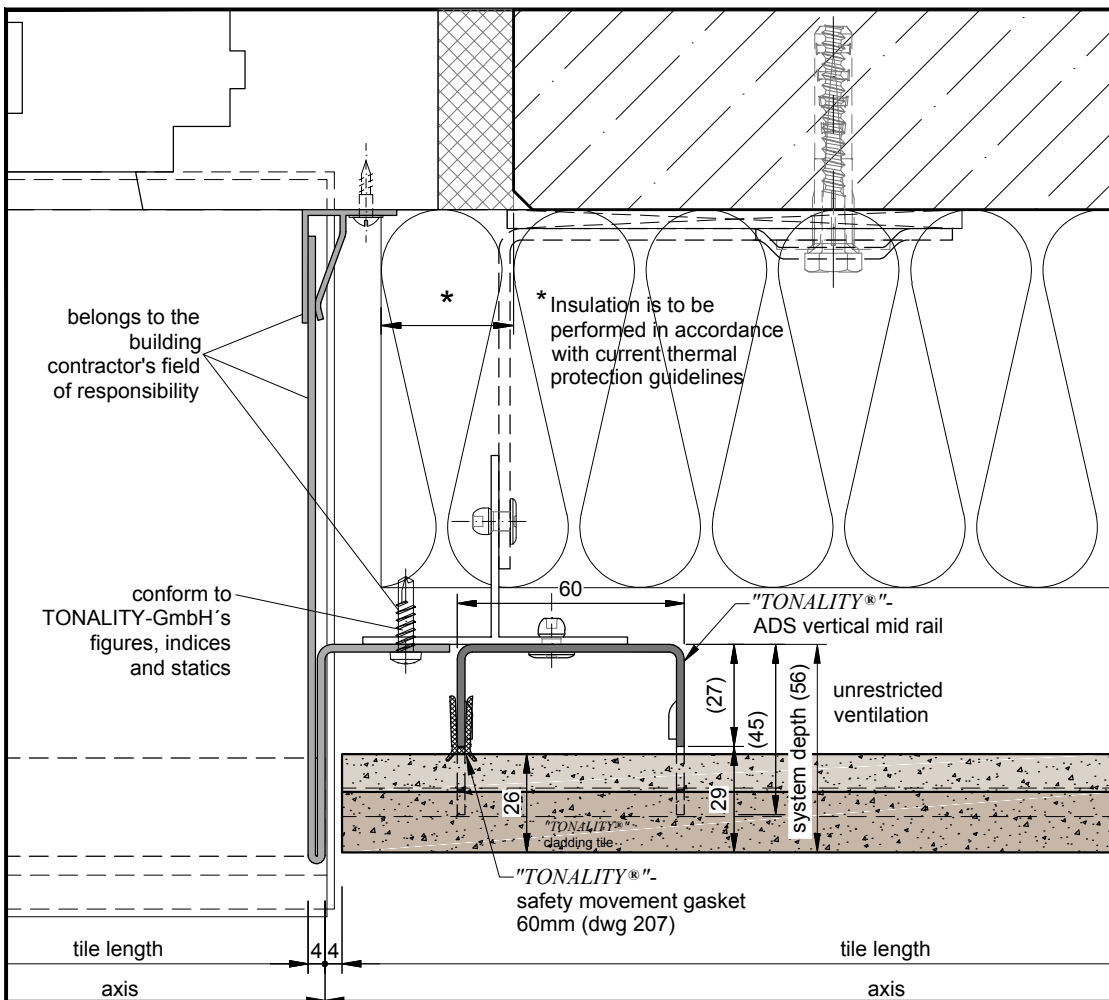
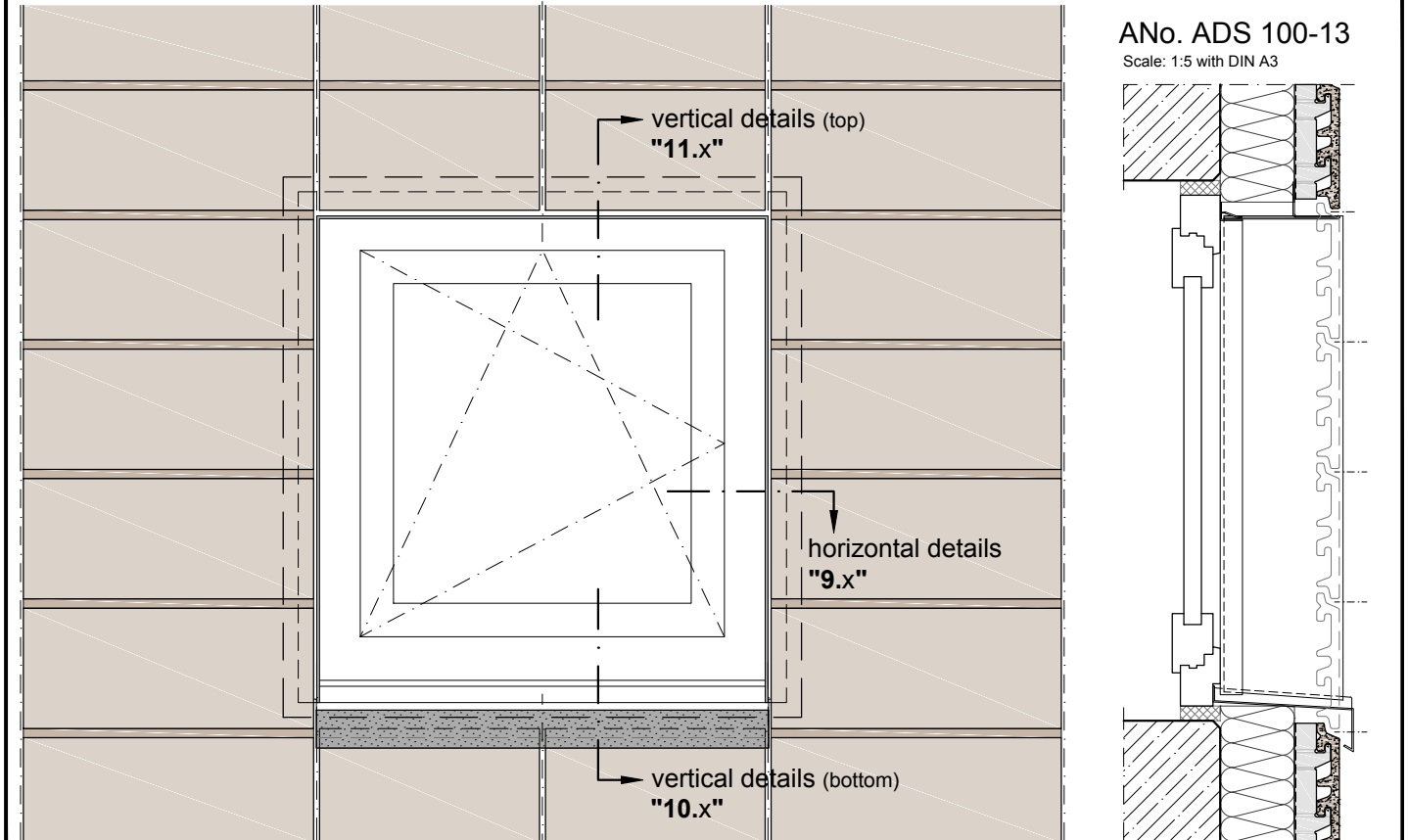
"TONALITY®"-Clay tile facade  
**Adaptive system (ADS)**  
Horizontal section expansion joint

ANo. ADS 100-32  
Scale: 1:1 with DIN A3

\* = installer's service



**NEED SOLUTION**



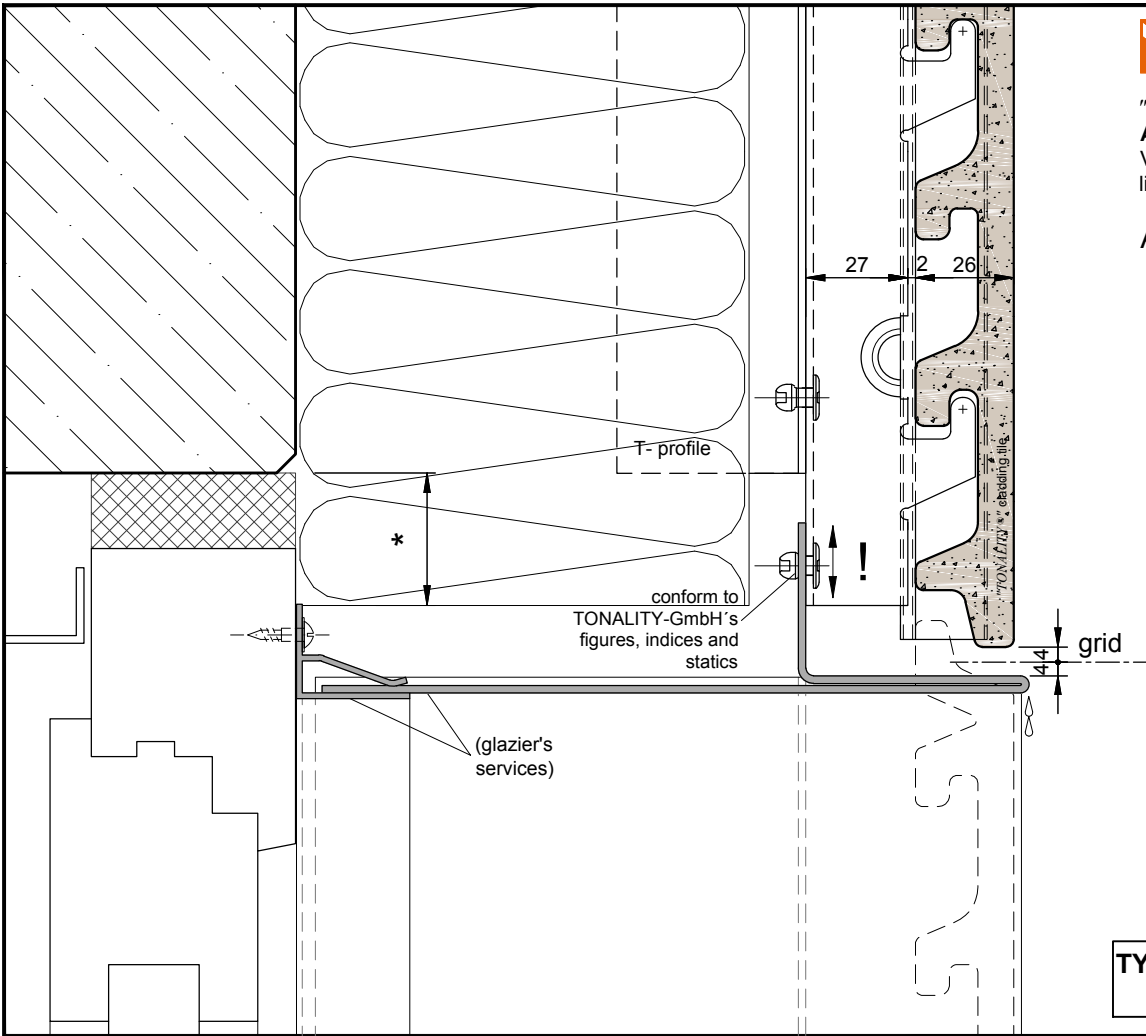
optionally  
see also page ADS 32  
(with Neoprene gasket)

**TYPICAL DETAIL "9.1"**  
of ANo. ADS 100-13



"TONALITY®"-Clay tile facade  
**Adaptive system (ADS)**  
Vertical section of window  
lintel junction

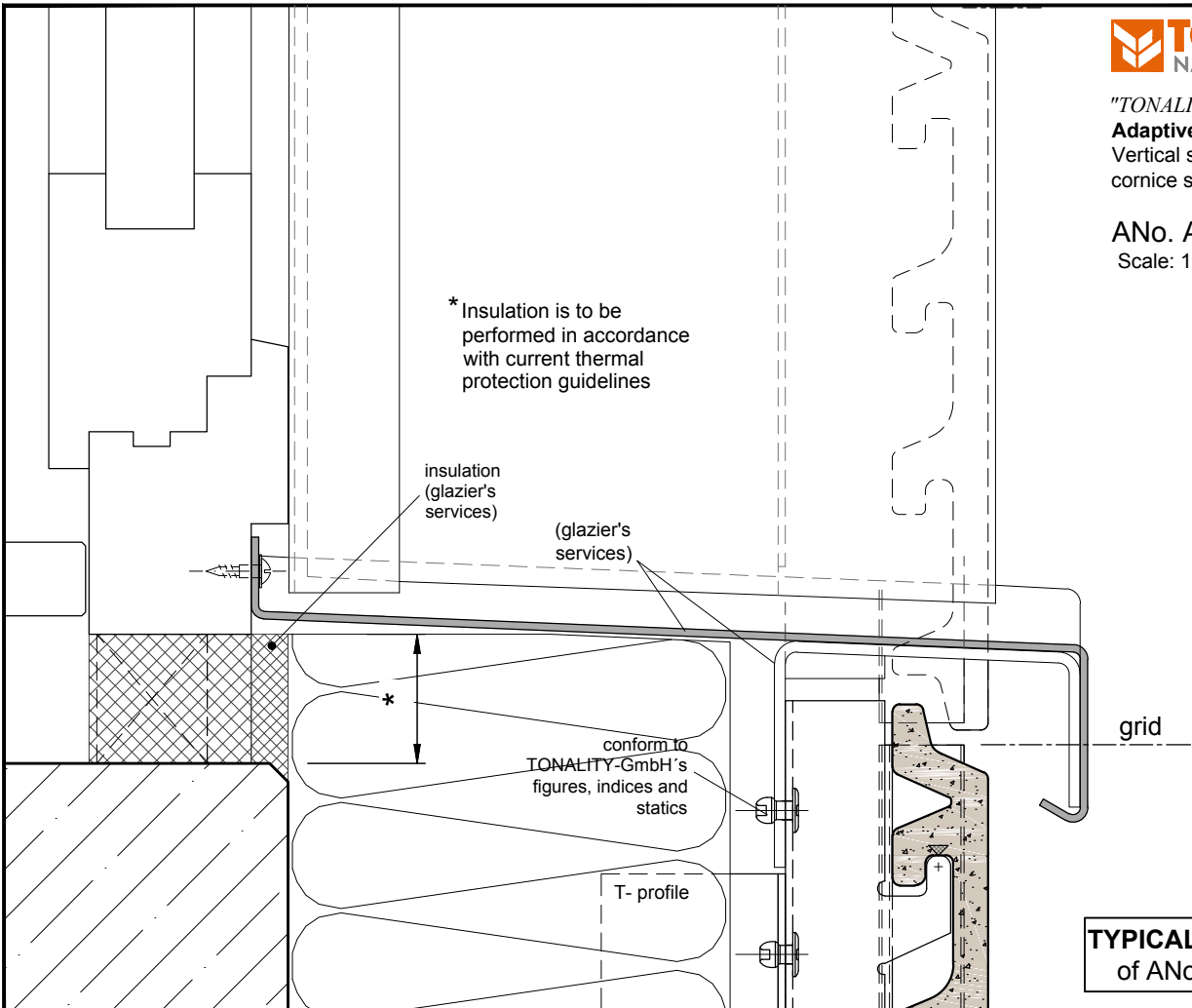
A No. ADS 100-15  
Scale: 1:1 with DIN A3



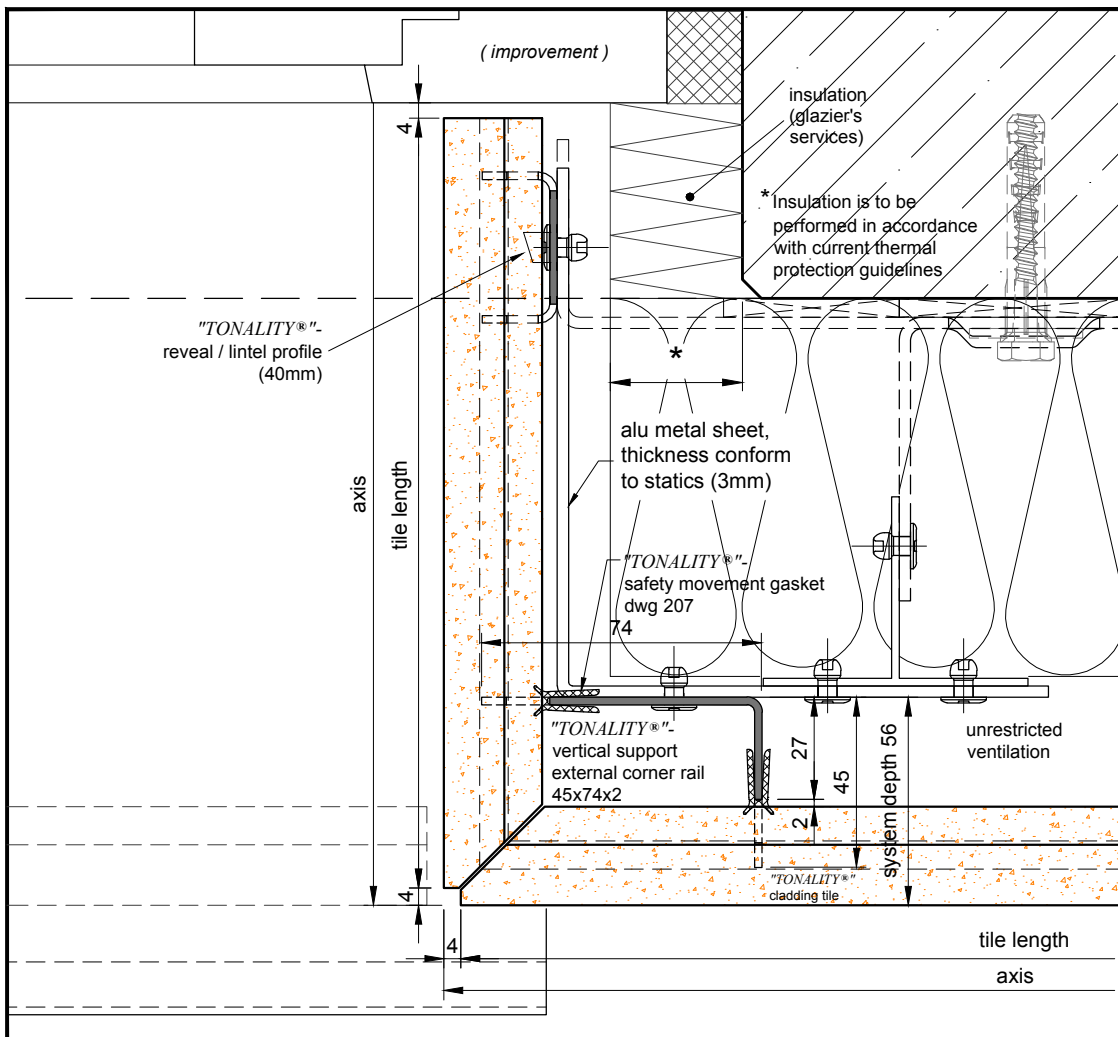
**TYPICAL DETAIL "11.1"**  
of A No. ADS 100-13

"TONALITY®"-Clay tile facade  
**Adaptive system (ADS)**  
Vertical section of window  
cornice steelplate junction

A No. ADS 100-16  
Scale: 1:1 with DIN A3



**TYPICAL DETAIL "10.1"**  
of A No. ADS 100-13

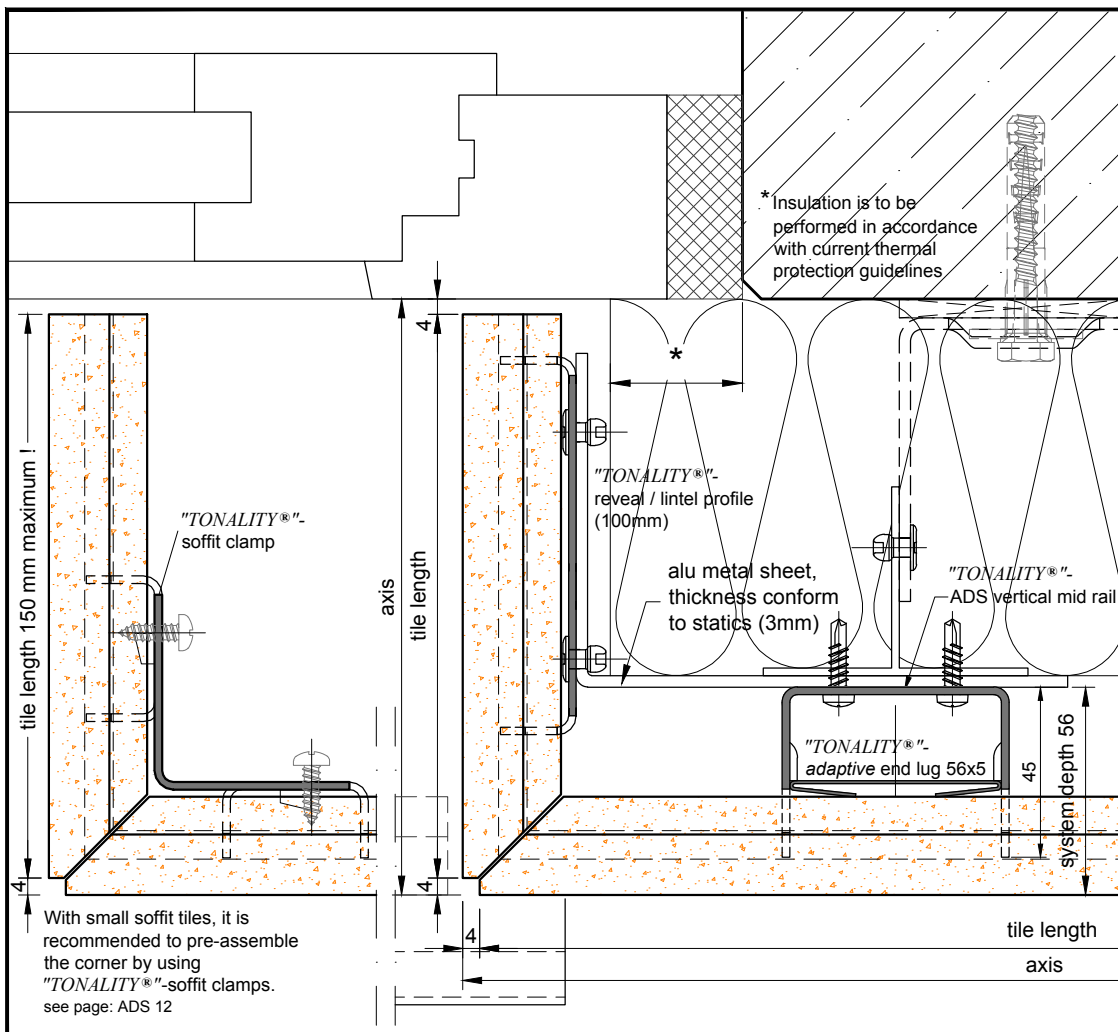


"TONALITY"-Clay tile facade  
Adaptive system (ADS)  
Horizontal section of window  
with deep soffit

A No. ADS 100-14.1  
Scale: 1:1 with DIN A3

**External corner,  
90° angle  
with mitre cut and  
vertical primary  
substructure**

**TYPICAL DETAIL "9.3"**  
of A No. ADS 100-13



"TONALITY"-Clay tile facade  
Adaptive system (ADS)  
Horizontal section of window  
with shallow soffit

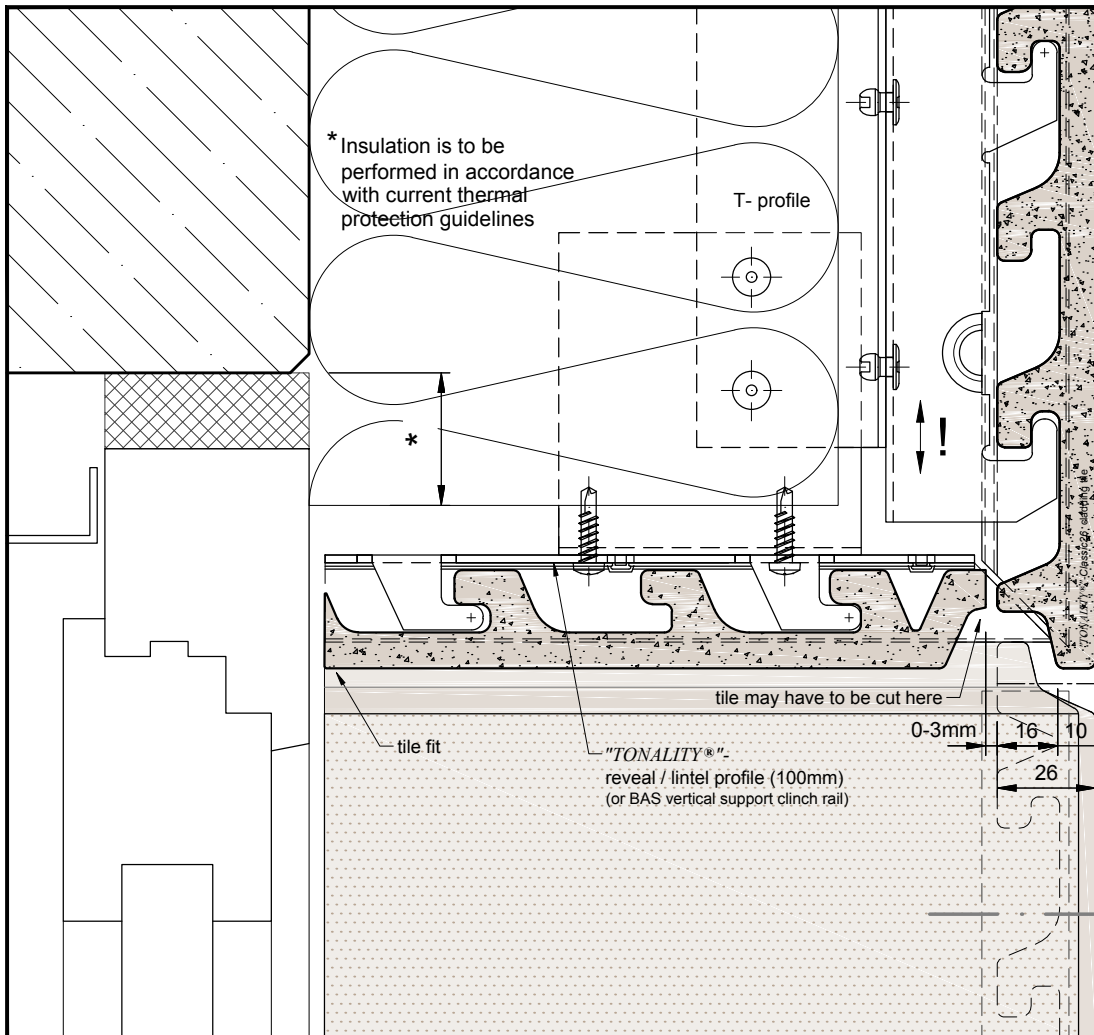
A No. ADS 100-14.2  
Scale: 1:1 with DIN A3

**External corner,  
90° angle  
with mitre cut and  
vertical primary  
substructure**

**TYPICAL DETAIL "9.2"**  
of A No. ADS 100-13

"TONALITY®"-Clay tile facade  
**Adaptive system (ADS)**  
Vertical section of lintel  
soffit with clay tile

ANo. ADS 100-15.1  
Scale: 1:1 with DIN A3

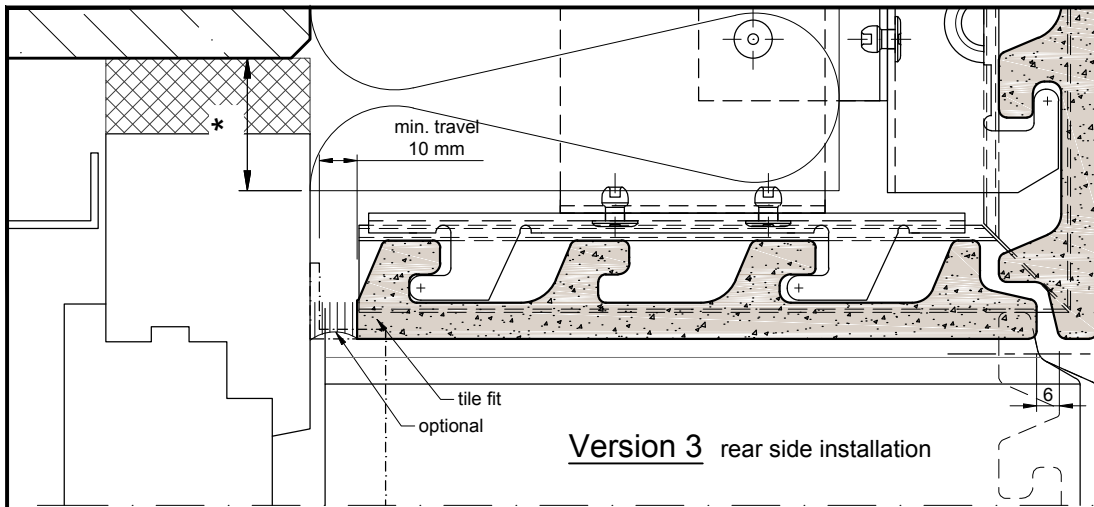


ADS 100-14.1 / .2

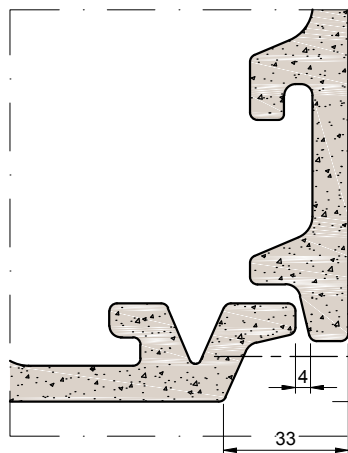
**TYPICAL DETAIL "11.3"**  
of ANo. ADS 100-13

"TONALITY®"-Clay tile facade  
**Adaptive system (ADS)**  
Vertical sections  
Alternative soffit application

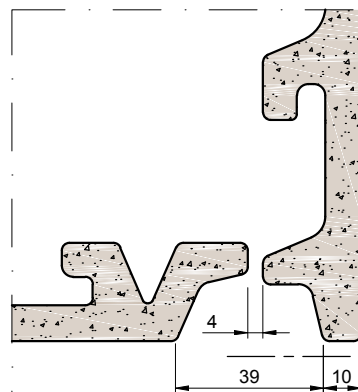
ANo. ADS 100-15.2  
Scale: 1:1 with DIN A3



**Version 3** rear side installation



**Version 2**  
staggered tiles

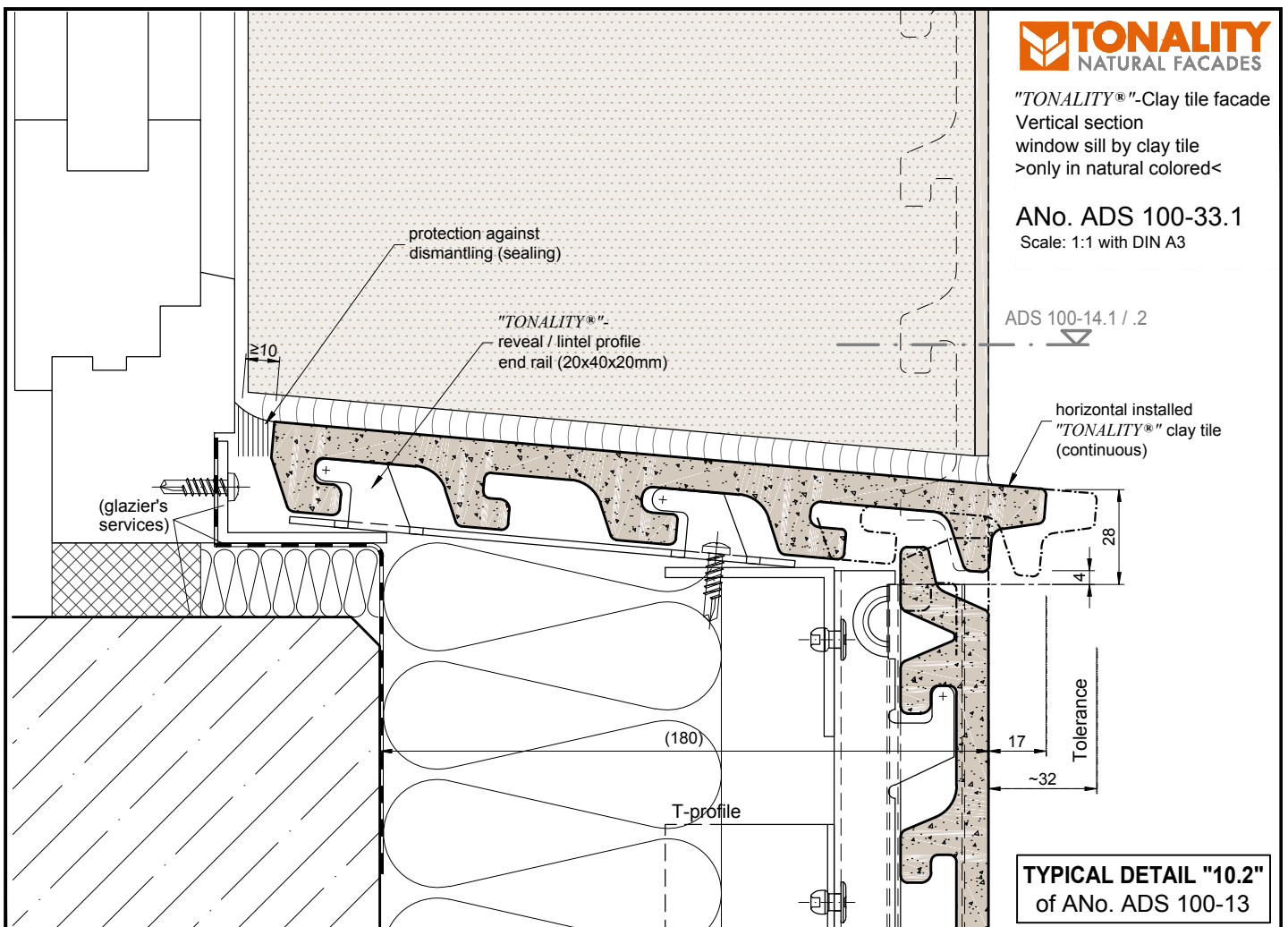


**Version 1**  
flush tiles

"TONALITY®"-Clay tile facade  
Vertical section  
window sill by clay tile  
>only in natural colored<

**ANo. ADS 100-33.1**  
Scale: 1:1 with DIN A3

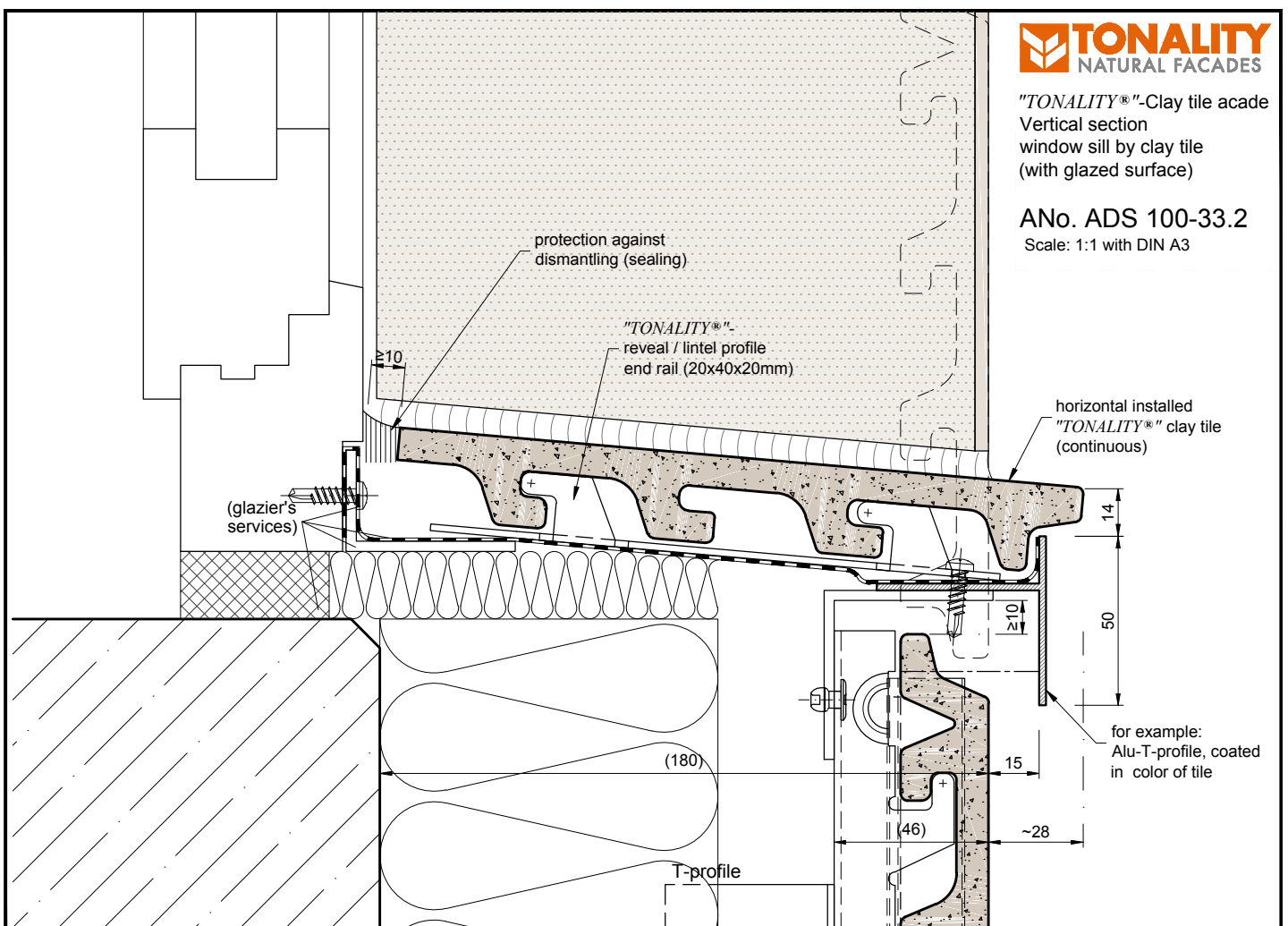
ADS 100-14.1 / .2



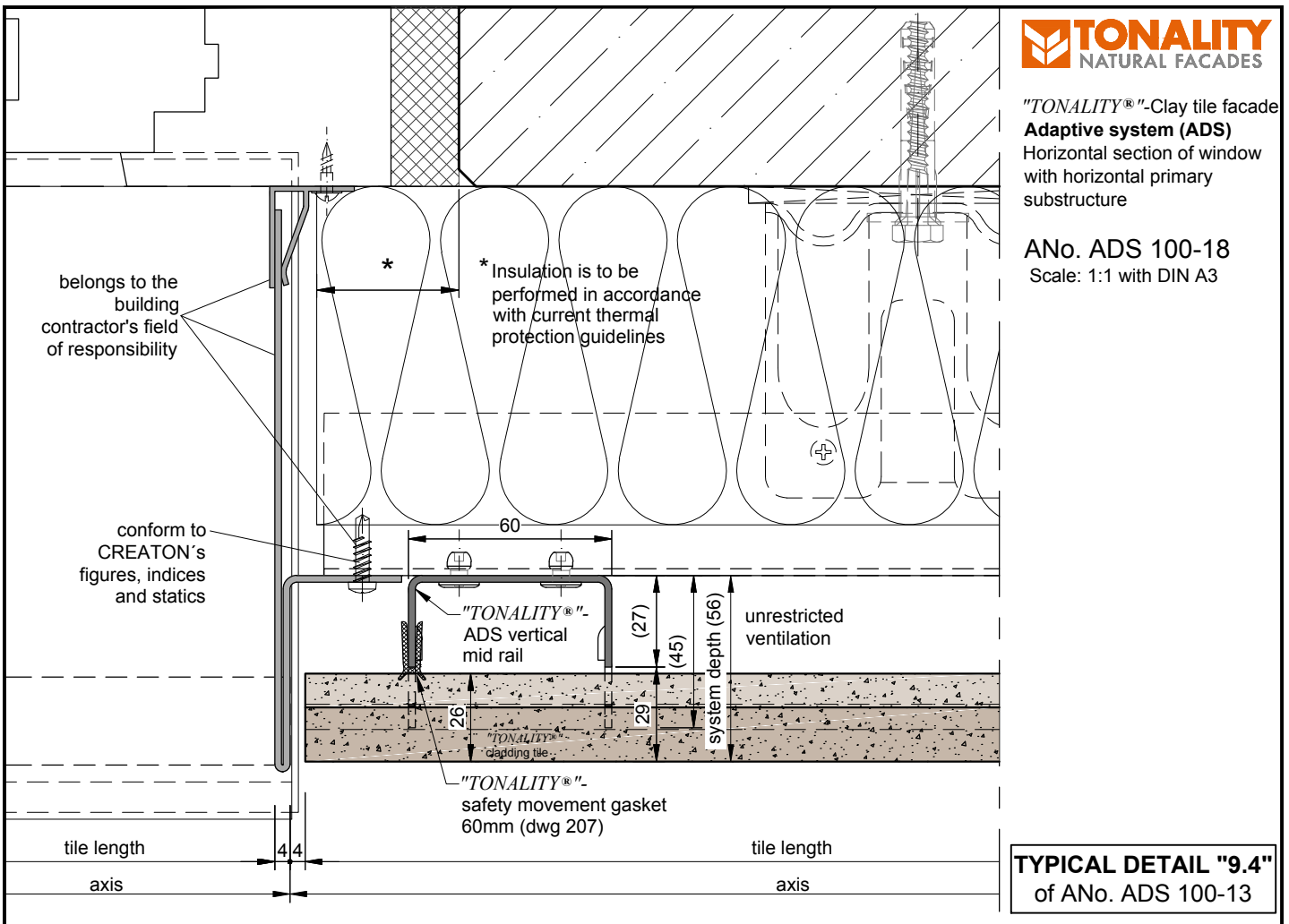
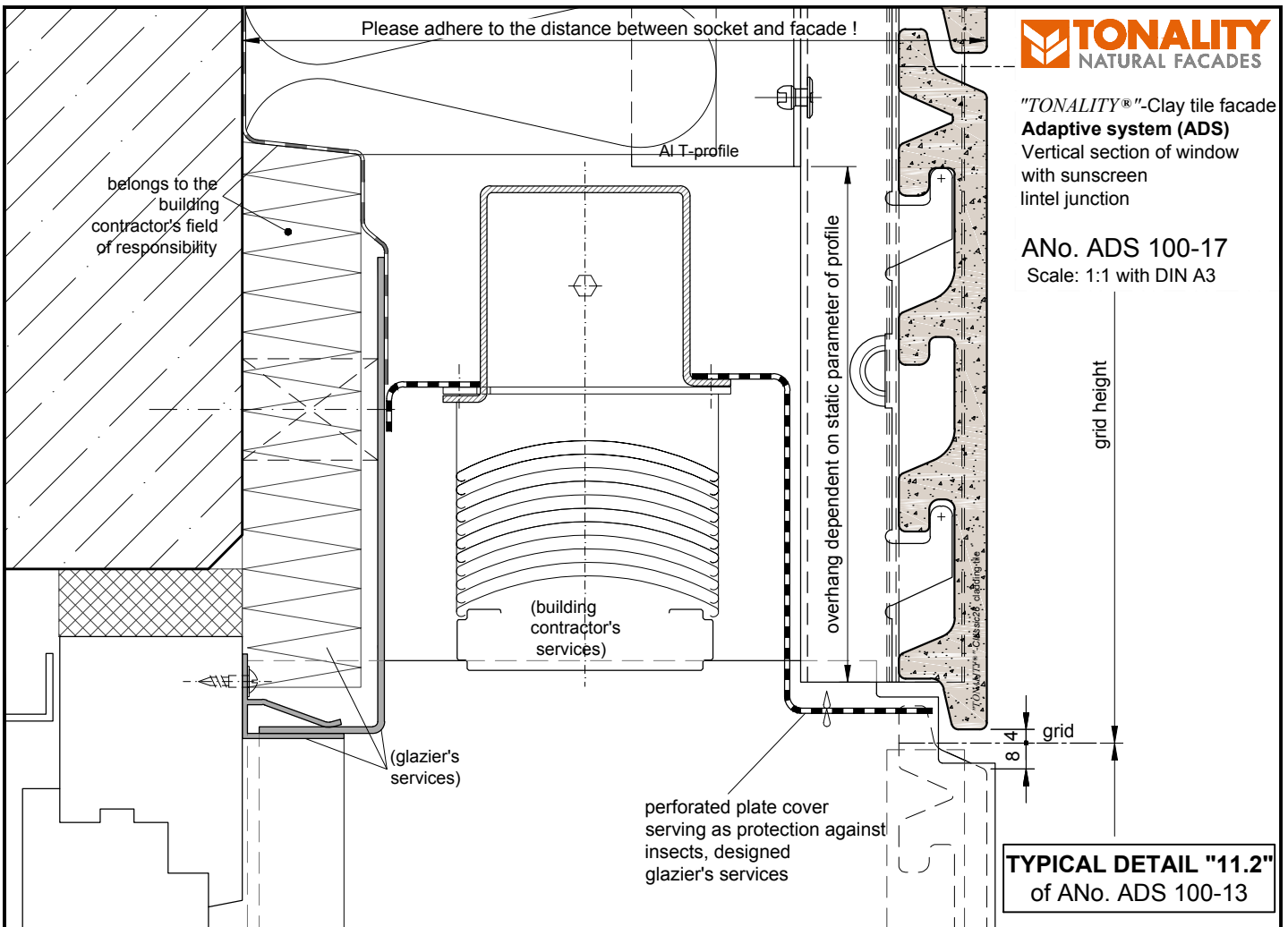
**TYPICAL DETAIL "10.2"**  
of ANo. ADS 100-13

"TONALITY®"-Clay tile facade  
Vertical section  
window sill by clay tile  
(with glazed surface)

**ANo. ADS 100-33.2**  
Scale: 1:1 with DIN A3



for example:  
Alu-T-profile, coated  
in color of tile



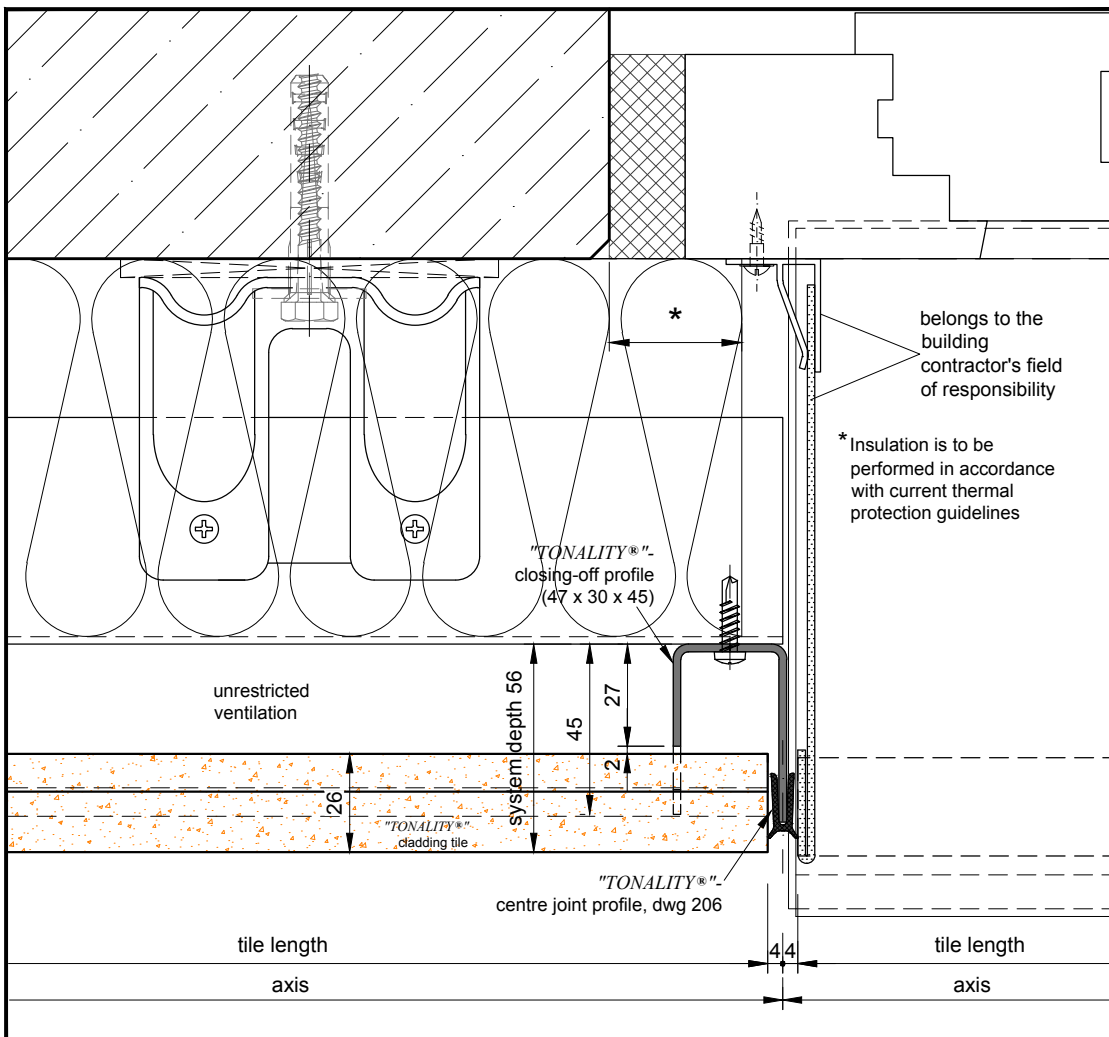
"TONALITY®"-Clay tile facade  
Horizontal section: transition  
from clay tile to window soffit  
with neoprene centre joint  
profile  
(horizontal primary substructure)

ANo. ADS 100-14.3

Scale: 1:1 with DIN A3

belongs to the  
building  
contractor's field  
of responsibility

\* Insulation is to be  
performed in accordance  
with current thermal  
protection guidelines

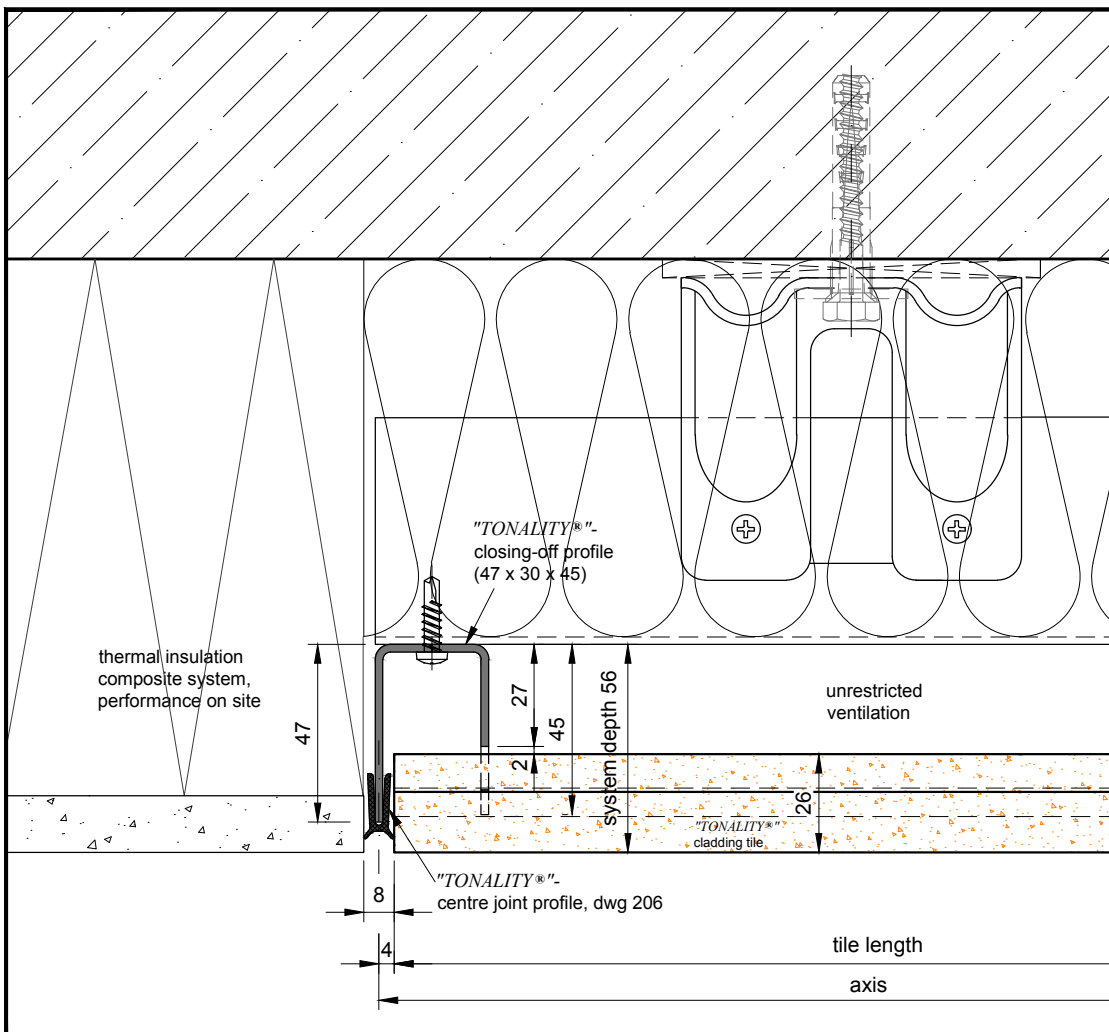


**TYPICAL DETAIL "9.5"**  
of ANo. ADS 100-13

"TONALITY®"-Clay tile facade  
Horizontal section: transition  
from clay tile to thermal  
insulation composite system  
with neoprene centre joint  
profile  
(horizontal primary substructure)

ANo. ADS 100-30

Scale: 1:1 with DIN A3



**TYPICAL DETAIL 12**